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GRADUATE SCHOOL

On-Chip Inductance Extraction, Simulation and Modeling

A THESIS

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Abstract

As technologies shrink further, operating frequencies increase, and low-k dielectrics are introduced to diminish capacitive effects, on-chip inductance effects become more and more dominant in VLSI circuits. The accurate extraction, simulation and modeling of inductance are seen as growing problems in recent years and trends show that the relative contribution of inductive effects will continue to increase. Inductive effects have become important in determining power supply integrity, timing and noise analysis, especially for global clock networks, signal buses and supply grids in upper several layers for high-performance microprocessors.

This thesis consists of three parts, covering the extraction, simulation and compact modeling aspects of on-chip inductance issues. The first part deals with the fast and highly accurate simulation of on-chip inductance with precorrected-FFT method that considers all the inductance terms. The second part presents a circuit-aware extraction method that drops some inductance terms and gives out a highly sparsified inverse inductance matrix for the fast and accurate simulation of on-chip inductance system. The last part of this thesis is devoted to building up a compact model for on-chip inductance systems for applications in timing and noise analysis.

A precorrected-FFT approach for fast and highly accurate simulation of circuits with on-chip inductance is first proposed. This work is motivated by the fact that circuit analysis and optimization methods based on the partial element equivalent circuit (PEEC) model require the solution of a subproblem in which a dense inductance matrix must be multiplied by a given vector, an operation with a high computational cost. Unlike traditional inductance extraction approaches, the precorrected-FFT method does not attempt to compute the inductance matrix explicitly, but assumes the entries in the given vector to be the fictitious currents in inductors and enables the accurate and quick computation of this matrix-vector product by exploiting the properties of the inductance calculation procedure. The effects of all of the inductors are implicitly considered in the calculation: faraway inductor effects are captured by representing the conductor currents as point currents on a grid, while nearby inductive interactions are modeled through direct calculation. The grid representation enables the use of the discrete Fast Fourier

Transform (FFT) for fast magnetic vector potential calculation. The precorrected-FFT method has been applied to accurately simulate large industrial circuits with up to 121,000 inductors and over 7 billion mutual inductive couplings in about 20 minutes. Techniques for trading off CPU time with accuracy using different approximation orders and grid constructions are also illustrated. Comparisons with a block diagonal sparsification method are used to illustrate the accuracy and effectiveness of this method. In terms of accuracy, memory and speed, it is shown that the precorrected-FFT method is an excellent approach for simulating on-chip inductance in a large circuit.

Next this thesis proposes two practical approaches for on-chip inductance extraction to obtain a highly sparsified and accurate inverse inductance matrix K . Both approaches differ from previous methods in that they use circuit characteristics to obtain a sparse, stable and symmetric K , using the concept of resistance-dominant and inductance-dominant lines. Specifically, they begin by finding inductance-dominant lines and forming initial clusters, followed by heuristically enlarging and/or combining these clusters, with the goal of including only the important inductance terms in the sparsified K matrix. Algorithm 1 permits the influence of the magnetic field of aggressor lines to reach the edge of the chip, while Algorithm 2 works under the simplified assumptions that the supply lines have zero $\sum_j L_{ij}(dI_j/dt)$ drops (but have nonzero parasitic R's and C's), and that currents cannot return through supply lines beyond a user-defined distance. For reasonable designs, Algorithm 1 delivers a sparsification of 97% for delay and oscillation magnitude errors of 10% and 15%, respectively, as compared to Algorithm 2 where the sparsification can reach 99% for the same delay error. An offshoot of this work is the development of K-PRIMA, an extension of the reduced-order modeling technique, PRIMA, to handle K matrices with guarantees of passivity.

Finally, a compact model for RLC interconnect lines, in the form of a two-path ladder that is valid over a wide range of input transition times, is proposed for on-chip interconnect timing and noise analysis. The model parameters are synthesized through constrained nonlinear optimization to directly match the signal response characteristics over a range of input transition times and loads, both at the driving point and at the receiver end. The effect of capacitances on the return current distribution is explicitly

considered in this work in obtaining the accurate responses for three-dimensional industrial circuits, and is found to have a significant effect. The parameters for this model are embedded into a table that is characterized once for a design and then used for the analysis of various structured interconnects. Compared with a prior compact modeling approach, the model in this work is demonstrated to accurately predict responses such as the interconnect delay, gate delay, transition times at near and far ends of switching lines as well as the overshoot at the far ends of switching lines.

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Chapter 1

Introduction

1.1 Technology trends

The fast and accurate simulation of circuits with on-chip inductance is a growing problem. The trends in integrated circuit technology parameters given by the International Technology Roadmap for Semiconductors (ITRS'01) [1] are summarized in Table 1.1 and it is estimated by Moore's Law [2] that the exponential scaling will last for another 10 to 14 years. It can be expected that the operating frequencies and the number of wires for high performance integrated circuits will increase significantly. In addition, low-k dielectrics and low-resistivity metal materials are used to diminish capacitive and resistive effects. All these factors result in the continuous increase of the relative contribution of inductive effects on circuit behavior, particularly in the uppermost metal layers, as lines become longer and more closely packed. Inductive effects have become important in determining power supply integrity, timing and noise analysis, especially for global clock networks, signal buses and supply grids for high-performance microprocessors. There are two types of lines that are impacted by inductive effects:

- *switching lines*, i.e., clock nets and signal nets
- *supply lines*, i.e., V_{dd} and ground lines

It is important to integrate the analysis of switching and supply lines since (a) the supply lines act as return paths for switching lines, and their distribution affects the signals on switching lines, and (b) the magnitude of the return currents impacts the integrity of the supply lines. As a result, extraction, simulation and modeling techniques for inductive

effects represent an important and significant research area. The importance, physical nature, effects, and extraction issues of on-chip inductance are briefly discussed in [3]. The current distribution and inductance effects in copper metal wires are studied in [4]. Although inductance usually causes larger delay and noise, it can also improve the performance of high speed IC in the aspects of slew rate, power consumption and chip area [5].

Year	Tech. node (nm)	No. of Tran. (M)	No. of wire level	f (MHz)	Vdd (V)	Size (mm ²)	Power (W)
2001	130	89	7	1684	1.1	310	130
2002	115	112	7~8	2317	1.0	310	140
2003	100	142	8	3088	1.0	310	150
2004	90	178	8	3990	1.0	310	160
2005	80	225	8~9	5173	0.9	310	170
2006	70	283	9	5631	0.9	310	180
2007	65	357	9	6739	0.7	310	190
2010	45	714	9~10	11511	0.6	310	218
2013	32	1427	9~10	19348	0.5	310	251
2016	22	2854	10	28751	0.4	310	288

Table 1.1: Trends in IC technology parameters.

1.2 State of the art in inductance extraction, simulation and modeling

Before the modeling of interconnects can move beyond RC model and into the realm of RLC model, the first challenge with respect to RLC interconnects must be addressed is: when are transmission line effects important? Significant progress has been made on this challenge in [6, 7], which have given guidelines for RLC modeling of on-chip interconnects.

One of the major problems in determining inductance has been associated with the fact that wire inductances are defined over current loops, but it is well known that in an integrated circuit environment, the return paths for the loop are difficult to predict as they are impacted by factors such as RC parasitics, pad locations, the operating frequency and the switching patterns on neighboring lines. This leads to a chicken-and-egg problem where the inductance cannot be extracted until the current return paths are known, which, in turn, can only be determined after some knowledge of the inductance. Fortunately, an

elegant way around this was found using the PEEC model [8], which does not require the current return paths to be predetermined. The PEEC approach introduces the concept of partial inductance of a wire or a wire segment. The partial self-inductance is defined as the inductance of a wire segment that is in its own magnetic field, while the partial mutual inductance is defined between two wire segments, each of which is in the magnetic field produced by the current in the other. The concept of partial inductance was developed in [9] and first introduced into the circuit design field in [8, 10]. With the help of PEEC model, full-wave analysis of large circuits with very complex geometries is possible and interactions between the capacitive and inductive currents are taken into account simultaneously [11].

One drawback of using the PEEC method directly is that it requires the calculation of nonzero mutual inductances between *every* pair of nonperpendicular wire segments in a layout. This results in a dense inductance matrix that causes a high computational overhead for a simulator. Although many entries in this matrix are small and have negligible effects, zeroing them out may cause the resulting inductance matrix to lose its desirable positive definiteness property [12], which is a necessary condition for the matrix to represent a physically realizable inductor system. Consequently, several efforts have been made to develop algorithms to sparsify the dense inductance matrix while maintaining this property.

The shift and truncate method [13] finds a sparse matrix approximation by assuming that the current return of each wire segment is not at infinity, but is distributed on a shell of finite radius R_0 , which must be constant for the analysis of the entire chip. Under this assumption, the inductance formula (1) is altered by subtracting a factor, which is inversely proportional to R_0 , from the partial inductance, and setting the value to zero if the result is negative. Similar methods using ellipsoidal shells [14] and cylindrical shells [15] have also been proposed. Although these methods succeed in removing faraway inductive interactions from consideration and maintains the positive definiteness of the matrix, the subtractive factor can cause errors in calculating nearby inductive interactions if the radius is not large enough. Moreover, finding a reliable global value of R_0 is a nontrivial problem: a high accuracy demands a large R_0 , which, in turn, can result in low sparsification. Although efforts in the direction of determining R_0 have been made in

[12], which dynamically determines this global value of R_0 for a spherical shell, based on a heuristic related to the convergence of the ratios of successive response moments, this is not a solved problem.

Another approach [16] introduces a block diagonal method that is a heuristic sparsification technique based on a simple partition of the circuit topology. This approach also maintains the positive definiteness of the matrix, but neglects mutual inductances between partitions. The circuit element K , introduced in [17], as an alternative element to represent a partial inductance system. The K matrix is defined as the inverse of traditional PEEC inductance matrix M :

$$K = M^{-1} \quad (1.1)$$

The work in [18] proved that the K matrix has better properties than the M matrix: not only is it symmetric and positive semidefinite, as required by a correct representation of an inductive system, but it is also diagonally dominant. The K matrix can easily be sparsified like a capacitance matrix and for the same sparsification, can obtain a higher accuracy than an M matrix. The algorithm in [17] for constructing the K matrix begins by calculating a partial inductance matrix for a small structure that is enclosed in a small window, then inverts it to obtain a small K matrix, and finally constructs the entire K matrix by collecting the columns corresponding to each active conductor. As in the case of the shift-and-truncate method, this algorithm uses a global window size and does not consider the circuit characteristics. One problem with the use of the K matrix is in the absence of fast simulators: although the work in [18] developed the simulator KSPICE, a variant of SPICE that can handle the K element, reduced-order frequency domain simulators are much faster and more useful for on-chip inductance analysis and optimization. Hence there is a need for building a fast simulator based on reduced order modeling. The above methods give out a sparsified PEEC inductance or K matrices.

All the above sparsification methods can be combined with model order reduction techniques, such as PRIMA [19], to give out reduced order models for the linear portion of the circuit, which can be further combined with the gate models and simulated in SPICE [20, 21]. [22] proposed hierarchical interconnect models by utilizing the existing hierarchical nature of parasitic extractors.

Loop inductance is an alternative to represent an inductance system [25, 41, 42]. Return-limited inductance [23] is a shape-based method to sparsify the inductance matrix in two ways: independent inductance extraction of signal lines and supply lines and the use of “halo rules” to localize the magnetic field of signal lines by assuming that currents return from the nearest supply lines. While this method is good as a first-order approximation, its assumption that the nearest supply lines completely block the magnetic field is not always a valid approximation, since even a perfect supply line only partially blocks the magnetic field. Therefore, the mutual inductance with the non-nearest supply line can affect the waveform on a switching line. This method starts by PEEC representation of inductor system and results in a loop inductance matrix based on the current return path assumption.

FastHenry [24], one of the earliest inductance extractors, is also devoted to generating a loop inductance matrix, beginning with the PEEC representation of the inductor systems. It proceeds by defining a pair of ports at the driver side and shorting the receiver side to nearby power/ground lines. Unlike the return-limited inductance method, FastHenry estimates the current return paths and finds the loop resistance and inductance between ports, corresponding to that specific frequency, by solving the circuit equations under an RL model with a sinusoidal voltage source applied at the ports of driver sides. However, this approach ignores the effects of capacitance in the estimation of current return paths and also makes certain assumptions about the current return paths, which can result in large estimation errors.

In another technique based on loop inductance, self-inductance and mutual inductance screen rules are developed to find possible aggressor lines and victim lines [26, 27]. Accurate model can also be obtained through solving Poisson equations and then transferring the accuracy of physical simulation to the rule-based full-chip layout parasitic extractors [28]. A table look-up approach is also introduced for loop inductance in [29]. The minimum and maximum values of loop inductance are calculated in [30] for the pre-layout estimation of inductance effect.

Although the resulting loop inductance matrices are smaller than the PEEC inductance matrices, the difficulty in correctly estimating the current return paths limits their application in highly accurate on-chip inductance analysis. Therefore, in this thesis

the PEEC inductance model is chosen to develop accurate and fast extraction, simulation and modeling methods for on-chip inductance.

The shortcomings common to all previously proposed sparsification techniques for PEEC inductance matrices are twofold. First, it is difficult to determine how to set the radius or partition size outside which couplings may be ignored. The principal problem is that it is difficult to definitively demarcate a region such that an aggressor wire segment outside this local interaction region is too weak to have a significant effect on a victim wire segment within it. Second, although the individual couplings that are ignored may be small, it is difficult to determine the cumulative effect of ignoring a larger set of such couplings without detailed knowledge of the current distributions. Another major problem with previous sparsification techniques is that they largely neglect the circuit characteristics during inductance extraction.

Recently, a number of methods for circuit and layout analysis and optimization for on-chip inductance have been proposed [31, 32, 33, 34, 35, 36]. However these methods have typically used either RL inductance formulations or analytical models that have limited accuracy for large circuit structures.

Although the computational cost can be greatly decreased by the use of sparsification techniques [13, 16, 17, 23, 37], the sparsified PEEC inductance or K matrices is still computationally expensive for simulating large industrial circuits. The loop inductance produced by [41, 42] is frequency-dependent and is not directly applicable to the realistic circuits. Therefore, generating a fast frequency-independent compact model is essential to the timing and noise analysis of circuits with on-chip inductance.

A typical interconnect loop model can be described as follows. When on-chip inductance is not important, a standard model for wire segments is the RC- π model that incorporates the loop resistance, which is dominated by the resistance of the wire segment. The loop inductance, calculated as the sum of the partial self and mutual inductance along a wire and its current return paths, can be introduced into this π model by connecting it in series with the loop resistance. Signals with different transition times (rise times or fall times), τ , have different frequency components and will experience different loop electrical characteristics. The frequency dependency of the loop resistance

and loop inductance arises due to the proximity effect, which describes the change in the return loop width with frequency, and the skin effect, which describes the change of current distribution over the cross section with frequency. For example, in proximity effect, since currents always choose paths with the lowest impedance, the loop width tends to be large or go through the nearby pads at low frequencies where the loop resistance is dominant. On the other hand, at high frequencies when loop inductance dominates, currents choose to return from the nearest paths because the loop inductance is proportional to the area of the loop. The skin effect, which appears at high frequencies, is another factor that contributes to the frequency dependence of resistance.

As demonstrated in [38], the change in the loop resistance and inductance can be very large over a range of frequencies. Compared to its low-frequency value, the loop inductance can decrease by about 50% at high frequencies, while the loop resistance increases monotonically as the frequency increases. Due to the skin effect, which becomes more acute as the frequency increases, the loop resistance does not saturate.

A RL ladder circuit was proposed in [39] to approximate the frequency-dependent proximity and skin effects. This model was further developed in [38] to synthesize a layout-based hybrid ladder circuit, with an additional shunt impedance to help compensate for the high-frequency loop inductance.

However, this procedure has two limitations: first, in order to compute the loop inductance, it uses an RL-only model that ignores the effect of capacitance on the return current distribution, thereby causing errors in the estimation of the frequency-dependent resistance and inductance. Secondly, it models the impedance of the interconnect at the driving point, and not the transfer characteristics from the driving point to the receiver input.

1.3 Outline of the thesis

In this thesis, a precorrected-FFT method, circuit-aware method and a two-path ladder model are developed for fast and accurate on-chip inductance simulation, extraction and modeling respectively. Specifically, all the algorithms presented in this thesis starts by the comprehensive PEEC model for circuits, as depicted in Chapter 2. The precorrected-FFT algorithm gives out the product of inductance matrix and a current vector; the circuit-aware algorithm produces a sparsified K matrix, while the compact modeling

method synthesizes a two-path ladder model through the non-linear optimization technique.

Instead of entirely dropping long-range couplings, the precorrected-FFT method described in Chapter 3 approximates these couplings, thereby overcoming the above two shortcomings in previous techniques to sparsify PEEC inductance or K matrices. The main idea of this method is to represent the long-range part of the vector potential by point currents on a uniform grid and nearby interactions by direct calculations. The grid representation permits the use of the discrete Fast Fourier Transform (FFT) [40] for fast potential calculations. Because of the decoupling of the short and long-range parts of the potentials, this algorithm can be applied to problems with irregular discretizations.

The idea of using a precorrected-FFT approach for accelerated electromagnetic calculations has been used in the past to accelerate the coulomb potential calculation for solving electromagnetic boundary integral equations for three-dimensional geometries. During the capacitance extraction technique introduced in [41, 42], each iteration of the algorithm computes the product of a dense matrix with a charge vector to calculate electrical potential on each conductor. The basic precorrected-FFT method presented in this work is inspired by the method in [41, 42] for capacitance extraction, but is adapted to the specific requirements of simulation of on-chip inductance. Unlike [41, 42], the method proposed in this thesis does not focus on extracting a matrix describing the parasitics (namely, the inductance matrix M in this work), but rather, directly consider how the inductance matrix is used in fast simulation algorithms. As described in Section 2, many simulators do not require M to be explicitly determined, but instead, require the computation of the product of M with a vector I . The approach developed in this work accelerates the procedure that is used to directly determine the $M \times I$ product without explicitly finding M . It proceeds by first assuming that the entries in I are fictitious currents in inductors and then transforming the calculation of the $M \times I$ product to the calculation of the integration of the magnetic vector potential \bar{A} over the volume of the inductors, as depicted in equation (3.1) in Chapter 3. The long-range magnetic interactions are represented by point currents on a discretized grid, while short-range contributions to the $M \times I$ product are directly calculated. Several considerations are incorporated to make the algorithm efficient and applicable to large circuits and complex

layouts. First, since mutually perpendicular segments do not have any inductive interactions [43], it is possible to apply the precorrected-FFT method to wire segments in the two perpendicular directions separately. This simplification is applicable to inductance systems and not to capacitance system. Second, since IC chips typically have much larger sizes in the two planar dimensions than in the third (i.e., they tend to be “flat”), it is shown in the proposed work that a two-dimensional grid may be used instead of a three-dimensional grid.

The application of the precorrected-FFT method within a simulation flow based on PRIMA [19] is demonstrated on circuits of up to 121,000 inductors and over 7 billion mutual inductive couplings. These experiments demonstrate the speed, memory consumption and accuracy of the precorrected-FFT method as compared to the block diagonal method [16]. It is also illustrated in this proposed work how tradeoffs may be made in order to obtain higher speed implementations with a small reduction in accuracy.

The next part of the thesis develop a “circuit-aware” inductance extraction method in Chapter 4 that explicitly takes the circuit environment into consideration during extraction. For example, when a highly inductive line is driven by a very resistive driver, the effects of the inductance would be suppressed by the driver. While a traditional approach would extract for all inductors, the circuit-aware approach examines the circuit context of an element and determines an appropriate level of accuracy of inductance extraction. Unlike [13], this work is not constrained by the requirement of a uniform R_0 value, and can therefore obtain greater degrees of sparsification. This approach classifies the switching lines into two categories that are loosely defined as follows:

- inductance-dominant lines (ID lines): a self/mutual inductance of the line strongly affects a waveform in the circuit.
- resistance-dominant lines (RD lines): inductive effects are partially or completely damped out by the driver resistance, so that both the self and the mutual inductances associated with this line have a weak (but not necessarily zero) impact on all the waveforms in the circuit.

Note that the above description of ID and RD lines is qualitative, and the techniques that quantitatively identify ID and RD lines will be developed in Chapter 4. Based on this categorization, the inductance matrix representation is sparsified by only including

ID lines and lines that are strongly influenced by the ID lines (including the nearby supply lines and some of the RD lines).

In this work, instead of the traditional inductance matrix, the circuit element K is utilized as an alternative element to represent a partial inductance system, and circuit-aware techniques are developed for sparsifying this matrix. KPRIMA, which is a frequency domain simulator based on PRIMA, is also developed.

Two circuit-aware algorithms are proposed to sparsify the K matrix for on-chip inductance extraction for fast and accurate simulation of VLSI circuit. Algorithm 1 works under the assumption that supply lines are imperfect conductors with their own RKC 's. In this algorithm, magnetic field can reach infinity, although more realistically, the chip size forms the boundary up to which the field is limited. Algorithm 2, on the other hand, assumes that there is no $\sum_j L_{ij}(dI_j/dt)$ drop on the supply lines (but are not perfect ground planes, and may also experience RC drops). Any mutual inductances between supply and switching lines are incorporated into the inductances of the switching lines, but the R 's and C 's of the supply lines are explicitly considered. Unlike the assumptions in the return-limited inductance method [23], the currents are permitted to return from the supply lines beyond the nearest supply lines and allow the non-zero net magnetic field of aggressor lines and supply return currents to surpass the nearest supply lines and reach some user-defined distance, which can be thought of as a higher-order approximation. Outside this user-defined distance, it is assumed that there are no current return paths for the aggressor lines and that the magnetic field of the aggressors lines are completely cancelled by the return currents within the user-defined distance. A worst-case switching pattern and a set of worst-case switching current sources, which model the current drawn by the functional blocks connected to supply lines, are used in determining the sparsified K matrix, so that a worst-case K matrix¹ can be found that can safely be used under other input switching patterns. The advantages of this approach are as follows:

- **Adaptability:** This algorithm is applicable to different technologies and geometries because it is generated from the basic circuit equations. For different technologies and geometries, the precise definitions of ID/RD lines, and the precise criteria for

¹ The term "worst-case" here only refers to the fact that this is valid under a worst case switching pattern. Under specific switching patterns, further sparsification of the inductance matrix is possible.

considering a line to be ID or RD can be adjusted. For example, if the current change on a supply line caused by transitions within some functional block is so large that some supply line segments can cause inductive effects on nearby lines, these supply lines can be preset to ID lines. In this work, the circuit-aware algorithm is applied to the case where inductance effects are caused by switching lines and partially shielded by supply lines.

- **High sparsification:** The circuit-aware algorithm aims at dropping off as many inductance terms as possible, so as to obtain a high sparsification with certain accuracy, while maintaining symmetry and positive definiteness. Only those inductance terms that significantly influence² the accuracy of the solution to the circuit are included in the final sparsified K matrix.
- **Speed:** A passive frequency domain simulator for RKC circuits is developed so that the circuit-aware algorithm performs rapid frequency domain analyses using reduced-order modeling methods based on PRIMA.

These two circuit-aware algorithms can be used under more accurate circuit models, such as those that consider complete macromodels for the power and ground networks.

Compared with the previous sparsification techniques, the primary contributions of circuit-aware method are threefold:

Two circuit-aware algorithms are proposed to find the most important inductance terms by examining the circuit characteristics. These algorithm present tradeoffs between the accuracy and the achievable sparsification through their underlying assumptions.

A technique for adapting the PRIMA algorithm to RKC circuits, K-PRIMA, is developed for the simulation of RKC circuits.

The choice of current return paths under the assumptions of Algorithm 2 is more realistic than in the work in [23] that assumes the currents return from the nearest supply lines. The currents are permitted to return from the user-defined distance that can be farther than the nearest ones, so that the non-zero net magnetic field of the aggressor currents and return currents can reach out beyond the nearest supply lines.

² Inductance effects can influence several response characteristics, such as delay, oscillation magnitude, input/output transition times, etc. In our implementation, we use the changes on delay and oscillation magnitude as measures of the significance of the inductance effect.

The final part of this thesis presents a computationally efficient compact model for fast and accurate on-chip interconnect timing and noise analysis. It is ensured by construction that it is valid over the range of transition times that are encountered in typical transitions. The technique utilizes a table look-up procedure in which the parameters for the model are stored in a table that is built in accordance with the layout characteristics. Each entry provides a set of numbers for the model parameters corresponding to a specific layout. Parameters for layouts that do not directly correspond to a table entry are interpolated. For structures that have less number of switching lines and regular power/ground lines, this approach is practical and results in a look-up table of manageable size. To substantiate this statement, the viability of the proposed approach on a clock net built to industrial specifications is demonstrated.

The proposed modeling in this thesis overcomes two limitations in the existing compact modeling techniques and presents an extension of this hybrid ladder model to a two-path ladder model, using a characterization technique for the model parameters that is very different from [38]. Specifically, the parameters are determined through a constrained nonlinear optimization [44] to match the response characteristics of the compact model to the exact response of the three-dimensional circuits under a comprehensive PEEC model over a wide range of transition times and gate sizes. These response characteristics include the interconnect delay, the gate delay, and the transition times at both the near and far ends of switching lines. Therefore, the proposed approach naturally matches both the driving point impedance and the transfer impedance at the receiver end.

Since the two-path ladder model is characterized over a range of typical transition times, it incorporates the effects of current paths over the range of frequencies that is encountered in real systems. A comparison between the hybrid ladder model in [38] and the accurate response shows that the influence of capacitances on the estimation of current return path is significant and cannot be ignored if high accuracy is desired. Moreover, the two-path ladder model allows the nonlinear optimizer to search over a larger search space of parameters than a single ladder model would.

Parts of this research have been published in [37, 45-49].

Chapter 2

Background

2.1 Definitions of loop and partial inductance

The concept of inductance is normally defined on current loops. Suppose there are N loops with currents $I_1, I_2, \dots, I_j, \dots, I_n$ which are uniformly distributed on the cross section of each loop. The magnetic field \vec{B} induced by currents satisfies:

$$\nabla \cdot \vec{B} = 0 \quad (2.1)$$

It can also be expressed as:

$$\vec{B} = \nabla \times \vec{A} \quad (2.2)$$

where \vec{A} is the magnetic vector potential and is not unique, because

$$\vec{A}' = \vec{A} + \nabla f \quad (2.3)$$

also satisfies equation (2.2), where f is the scalar potential. Therefore, the Coulomb gauge

$$\nabla \cdot \vec{A} = 0 \quad (2.4)$$

can be used to force the magnetic vector potential unique.

Substituting equation (2.2) into Ampere's theorem:

$$\nabla \times \vec{B} = \mu_0 \vec{J}, \quad (2.5)$$

we obtain the Poisson's equation for the magnetic vector potential

$$\nabla^2 \vec{A} = -\mu_0 \vec{J} \quad (2.6)$$

The solution of this equation in an N loop system is:

$$\vec{A}(\vec{r}, t) = \frac{\mathbf{m}_0}{4\mathbf{p}} \sum_{j=1}^N \frac{I_j(t)}{a_j} \int \frac{\vec{l}_j(\vec{r}_j)}{\|\vec{r} - \vec{r}_j\|} d\vec{r}_j \quad (2.7)$$

where a_j is the cross section area of loop j and $\vec{l}_j(\vec{r}_j)$ is the unit vector in the direction of the current density at point \vec{r}_j .

Substituting equation (2.2) into Faraday's Law:

$$\nabla \times \vec{E} = -\frac{\partial \vec{B}}{\partial t} \quad (2.8)$$

where \vec{E} is the induced electric field, the part of \vec{E} which contributes the inductive drop can be expressed by

$$\vec{E}(\vec{r}, t) = -\frac{\partial \vec{A}(\vec{r}, t)}{\partial t} \quad (2.9)$$

The average electromotive force (emf) in loop i is:

$$V_i(t) = -\frac{1}{a_i} \int \vec{E}(\vec{r}_i, t) \cdot \vec{l}_i(\vec{r}_i) d\vec{r}_i \quad (2.10)$$

Combining equations (2.7), (2.9) and (2.10), we obtain the induced voltage in loop i due to all the currents in this N loop system:

$$V_i(t) = \sum_{j=1}^N \left(\frac{\mathbf{m}_0}{4\mathbf{p}a_i a_j} \iint \frac{\vec{l}_i(\vec{r}_i) \cdot \vec{l}_j(\vec{r}_j)}{\|\vec{r}_i - \vec{r}_j\|} d\vec{r}_i d\vec{r}_j \right) \frac{dI_j(t)}{dt} \quad (2.11)$$

where the coefficient of the time derivative of current

$$M_{ij} = \frac{\mathbf{m}_0}{4\mathbf{p}a_i a_j} \iint \frac{\vec{l}_i(\vec{r}_i) \cdot \vec{l}_j(\vec{r}_j)}{\|\vec{r}_i - \vec{r}_j\|} d\vec{r}_i d\vec{r}_j \quad (2.12)$$

is the mutual inductance between loop i and j .

For integrated circuits that associated with rather complicated on-chip structures, it is difficult to correctly estimate the current loops, therefore the concept of partial inductance is developed, which is defined on wire segments. Applying the above derivation on a N wire segment system, we obtain the definition of partial inductance which is in the similar form as (2.12) except that the integration is not over the volume of loops, but over the volume of wire segments. For two loops i and j , which are partitioned

into M and N wire segments respectively, the mutual inductance between the two loops is:

$$M_{ij} = \sum_{m=1}^M \sum_{n=1}^N \frac{\mu_0}{4\pi a_m a_n} \iint \frac{\vec{l}_m(\vec{r}_m) \cdot \vec{l}_n(\vec{r}_n)}{\|\vec{r}_m - \vec{r}_n\|} d\vec{r}_m d\vec{r}_n \quad (2.13)$$

If i and j represent the same current loop, equation (2.13) is the self-inductance of a single current loop. The expression (2.13) can be calculated using accurate closed form formulae provided in [50] or using approximate formulae available in [51-54] for typical wire topologies that are useful in current-day integrated circuit environments. In this thesis work, partial inductance is used to represent an inductance system.

2.2 Circuit model

There are two typical models in interconnect analysis: the comprehensive PEEC model and the loop model. The comprehensive PEEC model is capable of considering more kinds of circuit elements than the loop model. In this thesis work, a comprehensive PEEC model is used for all the circuits.

2.2.1 Comprehensive PEEC model

In order to find current return paths realistically, the circuits on which experiments are performed in this thesis includes supply grids, dedicated supply lines, signal buses and clock nets on all the metal layers. A comprehensive PEEC model is used for all circuits, which includes the consideration of the following factors: interconnect resistance, capacitance and partial inductance; switching line drivers and receivers; supply pad resistance, capacitance, inductance and locations; via resistance; decoupling capacitances and functional blocks that load the supply lines. Pads are located on the top layer to connect the supply grid to the external supply. Switching current sources are connected to the supply grids to model the current drawn by the functional blocks. Resistances and decoupling capacitances are used to model non-switching gates connected between supply grids. Each signal bus and clock net is connected to a driver and a receiver. A typical cross sectional view of the layout is shown in Figure 2.1 and the specifics of the models are detailed below and shown in Figure 2.2.

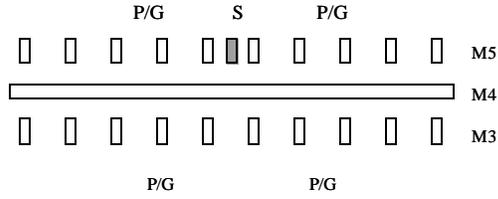


Figure 2.1: Cross-section of the topology. The lines marked P/G represent the power/ground (supply) lines, while the region marked S represents a group of switching lines.

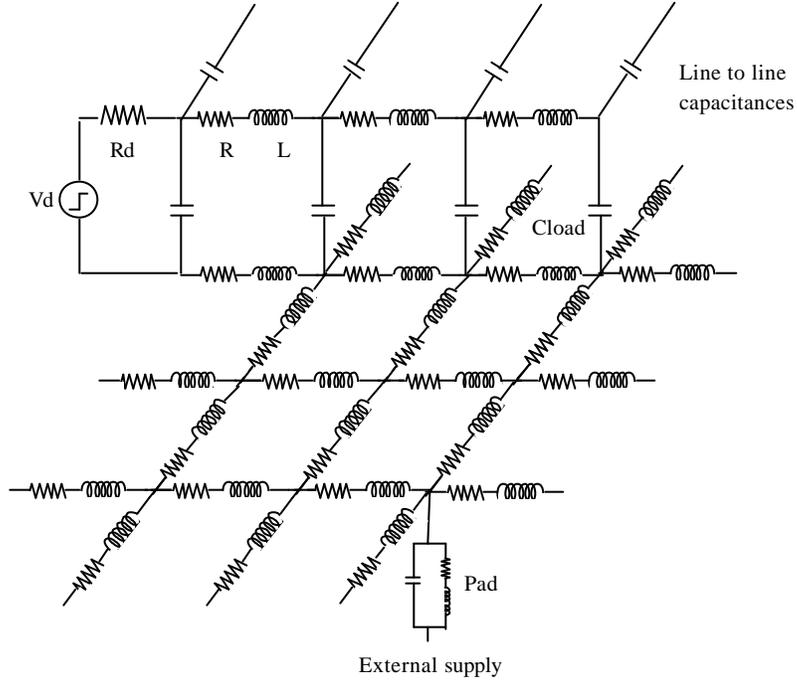


Figure 2.2: Schematic of a circuit with the ground grid and a switching line in PEEC model [16].

Line models: Each line is divided into line segments using an RLC model for each segment. The frequency-independent resistance of any line segment is calculated as $R = R_s L/W$; R_s , L and W are, respectively, the sheet resistance, length and width. The inductance of any line segment is calculated by Geometrical Mean Distance (GMD) formulae in [51]. The line model also includes mutual inductances between any two non-perpendicular line segments, and coupling capacitances between any two adjacent line segments. The line-to-ground and line-to-line capacitances are calculated by Chern's model [55].

Driver and receiver models: The drivers are modeled by a voltage source, an effective driver resistance and an output capacitance. The receivers are modeled as a load capacitance connected to the ground grid. The effective resistance of the driver is inversely proportional to the size, and the output capacitance of the driver and the load capacitance are each proportional to the size of the corresponding entity, with differing constants of proportionality.

Pad and via models: Pads are located on the top metal layer and are modeled by a resistance, self-inductance and pad-to-ground capacitance. Vias are modeled by resistances that connect supply lines on different layers.

Functional block models: Switching current sources are connected to the nodes of supply grids to model the current drawn by the functional blocks connected to that node. The switching currents in a region are expressed as $\sum_i k_i e^{-a_i t}$, where each $k_i e^{-a_i t}$ is the current drawn by i^{th} functional block in the region, and k_i and a_i represent the magnitude and damping speed of the current, ranging from 10mA to 100mA and from 100ps to 400ps, respectively.

Non-switching gate models: A non-switching gate connected between supply grid is modeled as a resistance sequentially connected with a decoupling capacitance.

A direct application of the PEEC model results in dense inductance matrices. The partial inductances of an n -wire segment system can be written as an $n \times n$ symmetric, positive semidefinite matrix $M \in R^{n \times n}$. Once this inductance matrix has been calculated, it may be incorporated into a circuit model that captures the interactions of R, L, C and active elements in the circuit.

Supply lines are further classified into two categories: grid supply lines and dedicated supply lines. Grid supply lines form the main backbone of the power grid, and consist of a set of lines that are connected together through vias, with direct connections to the external supply by pads. On the other hand, dedicated supply lines are deliberately placed close to switching lines in order to provide good return paths for inductive currents. These lines are connected to the power supply grid through vias. The vias resistance is taken to be 0.5Ω . Typical widths and spacings of grid supply lines are $6.0\mu\text{m}$ and $54.0\mu\text{m}$, respectively, while those of switching lines and the dedicated supply lines are both $0.9\mu\text{m}$. The thickness of metal layers and oxide layers are $0.5\mu\text{m}$ and $0.6\mu\text{m}$,

respectively. Pads are located on M5 with spacing of 180 μm . The resistance, capacitance and inductance of the pad are 0.0003 Ω , 390fF and 0.15nH, respectively. The switching lines are driven by different sizes of drivers and the switching waveforms for these drivers are chosen to excite the worst-case, where all lines are made to switch simultaneously in such a way that the currents are carried in the same direction to enable the largest (and possibly pessimistic) $\sum_j L_{ij}(dI_j / dt)$ drop on the lines.

2.2.2 Loop model

Typical interconnect loop models can be described as follows. As shown in Figure 2.3, when on-chip inductance is not important, a standard model for wire segments is the RC- π model that incorporates the loop resistance, which includes the resistance of the wire segment itself and the resistance of its supply return paths. The loop inductance, calculated as the sum of the partial self and mutual inductance along a wire and its current return paths, can be introduced into this π model by connecting it in series with the loop resistance. These loop resistance and inductance are all frequency dependent, as depicted in the next subsection.

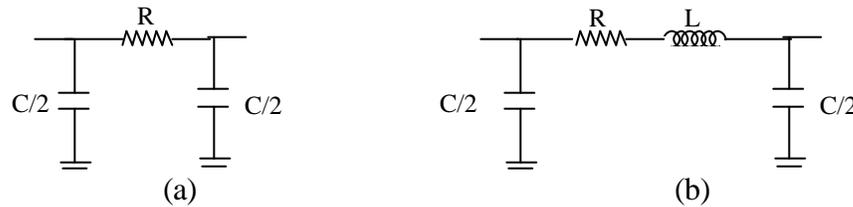


Figure 2.3: Loop RC (a) and RLC (b) π model.

2.3 Inductance effects

Signals with different transition times (rise times or fall times), t , will experience different loop electrical characteristics. A transition can be decomposed into a Fourier sum of components at various frequencies. The frequency dependency of the loop resistance and loop inductance arises due to proximity effects and skin effects. In this thesis work, only proximity effect are considered, but all the algorithms can be extended to include the skin effect, which takes effect at a higher frequency than the frequencies where the proximity effect is dominant.

2.3.1 Proximity effects

The proximity effect describes the change in the loop width with frequency. Since currents always choose paths with the lowest impedance, the loop width tends to be large or go through the nearby pads at low frequencies since the loop resistance is dominant. On the other hand, at high frequencies when loop inductance dominates, currents choose to return from the nearer paths because the loop inductance is proportional to the area of the loop. The relationship between the maximum frequency of interest, f_{max} , and the transition time is easily seen through the relation $f_{max} = 1/(pt)$.

2.3.2 Skin effects

The skin effect describes the distribution of the current over the cross section of a wire. At low frequencies, the current is uniformly distributed across the cross section. As the frequency increases, currents tend to “crowd” in the region of the cross section that is nearer to the metal wire surfaces. The skin depth is given by:

$$d = \sqrt{\frac{1}{pms f_{max}}} \quad (2.14)$$

where m and s are the magnetic permeability constant and conductivity of the metal wire respectively.

2.4 Simulation flows

If a circuit under PEEC model is linear, it can be solved efficiently using model order reduction techniques such as PRIMA or using a SPICE-like transient simulation flow.

2.4.1 Model order reduction techniques

Let us use PRIMA as a representative model order reduction engine and consider a circuit that is represented by the modified nodal equation

$$(G + s C) X = B \quad (2.15a)$$

$$G = \begin{bmatrix} N & E \\ -E^T & 0 \end{bmatrix} C = \begin{bmatrix} Q & 0 \\ 0 & M \end{bmatrix} x = \begin{bmatrix} v \\ i \end{bmatrix} \quad (2.15b)$$

where $(G+sC)$ is the admittance matrix, G is a conductance matrix, C is a matrix that represents the capacitive and inductive elements. X is a vector of unknown node voltages and unknown currents of inductors and voltage sources, B is a vector of independent time-varying voltage and current sources. N , Q and M are, respectively, the submatrices representing conductances, capacitances and inductances in the network. E consists of ones, minus ones and zeros, and N , Q , and M must be symmetric and positive definite to guarantee passivity. The submatrix of capacitances, Q , is typically sparse, while the submatrix M is dense. The vectors of moments, m_i , of X can be calculated by solving the equations

$$G m_0 = b \quad (2.16a)$$

$$G m_i = - C m_{i-1} \quad (2.16b)$$

Once the orthonormal X matrix is obtained, the matrix for the reduced order system can be calculated by:

$$\tilde{G} = X^T G X \quad \tilde{C} = X^T C X$$

Combined with the gate parameters, a net list for the reduced order system can be constructed, which will give out the responses at the interested nodes by SPICE.

2.4.2 SPICE-like transient simulation flow

The time-domain modified nodal equation is given by:

$$GX + C\dot{X} = B$$

where the definition and formation of G , C , X and B are the same as in (2.15). Such equations can be solved using the backward-Euler method:

$$GX_{n+1} + C \frac{X_{n+1} - X_n}{h} = B$$

where h is the time step. Rearranging the above equation, we obtain

$$\left(G + \frac{C}{h}\right)X_{n+1} = B + \frac{C}{h}X_n$$

Given the values of X at the n^{th} time step, we can solve the above equation for X at $(n+1)^{\text{th}}$ time step. This equation can be solved by direct methods such as LU factorization, or using an iterative solver. For very large circuits and a dense M matrix in C , LU factorization of $G+C/h$ matrix could become computationally expensive, and therefore the use of iterative methods becomes attractive.

Chapter 3

Fast On-chip Inductance Simulation using a Precorrected-FFT Method

3.1 Problem formulation

Regardless of whether model order reduction techniques or transient simulations using an iterative solver are employed, we face the problem of the multiplication of C matrix with the moment vector or the X_{n+1} vector. The product of M with a known vector $I \in R^{n \times 1}$, corresponding to the moment vector for a model order based method or X_{n+1} vector, for these wire segments can be written as:

$$M \times I = \begin{bmatrix} M_{11} & M_{12} & \cdots & \cdots & \cdots & M_{1n} \\ M_{21} & M_{22} & \cdots & \cdots & \cdots & M_{2n} \\ \cdots & \cdots & \cdots & \cdots & \cdots & \cdots \\ \cdots & \cdots & \cdots & M_{km} & \cdots & \cdots \\ \cdots & \cdots & \cdots & \cdots & \cdots & \cdots \\ M_{n1} & M_{n2} & \cdots & \cdots & \cdots & M_{nn} \end{bmatrix} \begin{bmatrix} I_1 \\ I_2 \\ \vdots \\ I_m \\ \vdots \\ I_n \end{bmatrix} = \begin{bmatrix} \sum_{m=1}^n \left(\frac{1}{a_1} \int \bar{A}_{1m} \cdot d\vec{l}_1 da_1 \right) \\ \sum_{m=1}^n \left(\frac{1}{a_2} \int \bar{A}_{2m} \cdot d\vec{l}_2 da_2 \right) \\ \vdots \\ \sum_{m=1}^n \left(\frac{1}{a_k} \int \bar{A}_{km} \cdot d\vec{l}_k da_k \right) \\ \vdots \\ \sum_{m=1}^n \left(\frac{1}{a_n} \int \bar{A}_{nm} \cdot d\vec{l}_n da_n \right) \end{bmatrix} \quad (3.1)$$

Here, we assume that I_m is the fictitious current in wire segment m and \vec{A}_{km} is the magnetic vector potential on wire segment k due to I_m . \vec{A}_{km} is in the same direction as that of I_m and can be determined by the expressions in (2.7). Each entry M_{km} in matrix M is the partial inductance between wire segment k and m , given by:

$$M_{km} = \frac{\mu_0}{4\pi a_k a_m} \int_{a_k} \int_{a_m} \int_{l_k} \int_{l_m} \frac{d\vec{l}_k \bullet d\vec{l}_m}{r_{km}} da_k da_m \quad (3.2)$$

where l_i and a_i ($i=k$ or m) are the length and cross section area of wire segment i . The k th entry in the $M \times I$ product, corresponding to the victim wire segment k , is $\sum_{m=1}^n M_{km} I_m = \sum_{m=1}^n \left(\frac{1}{a_k} \int \vec{A}_{km} \bullet d\vec{l}_k da_k \right)$. It is the summation of the integration of the magnetic vector potential over wire segment k caused by the current in each aggressor wire segment.

If the dense inductance matrix M is used, the computational cost for the matrix-vector product is very high: for a system with n variables, this is $O(n^2)$. The larger the circuit, the larger is the number of moments and ports, and the heavier is the overhead of calculating the dense matrix-vector product. Therefore, methods for sparsifying the M matrix have been widely understood as being vital to solving systems with inductances in an efficient manner.

On closer examination, however, we observe that in order to solve the circuit, it is not the dense inductance submatrix M that needs to be determined, but rather, the product of M with a given vector. This is the motivation for this work, and a technique that efficiently finds the product of M with a given vector is presented using the precorrected-FFT approach that accelerates the computation of this matrix-vector product.

The proposed method is general in that it can be applied whenever the circuit analyzer relies on the computation of the product of the inductance matrix with a given vector, such as PRIMA and SPICE-like transient analysis in the case where an iterative method is used for the equation solution, but is not especially useful for an LU-factorization method since the latter requires the elements of the M matrix to be listed explicitly. In this work, we use PRIMA as the simulation engine to test the results of the algorithm.

3.2. Precorrected-FFT method

The precorrected-FFT method presented here provides an efficient method for estimating the dense $M \times I$ matrix-vector product accurately, and is based on dividing the region under analysis into a grid. In the description of this algorithm, we will begin by using a three-dimensional grid, although we will show in the next section that in practice, a two-dimensional grid can also work well in an integrated circuit environment.

Consider the three-dimensional topology of wires that represents the circuit under consideration. After the wires have been cut into wire segments to be represented using the PEEC model, the circuit can be subdivided into a $k \times l \times m$ array of cells, with each cell containing a set of wire segments. The contribution to the values of $\sum_{m=1}^n \left(\frac{1}{a_k} \int \vec{A}_{km} \cdot d\vec{l}_k da_k \right)$ of wire segments within a cell under consideration (which we will call the “victim cell”) that is caused by wires in other cells (referred to as “aggressor cells”) can be classified into two categories: long-range interactions and short-range interactions. The central idea of the precorrected-FFT approach is to represent the current distribution in wire segments in the aggressor cell by using a small number of point currents on the grid that can accurately approximate the vector potential for faraway victim cells. After this, the potential at grid points caused by the grid currents is found by a discrete convolution that can be easily performed using the FFT. Figure 3.1 shows a schematic diagram of a multiconductor system subdivided into a grid of $3 \times 3 \times 1$ cells. The current distributions of wires in each cell are represented by a $2 \times 2 \times 2$ grid of point currents, using an approach that will be described later.

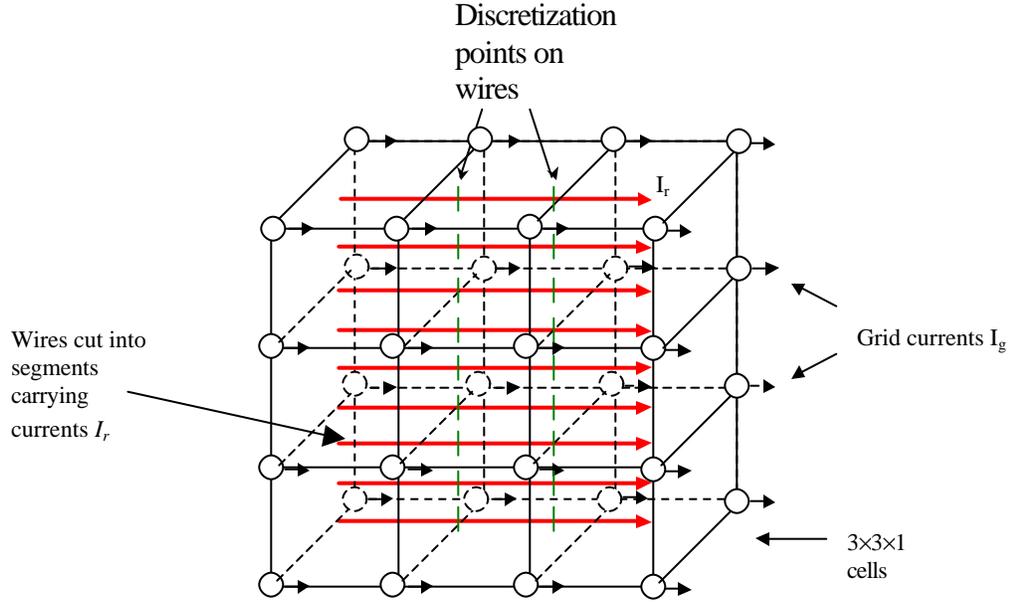


Figure 3.1: A multiconductor system discretized into wire segments and subdivided into a $3 \times 3 \times 1$ cell array with superimposed $2 \times 2 \times 2$ grid current representation for each cell. I_g and I_r are currents on grid points and real conductors respectively.

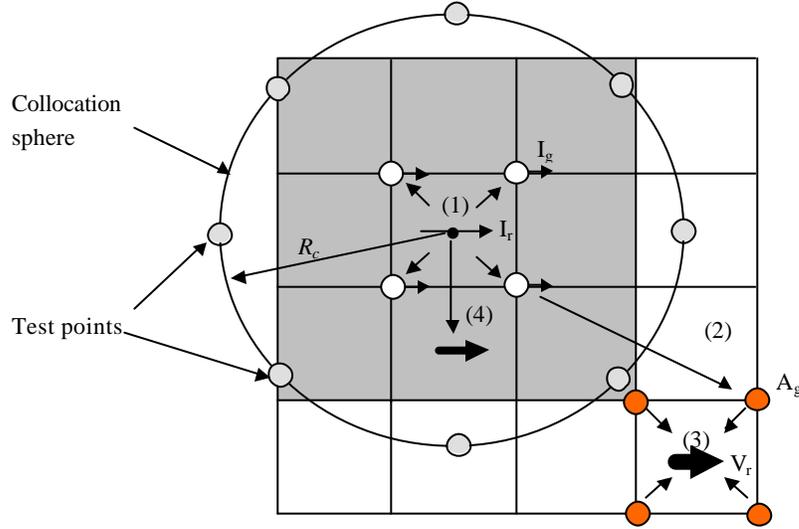


Figure 3.2: Four steps in precorrected-FFT algorithm. (1) Projection to grid points (2) FFT computation (3) Interpolation within the grid points and (4) Precorrection for accurate computation of nearby interactions. Here, I_g and I_r represent the currents on the grid points and on the real conductors, respectively; A_g and V_r are magnetic vector potential on the grid points, and the values of $\sum_{m=1}^n \left(\frac{1}{a_k} \int \vec{A}_{km} \cdot d\vec{l}_k da_k \right)$ of real conductors, respectively; R_c is the radius of the collocation sphere, to be defined in section 3.2.1.

There are four steps in the precorrected-FFT approach to calculate the product of M and I , as illustrated in Figure 3.2:

- 1 **Projection:** The currents carried by the wire segments that lie in each cell are projected onto a uniform grid of point currents in the same direction as the currents in the wires. Here, the grid is only required to have a constant grid spacing in each dimension, so that for a three-dimensional grid, the grid spacing can be different in each of the three perpendicular directions. The boundary condition that is maintained during projection is that the vector potentials at a set of test points on a *collocation sphere* surrounding the cell should match the vector potentials due to the actual wires.
- 3 **FFT:** A multi-dimensional FFT computation is carried out to calculate the grid potentials at the “victim” grid points caused by these “aggressor” grid currents. This computation proceeds by automatically considering all pairs of aggressor-victim combinations within the grid.
- 4 **Interpolation:** The grid potentials, calculated by the FFT computation, are interpolated onto wire segments in each “victim” cell.
- 5 **Precorrection:** The projection of wire segments to the uniform grid in step 1 inherently introduces errors into the computation. While these errors are minimal for faraway grid points, they may be more serious in modeling interactions between nearby grid cells. Therefore, the precorrection step directly computes nearby inductive interactions accurately, and “precorrects” to remove the significant errors that could have been introduced as a result of projection.

A detailed description of the four steps is provided in the following subsections.

3.2.1 Projection

The first step in the precorrected-FFT algorithm is projection, which constructs the grid projection operator W . Using W , the long-range part of the magnetic vector potential due to the current distribution in a given cell can be represented by a small number of currents lying on grid points throughout the volume of the cell. In other words, the current distribution in wire segments can be replaced by a set of grid point currents that are used to calculate the long-range part of the magnetic vector potential. An example of the top view of such a grid representation is shown in Figure 3.1, where the current distribution

in each cell is represented by a $2 \times 2 \times 2$ array of grid currents. Since the grid currents are only a substitution for the current distribution in wire segments, the grid can be coarser or finer than the actual problem discretization.

The scheme for representing the current distribution in a cell by a set of grid currents throughout the cell can be illustrated using the first uniqueness theorem in electromagnetic fields [56]. Suppose the current (charge) distribution is contained within some small volume S_0 with radius R_0 , as shown in Figure 3.3, and we are interested in finding the induced magnetic field (electric field) outside of region contained within a surface S . In order to find the magnetic field of a given stationary current distribution (electric field of a given stationary charge distribution) we solve Laplace's equation:

$$\nabla^2 \vec{A} = 0 \quad (\text{For electric field, it is } \nabla^2 V = 0) \quad (3.3)$$

with the boundary condition V_s , which is the known potential distribution on the boundary surface S . The first uniqueness theorem is related to the solution of Laplace's equation, and can be stated as follows:

First uniqueness theorem: The solution of Laplace's equation in some region is uniquely determined if the value of the potential is a specified function on all boundaries of the region.

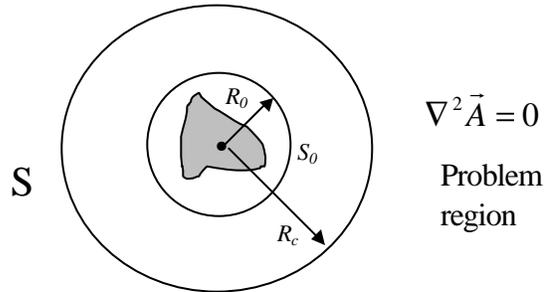


Figure 3.3: Problem region of Laplace's equation and uniqueness theorem.

This theorem tells us that in order to solve the Laplace's equation, it is not necessary to know the detailed distribution of current sources (charge sources), but that it is sufficient to know the potential distribution on the boundary surface S of the problem region. This suggests a scheme where one current distribution can be replaced by another current distribution provided the two distributions result in the same potential on the boundary surface of the solution of Laplace's equation. For convenience of calculation,

we choose the boundary surface as a sphere surface, called the collocation sphere as shown in Figure 3.2, and point currents lying on a grid as a current distribution that substitutes the original one.

The radius of the current distribution region R_0 is a little larger than the cell size and the small volume S_0 contains the cell. Suppose there are p grid points on each edge of a cell and a $p \times p \times p$ grid of currents is used to represent m currents in wire segments in cell k . A set of N_t test points is chosen on a collocation sphere that has radius $R_c > R_0$, and whose center is coincident with the center of cell k . The problem region is outside of the collocation sphere. Then the potentials on these N_t test points due to the grid currents are forced to match those induced by the current distribution in wire segments by solving the linear equation:

$$P^{gt} I_g(k) = P^{rt} I_r(k) \quad (3.4)$$

where $I_g(k) \in R^{p^3 \times 1}$ and $I_r(k) \in R^{m \times 1}$ are, respectively, the grid current vector and current vector for wire segments in cell k . $P^{gt} \in R^{N_t \times p^3}$ and $P^{rt} \in R^{N_t \times m}$ represent the mapping between the grid currents to the potential at the test points and currents in wire segments to the potential at the test points, respectively. R_c is chosen according to the accuracy of the projection, as described in Section 3.2.7. The entry P_{ij}^{gt} , which is the potential at the i^{th} test point induced by the unit point current at the j^{th} grid point, is given by:

$$P_{ij}^{gt} = \frac{m_0}{4\mathbf{p}} \frac{1}{\|\vec{r}_i^t - \vec{r}_j^g\|} \quad (3.5)$$

where \vec{r}_i^t and \vec{r}_j^g are the coordinates of i^{th} test point and j^{th} grid point, respectively. The entry P_{il}^{rt} is the potential at the i^{th} test point induced by the unit current in l^{th} wire segment, given by:

$$P_{il}^{rt} = \frac{m_0}{4\mathbf{p}a_l} \int \frac{1}{\|\vec{r}_i^t - \vec{r}_l^r\|} d\vec{r}_l^r \quad (3.6)$$

where \vec{r}_l^r is the coordinate of l^{th} real wire segment and a_l is the cross section area of that wire segment. Solving equation (3.4) gives us the grid current vector $I_g(k)$:

$$I_g(k) = [P^{gt}]^\dagger P^{rt} I_r(k) = W(k) I_r(k) \quad (3.7)$$

where $[P^{gt}]^\dagger$ is the pseudo-inverse of P^{gt} [57] and can be calculated by singular value decomposition. There are two reasons to use the pseudo-inverse here: first, the number of test points may be larger than the number of grid points for cell k , and second, the possible symmetric positions of the test points on the collocation sphere may cause the P^{gt} matrix to be nearly singular and introduce inaccuracies if the normal matrix inverse is used. This procedure provides us with $W(k)$, the part of the projection operator associated with cell k ; the j^{th} column of $W(k)$ is the contribution of the j^{th} wire segment in cell k to the p^3 grid currents. Since P^{gt} is small and is taken to be the same for all of the cells, $[P^{gt}]^\dagger$ can be calculated once in the setup step with a very small computational cost, and is directly used in each step of the precorrected-FFT that requires its value. Note that the grid currents obtained from cell k constitute only a part of the currents on these grid points if they are shared with neighboring cells. The grid current on a grid point shared by multiple cells is calculated as the sum of the contribution from all of the wire segments which reside in those cells.

3.2.2 Calculation of grid potentials by FFT

Once the currents in wire segments are projected to the grid, the grid potentials due to the grid currents are computed through a multi-dimensional convolution, given by:

$$A_g(i, j, k) = HI_g = \sum_{i', j', k'} H(i, i', j, j', k, k') I_g(i', j', k') \quad (3.8)$$

where $A_g(i, j, k)$ is the grid potential at the grid point whose index in three dimensions is (i, j, k) and each entry of H is given by:

$$H(i, i', j, j', k, k') = \begin{cases} \frac{\mathbf{m}_0}{4\mathbf{p} \|r(i, j, k) - r(i', j', k')\|} & \text{if } (i, j, k) \neq (i', j', k') \\ 0 & \text{otherwise} \end{cases} \quad (3.9)$$

which is the contribution to the grid potential at grid point (i, j, k) induced by unit point current at grid point (i', j', k') . It can be seen easily that (3.8) has the form of a convolution operation, and the discrete Fast Fourier Transform (FFT) can be exploited to rapidly implement this convolution. On a practical front, we observe that the matrix H needs to be computed only once during this computation. Moreover, the number of grid points in each dimension is best chosen as a power of two, or as a value with only small values of

prime factors, so that the implementation of the FFT is efficient. For further efficiency, the sparsity properties of I_g and H can be exploited.

3.2.3 Interpolation

After the grid potential is calculated using the FFT, the values of $\sum_{m=1}^n \left(\frac{1}{a_k} \int \bar{A}_{km} \bullet d\bar{l}_k da_k \right)$ over victim conductors can be obtained through interpolation of the potentials on grid points throughout the cell that the victim conductor lies in. This step is basically the inverse process of the projection step, and the interpolation operator can be obtained by the following theorem [41, 42]:

Theorem: If $\tilde{V} \in R^{m \times 1}$ is an operator that projects a current onto m grid points, \tilde{V}^T may be interpreted as an operator which interpolates potential at m grid points onto a current coordinate; conversely, if $\tilde{V}^T \in R^{1 \times m}$ is an operator that interpolates the potential at m grid points onto a current coordinate, \tilde{V} may be interpreted as an operator that projects a current onto the m grid points. In either case, \tilde{V} and \tilde{V}^T have comparable accuracy.

The proof of this theorem is provided in [41, 42]. However, whether the interpolation operator is the transpose of the projection operator or not depends on the discretization scheme used in the discretization of the integral equation [58]. As described in [58], if a Galerkin scheme is used, so that the entries of the dense matrix include the integration about both the aggressor discrete element as well as the victim discrete element, the dense matrix will be symmetric and positive definite. In this case, the transpose of the projection operator can be used as the interpolation operator. If (2.7) and (2.12) are applied to calculate inductance values, the inductance matrix, M , is just the dense matrix resulting from the discretization under the Galerkin scheme, so that the interpolation operator is W^T .

3.2.4 Precorrection

The grid representation of the current distribution in a cell is only accurate for potential calculations that correspond to long-range interactions. In practice, nearby interactions have the largest contribution to the total induced potentials, and therefore, they must be

treated directly and accurately. Since the nearby interactions have already been included in the potential calculation after the above three steps, it is necessary to subtract this inaccurate part from the result of the interpolation step before the accurate measure of nearby interactions is added in.

This is easily done: the part of the value of $\sum_{m=1}^n (\frac{1}{a_k} \int \bar{A}_{km} \bullet d\vec{l}_k da_k)$ of a wire segment in cell k due to the currents in wire segments in cell l is $M(k,l)I(l)$, where $I(l)$ is the current vector for cell l and $M(k,l)$ is the part of the inductance matrix M corresponding to the mutual inductance terms between the victim wire segments in cell k and the aggressor wire segments in cell l . $V_G(k)$ corresponds to the values of $\sum_{m=1}^n (\frac{1}{a_k} \int \bar{A}_{km} \bullet d\vec{l}_k da_k)$ of wire segments in cell k , computed from the projection, FFT and interpolation steps. The part of this calculation related to the currents in cell l is:

$$V_G(k,l) = W(k)^T H(k,l)W(l)I(l) \quad (3.10)$$

where $W(l)$ and $W(k)^T$ are the projection operator in cell l and interpolation operator in cell k , respectively. $H(k,l)$ is the part of the multi-dimensional convolution step that calculates the grid potential throughout cell k due to the grid currents throughout cell l . The precorrection step subtracts $V_G(k,l)$ from $V_G(k)$ and then adds the accurate direct interaction $M(k,l)I(l)$:

$$V(k) = V_G(k) - V_G(k,l) + M(k,l)I(l) = V_G(k) + \tilde{M}(k,l)I(l) \quad (3.11)$$

where $\tilde{M}(k,l)$ is a precorrection operator for cell k corresponding to cell l and is given by:

$$\tilde{M}(k,l) = M(k,l) - W(k)^T H(k,l)W(l) \quad (3.12)$$

Although the $M \times I$ product may be calculated many times (for example, in the loop of calculating moments in PRIMA), the expense of computing $\tilde{M}(k,l)$ is incurred only once in the initial setup step, and can thence be reused. After precorrection, $V(k)$ is a good approximation to the real result of $\sum_l M(k,l)I(l)$, because it includes long-range contribution to the potential through the grid representation and short-range contribution through the direct calculation.

3.2.5 Complete precorrected-FFT algorithm

Combining the above steps leads to the complete application of precorrected-FFT algorithm on the dense inductance matrix and vector product problem. The final solution of the induced voltages is:

$$V = MI = (\tilde{M} + W^T HW)I \quad (3.13)$$

where W is the sparse projection operator, of which each nonzero entry W_{ij} is the contribution of j th entry in the I vector on to the grid current at the i^{th} grid point. H can also be constructed as a sparse matrix for an efficient implementation of FFT. \tilde{M} is a sparse matrix because the number of cells included in the calculation of nearby interactions is small, and each nonzero entry $\tilde{M}(i, j)$ is the error caused by the grid representation during the calculation of the value of $M(i, j)I_j$ for wire segment i due to the current in wire segment j in a nearby cell. The complete algorithm, including the setup step, is illustrated in pseudo code as follows.

Precorrected-FFT approach to compute $M^{-1}I$:

1 Setup step:

1.1 Construct $[P^{gt}]^\dagger$

1.2 Construct W for the whole circuit

For each cell $k = 1$ to K

{

Construct $P^{rt}(k)$

Calculate the projection operator for cell k as:

$$W(k) = [P^{gt}]^\dagger P^{rt}(k)$$

Accumulate the entries in $W(k)$ into W

}

1.3 Construct H for all of the grid points, calculate the FFT of H and store the results:

$$\tilde{H} = FFT(H)$$

1.4 Construct \tilde{M} for the whole circuit

For each cell $k = 1$ to K

{

For each nearby cell $l = 1$ to $N(k)$

{

Calculate $W(k)^T H(k,l)W(l)$

Calculate the mutual inductance terms associated

with the aggressor cell l and the victim cell k : $M(k,l)$

Calculate precorrection operator:

$$\tilde{M}(k,l) = M(k,l) - W(k)^T H(k,l)W(l)$$

for cells k and l

Accumulate the entries of $\tilde{M}(k,l)$ to build \tilde{M} for the whole circuit

}

}

2 Precorrected-FFT step:

Given the vector I

2.1 Projection

Calculate grid currents: $I_g = WI$

2.2 Convolution

Compute $\tilde{I}_g = FFT(I_g)$

Compute $\tilde{A}_g = \tilde{H}\tilde{I}_g$

Compute $A_g = FFT^{-1}(\tilde{A}_g)$

2.3 Interpolation

$$V_G = W^T A_g$$

2.4 Precorrection

$$V = V_G + \tilde{M}I$$

The concept of the precorrected-FFT method lies in the representation of far away interactions by grid potentials, while the nearby interaction are taken into account by direct calculations. This concept can be used for both the electric field and the magnetic field, and therefore for both capacitance and inductance extraction. The kernel of the calculation of both field potentials is $1/r$, where r is the point-to-point distance or the point-to-origin distance. Although the above description of the precorrected-FFT method is superficially similar to that in [41], the implementation and the application of precorrected-FFT in this thesis work differs from that for the capacitance extraction in several ways. These differences, which constitute the contributions of this work are:

- The computation of the projection operator W for capacitance extraction involves a two-dimensional integration, while for the magnetic field, this requires a much more complicated three-dimensional integration. In order to implement a fast and accurate precorrect-FFT, the derivation of a compact closed form formula for the three-dimensional integration is very critical [59].
- The objective in this work is to solve $V=MI$ fast and accurately, here I is treated as the fictitious currents in the inductors and V is the summation of the integral of the magnetic vector potential, over all wire segments, caused by the current in each aggressor wire segment. The magnetic field induced by I as well as V do not have a physical meaning. This is quite different from the case for capacitance extraction, where the method is used to solve $V=PQ$ for a real physical electric field.

3.2.6 Computational cost and grid selection

Since VLSI chips are thin and flat, one option is to use only one cell in \hat{z} (thickness) direction. In addition, there are three parameters that need to be determined before the precorrected-FFT algorithm is applied to a circuit: p , q and d . Parameter p is the number of grid points on each edge of a cell, so that each cell is approximated by p^3 grid points in three-dimensional grid. For example in Figure 3.1, there are 2^3 grid points throughout the volume of the three-dimensional cell.

Parameter q is the number of nearby cells which are considered in the precorrection step. For example, if we only consider the first nearest neighbors to each cell (defined as

all cells that have a vertex in common with the considered cell, including the cell itself), the value of q is 9. Parameter d is the cell size, defined as the length of a cell's edge in the \hat{x} and \hat{y} directions, which we will take to be equal. For a given chip size, the number of cells N_c is inversely proportional to d^2 . We reiterate that in order to implement the FFT efficiently, it is convenient to choose the number of grid points as a power of two, or as a number whose prime factors are small.

As the interpolation operator W^T is only the transpose of the projection operator W , the construction of W^T has virtually no overhead, so that we only consider the projection, the FFT and the precorrection steps in the analysis of the computational cost. The complexity of each of these steps can be analyzed as follows:

- In the projection step, if n wire segments and p^3 test points are used to construct W , then the computational cost is $O(p^3 n) \sim O(n)$.
- The cost of FFT is $O(\hat{n} \log(\hat{n}))$, where \hat{n} is the number of grid points and is related with the number of cells by the relation $\hat{n} \propto p^3 N_c \propto n$.
- In the precorrection step, there are approximately n/N_c wire segments per cell on average, and for each wire segment, qn/N_c mutual inductance terms need to be calculated. Since the on-chip wire segments are in practice nearly homogeneously distributed, the value of n/N_c is independent of n . The computational cost in this step is therefore $O(q(n/N_c)^2 N_c) \sim O(N_c) \sim O(n)^3$ over all cells.

From the above analysis, it is easily seen that the computational complexity of the entire precorrected-FFT procedure is $O(n \log(n))$.

It is clear that increasing the values of p and q will both increase the computational cost of the algorithm and its accuracy. Of the three parameters, if p and q are fixed, then a larger value of the cell size will result in a smaller number of cells, so that the computational cost of precorrection is increased. On the other hand, if the cell size is decreased and the number of cells is increased, the cost of performing the FFT will increase. This suggests that there is an optimal cell size that yields a minimum value of cost. To search for this optimum, it is possible to perform a search that starts with a larger cell size and a smaller number of grid points, and then decreases the cell size until the

minimum run time is reached. The worst-case accuracy is a function of q ; in most of the experiments in this work, only the first nearest neighbors are included in the precorrection step and p is chosen as a small value, so that the cell size is easily selected. In this sense, the method for choosing the cell size is somewhat easier and more reliable than the methods used in [13, 16] to find the local interaction region, since in the precorrected-FFT approach we only need to look for a minimum value of CPU or memory cost with some consideration of accuracy.

3.2.7 Accuracy of the projection step

As stated in the earlier description, the precorrected-FFT method uses a grid representation for a current distribution. An analysis of each of the steps for sources of errors is as follows:

- The principal source of errors in the precorrected-FFT method lies in the projection step, where grid currents are used to replace currents in wire segments.
- The interpolation step results in the same theoretical error as the projection step, so that it is not necessary to separately consider this step in the analysis of accuracy.
- The FFT step, which is applied to calculate grid potentials, is an efficient implementation of the discrete convolution and does not introduce any theoretical error.
- The direct calculation of nearby interactions introduces no theoretical error.

Therefore, in order to maintain the accuracy of the precorrected-FFT method, it is critical to ensure the accuracy of the projection step.

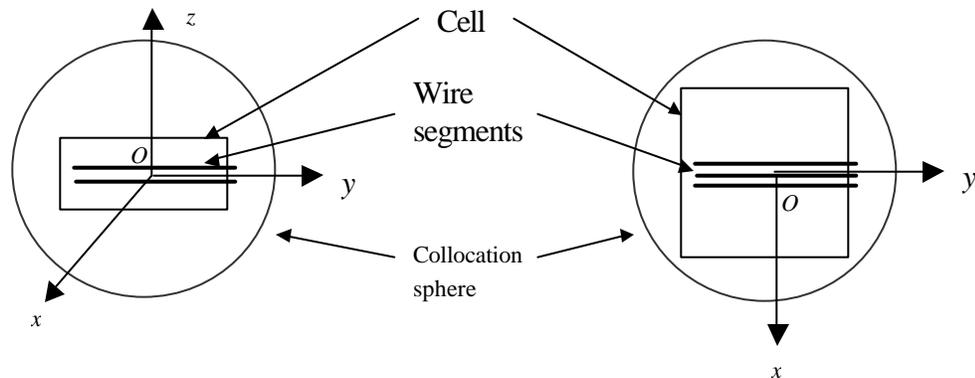
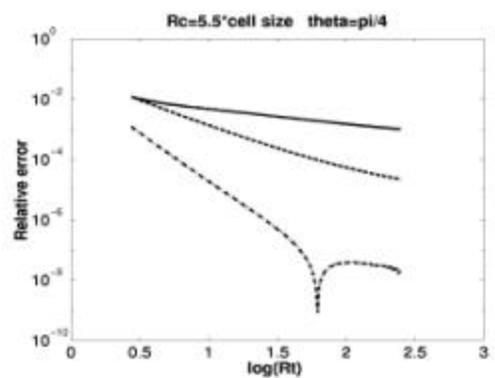
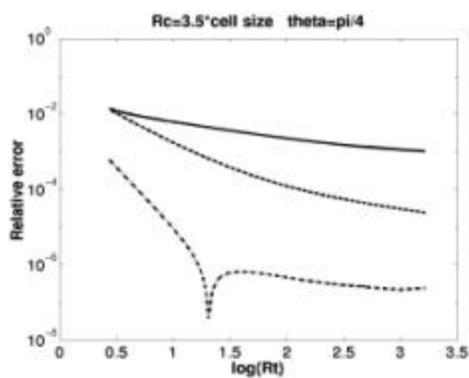
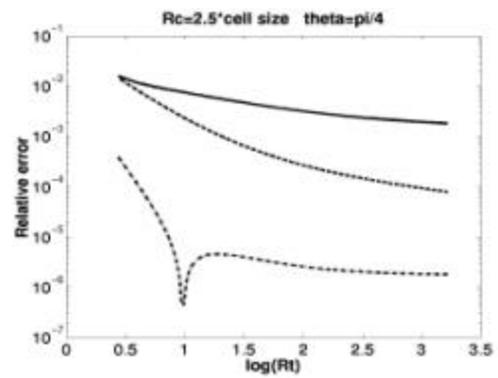
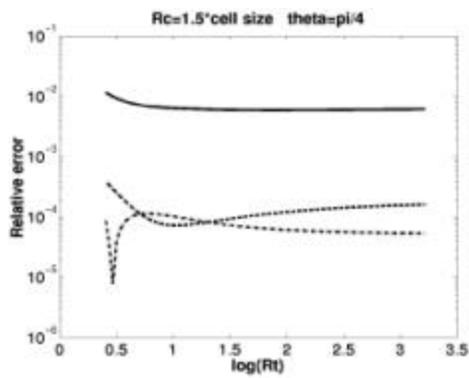
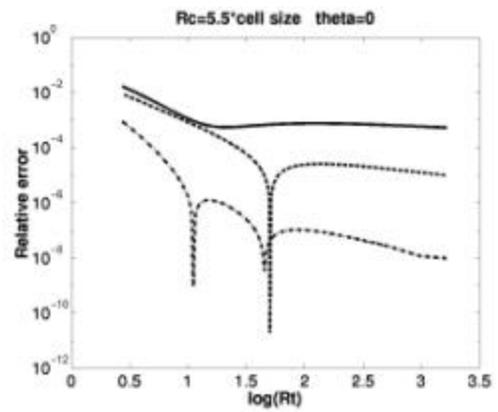
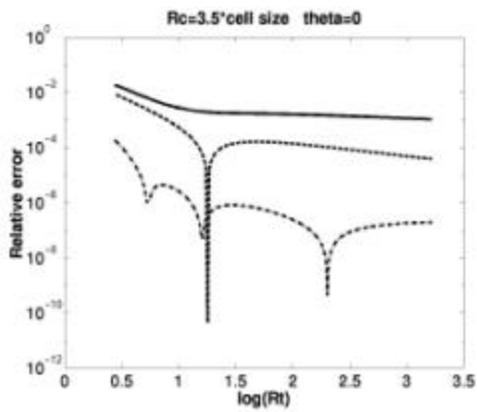
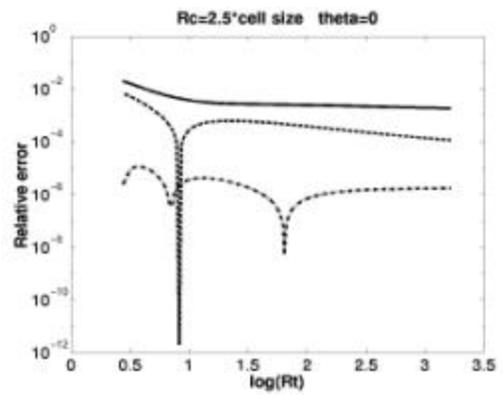
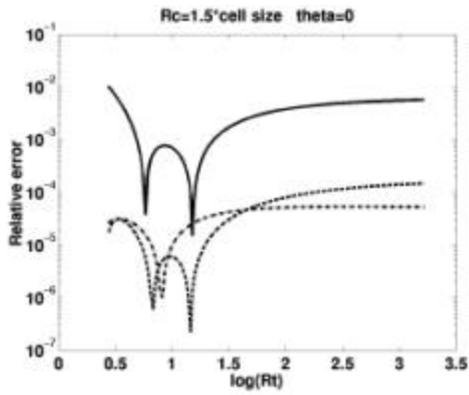


Figure 3.4: Side view (left) and top view (right) of the experimental setup in the examination of the accuracy of the projection step.

A small circuit, shown in Figure 3.4, is used to examine the accuracy of the projection step. The setup consists of six $50\mu\text{m}$ wires lying on two metal layers, with three on the upper layer ($z > 0$) and three on the lower layer ($z < 0$). Each wire is divided into two wire segments of equal length, so that there are 12 segments in all. The width, thickness and spacing of wires are all $1\mu\text{m}$. The currents flowing in each wire segment are 100mA in the y direction, and the cell size is chosen to be $50\mu\text{m}$. The wire segments are off-centered in the y direction by $1\mu\text{m}$, while the centers of the wire system in x and z direction are at the origin.

A series of experiments is carried out with different values of the radius R_c of the collocation sphere and of p , where p is set to be 2 or 3 or 4 and R_c is chosen from 1.5, 2.5, 3.5 and 5.5 times the cell size. Theoretically, the grid current representation is only accurate for the magnetic field outside of the collocation sphere. For those neighbor cells that are included in the collocation sphere, the accurate potential calculation should be adjusted by the precorrection step. Since normally at least the nearest neighbor cells are included in the precorrection step, the smallest value of R_c is set to be 1.5 times of the cell size. For a fixed combination of p and R_c , numerous evaluation points (which are different from the evaluation points on the collocation sphere) in three directions are chosen to evaluate the difference between the magnetic potential induced by the current distribution in wire segments and by the p^3 grid currents. A cylindrical coordinate representation is employed so that the coordinates of an evaluation point is expressed as $(R_t, \mathbf{q}, \varphi)$. R_t is the distance of the evaluation point from the origin. The unit of R_t is in terms of the size of a cell. The values of the logarithm of R_t are shown in order to accommodate the large range of R_t values. The directions of evaluation points in cylindrical coordinates, \mathbf{q} , are set to be 0° , 45° and 90° relative to the $+\hat{x}$ direction. For each angle, a set of evaluation points is chosen in the $z = 0$ plane, such that their distance from the origin varies between 1.5 to 25 times the cell size. Plots of the relative error at these evaluation points are shown in Figure 3.5.



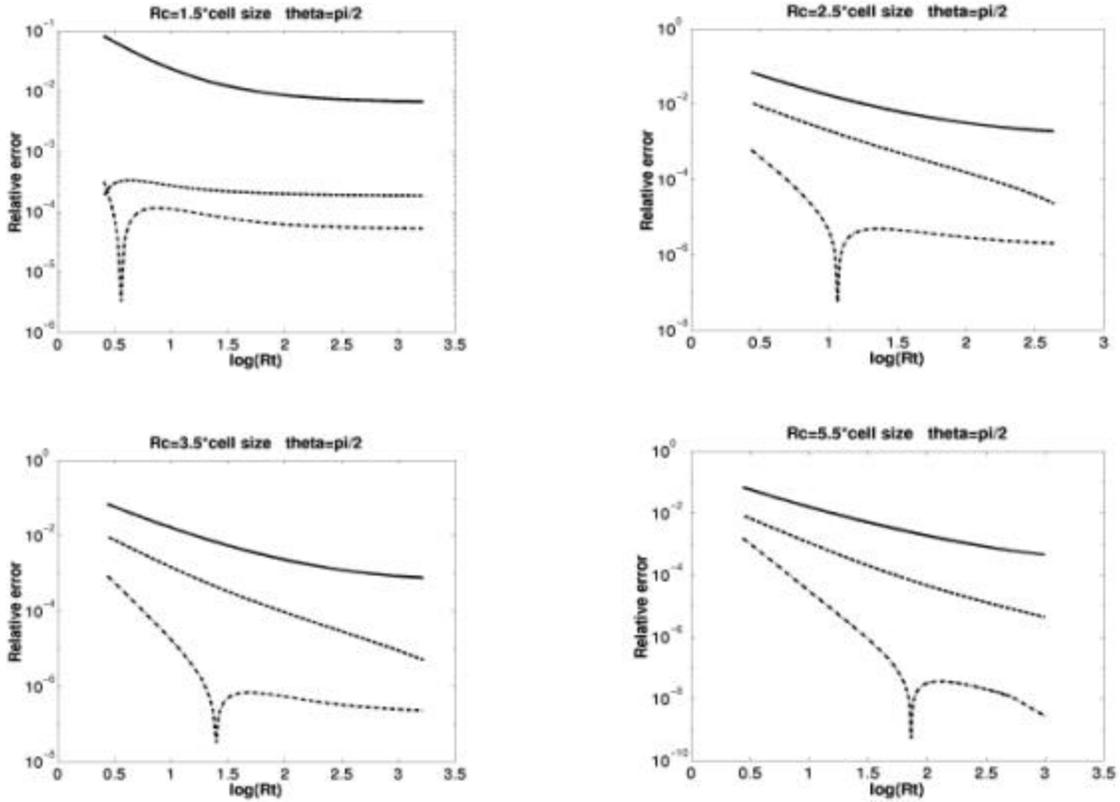


Figure 3.5: Relative error caused by grid representation with $p=2, 3$ and 4 and $R_c=1.5, 2.5, 3.5, 5.5$ times the cell size. Here, θ is the direction of evaluation points, R_c is the radius of the collocation sphere, and R_t is the distance of the evaluation points from the origin in the unit of cell size. The solid line, dashed line and the dash-dot line correspond to $p=2, 3$ and 4 , respectively.

In cases where R_c is small, such as $1.5\times$ the cell size, the error decays slowly with the distance of the evaluation point from the current distribution, and falls off sharply when the evaluation points are near the collocation sphere. It can also be seen that the error decays faster if the radius of the collocation sphere is larger. For example, when R_c is 5.5 cell sizes and p equals 4 , the error decreases from 10^{-3} at the first evaluation point to 10^{-8} at the evaluation point that is 25 cell sizes away from the current distribution. When R_c is 1.5 cell sizes and p equals 4 , the error is nearly level at 10^{-4} after a sharp change at the collocation sphere. For an R_c value of $2.5\times, 3.5\times$ or $5.5\times$ the cell size, the worst error is the same. It is also observed that no matter what the radius of the collation sphere is,

the accuracy from a higher order approximation is also higher than that of a lower order approximation when the evaluation point is far away from the collocation sphere. These results are seen to be largely consistent for three values of q .

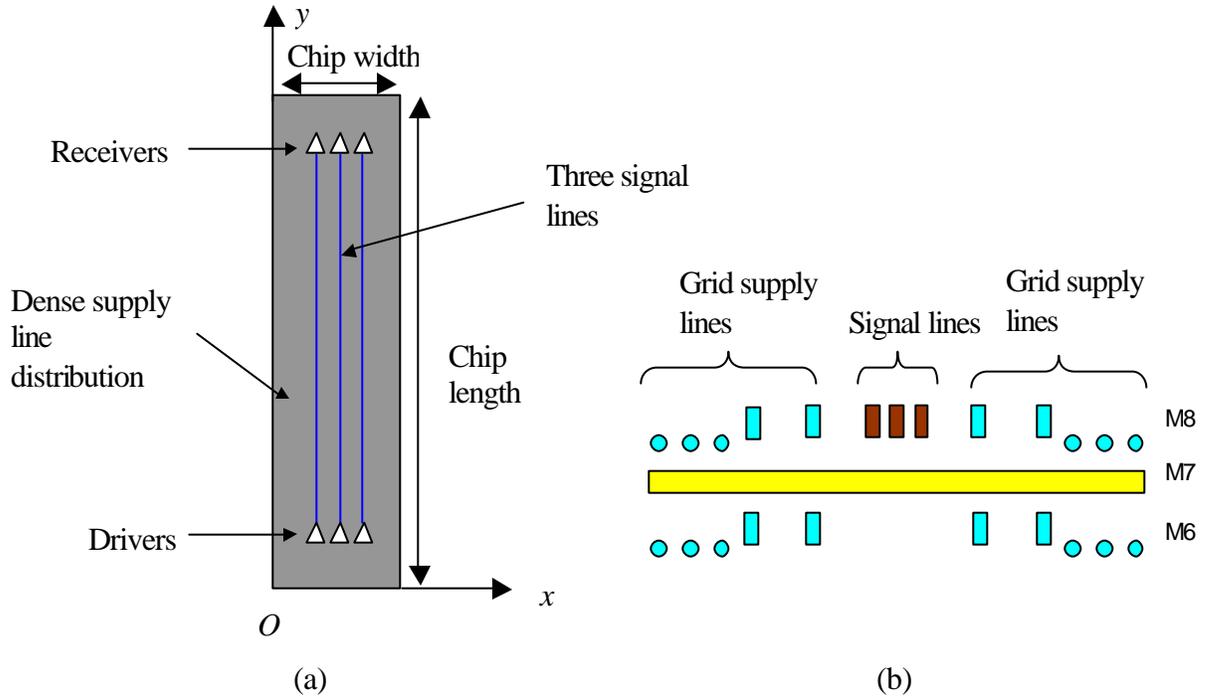


Figure 3.6: Top view (a) and cross sectional view (b) of the test chip with three parallel signal lines on M8. M9 is ignored in the cross sectional view for better clarity. The dark background represents the dense supply lines' distribution through out the four metal layers. (Not to scale)

3.3 Experimental results

A set of experiments was carried out on a 400MHz Sun UltraSparc-II computer server to test the accuracy of the response from the precorrected-FFT method, and to compare the results with those of the block diagonal method in terms of accuracy, speed and memory cost. The test circuit is a four metal layer conductor structure on layers M6, M7, M8 and M9 of a nine-layer chip, as illustrated in Figure 3.6, which shows the top view of the structure. It lies within an area whose width is $330\mu\text{m}$ and thickness is $5\mu\text{m}$. The circuit consists of three parallel signal wires, each with $0.8\mu\text{m}$ width, $0.8\mu\text{m}$ spacing and $0.5\mu\text{m}$ thickness. The power/ground wires are distributed densely in the four layers and the signal wires are on M8. The width of the test circuits is fixed throughout the experiments

and the length changes along with the change of the signal wires' length in different experiments. The driver sizes for the three signal wires are identical and are altered with the wire length in order to maintain a transition time of 40ps at the near end of the signal wires. The drivers are made to switch at the same time so that the inductance effect is maximized and the error incurred by the precorrected-FFT method can be determined for a worst case condition.

3.3.1 Accuracy of the precorrected-FFT method

In the accuracy experiments, the value of p is set to 4, and the nearest neighbors and the next nearest neighbors are included in the direct interaction region. The cell sizes in the x and y direction are each chosen to be $15\mu\text{m}$, while in the thickness direction, it is set to $7\mu\text{m}$, such that the test structure is at the center of the cell. The radius of the collocation sphere is chosen to be 2.5 times the cell size.

A simulation for the same circuit is also carried out with the block diagonal approximation. The partition size in the block diagonal approach is $180\mu\text{m}\times 150\mu\text{m}$, which is much larger than the direct interaction region of $75\mu\text{m}\times 75\mu\text{m}$. Figure 3.7 shows a comparison of the results from the precorrected-FFT and block diagonal methods with the accurate waveforms for $900\mu\text{m}$ long wires, with waveforms at both the driver and receiver sides of the middle wire being shown. The accurate waveforms are obtained by using the full inductance matrix in PRIMA³ without any approximation while the approximate waveforms come from the same PRIMA simulator but using the precorrected-FFT or block diagonal method. There are six waveforms in Figure 3.7, although only four are clearly visible since the waveforms from the precorrected-FFT almost completely overlap with those from the accurate simulation. The largest error in the response from precorrected-FFT is less than 1mV. With about 100mV oscillation magnitude induced by inductance, the relative error of the oscillation magnitude is 0.1%. The relative error in the 50% delay for the response from precorrected-FFT is even smaller. Although for a victim line segment, more aggressor line segments are considered in the direct interaction region in the block diagonal method than in precorrected-FFT,

³ In all of the experiments in Section 4.1 and 4.2, there are 13 ports and the number of moments per port in PRIMA implementation is 5,

the error in the response from the block diagonal procedure is still larger than that of precorrected-FFT. The accumulated errors caused by the dropped mutual inductance terms could too large to be ignored if an accurate simulation is desired.

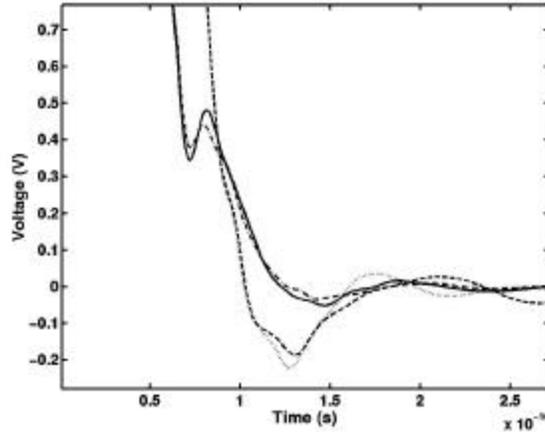


Figure 3.7: Comparison of waveforms from the precorrected-FFT and the accurate simulation at the driver and receiver sides of the middle wire. Waveforms from the precorrected-FFT and the accurate simulation are indistinguishable.

Because of the high accuracy that can be obtained by the precorrected-FFT method for this example, we observe that we can sacrifice some of the accuracy for higher speed. Different orders of approximation are tested to study the relation between speed, memory requirements and accuracy. The layout tested is similar to the above experiment but the length of the signal wires is extended to $5400\mu\text{m}$, which is the largest tested wire length, so as to show the largest reduction in accuracy with the coarsening of the grid. Since there are more than 31,000 inductors in this circuit, including all of the inductors of signal wires and supply wires, a total of nearly one billion mutual inductances is required for accurate simulation. It is therefore impossible to simulate for the accurate waveforms even in PRIMA, let alone in time domain simulation. To simulate the response most accurately, p is set to 4, the cell size is set to be $15\mu\text{m}$, and the first, second and third nearest neighbors are considered in the precorrection step. The response obtained from this setup is used as the accurate waveform for comparison purposes.

Other precorrected-FFT simulations are carried out with lower accuracy and a coarser grid, where only the nearest neighbors are considered in the direct interaction region and

the cell size is $30\mu\text{m}$, which doubles the cell size in the above experiment. The cell size and the size of the direct interaction region are fixed in these experiments. The grids are variously chosen to be three-dimensional with $p=4$, $p=3$, $p=2$, and two-dimensional with $p=4$, $p=3$, $p=2$. The two-dimensional grid is in the plane that is parallel to the x - y plane and lies at the mid-point of the thickness of the test structure. In the two-dimensional case, the collocation sphere reduces to a collocation circle in the x - y plane, as shown in Figure 3.8. Reduction of the problem to a two-dimensional grid will increase the efficiency of the computation at some cost in accuracy.

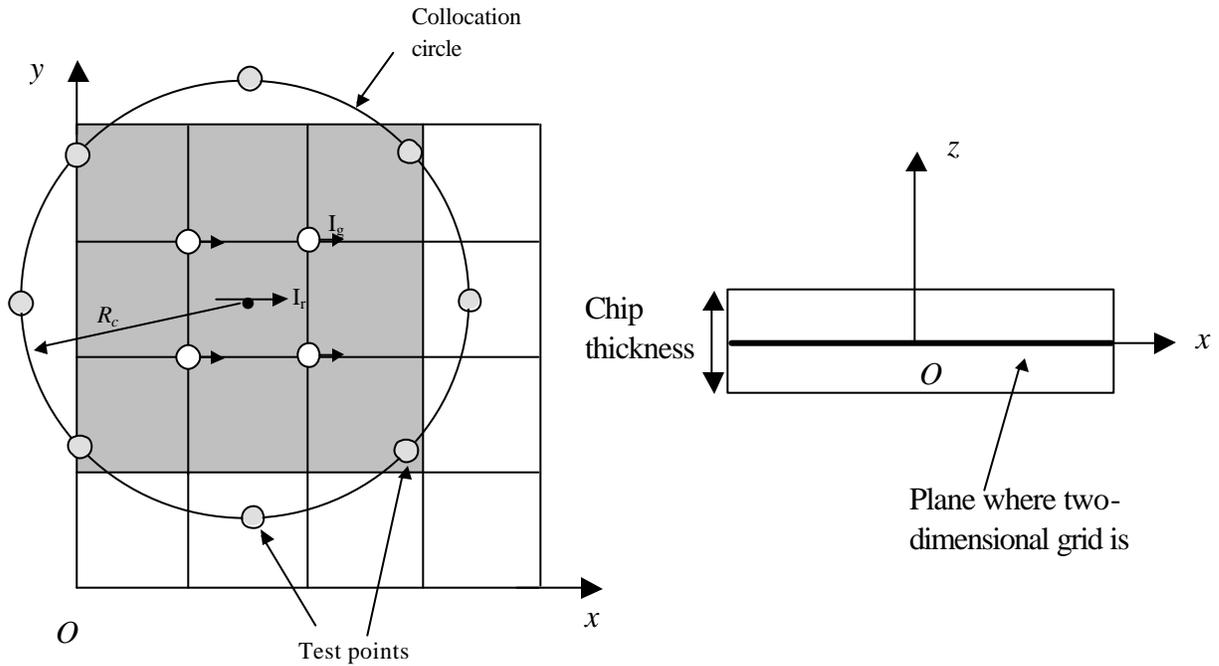


Figure 3.8: Top view (left) and side view (right) of a two-dimensional grid and the collocation circle.

It is expected that larger cell sizes, smaller values of p , and reduction in the size of the direct interaction region will each contribute to a loss in accuracy, but with an accompanying increase in the speed of the computation and a reduction in the memory requirements. The waveforms at the driver and receiver sides of the middle wire are shown with different levels of accuracy, corresponding to $p=2$, 3 and 4, are virtually indistinguishable. Closer examination reveals that the error in the 50% delay is insignificant for the three cases, but the relative error corresponding to the

overshoot/undershoot is discernible, and is listed in the last column of Table 3.1. This table also lists the accuracy, memory requirements and speed for each level of approximation.

		Total CPU time (s)	Setup time (s)		Memory requirements (Mb)	Relative error of overshoot/undershoot
			Inductance values	W, H, \tilde{M} matrices		
p=2	2D	2917	1060	148	110	13%
	3D	3094	1060	302	113	12%
p=3	2D	3118	1060	312	113	1.3%
	3D	3682	1060	858	156	<1%
p=4	2D	3175	1060	354	117	<1%
	3D	4090	1060	1196	172	<1%

Table 3.1: A comparison of the accuracy, memory requirements and CPU time for different parameter settings for the precorrected-FFT in the simulation of three 5400 μm long signal wires. Here, “2D” and “3D” correspond to the two-dimensional and three-dimensional cases, respectively. The total CPU time corresponds to the time required for the entire simulation, including the time required by the precorrected-FFT computations.

The setup time is the most time-consuming step in the entire algorithm, and is further divided into two parts. The first part corresponds to the calculation of the inductance values needed for the construction of the precorrection matrix, which is equal for each order of approximation, while the second relates to the time required for the calculation of the W , H and \tilde{M} matrices. For $p=3$, under a three-dimensional grid, the error at the peak is less than 1mV. The relative error in the oscillation magnitude at that point is 1%, while the speed is increased by 45% as compared with the accurate result. If p is further reduced to 2 under a three dimensional grid, the error is 9mV but the speed is improved by an additional 16% compared to the $p=3$ case. The two-dimensional grid representation with $p=2$ results in the largest error of about 10mV and a similar relative error, but the speed is increased only by 6% as compared to its three-dimensional counterpart. The reason for this relatively low speed improvement is that in the case that $p=2$, the precorrected-FFT is rather fast and the time consumed in the calculation of W , H and \tilde{M}

matrices is only a small part of the total setup time. Therefore, even a large increase in the speed of calculation of W , H and \tilde{M} matrices will not yield a significant reduction of the total run time. Another reason is that the number of grid points per cell is only reduced by half by going from the three dimensions to two. On the other hand, if we reduce the three-dimensional grid to two dimensions with $p=4$, the speed can be increased by 22% because the number of grid points per cell is reduced from $4^3=64$ to $4^2=16$, and the time required for the calculation of W , H and \tilde{M} matrices plays a more important role in the total setup time. In this case, the accuracy is still high even under a two-dimensional grid. The memory requirements show a similar trend as the run time: for $p=4$ and $p=3$, the memory requirements are reduced by 27.5% and 32%, respectively, as we go from the three-dimensional grid to a two-dimensional grid.

3.3.2 Comparison of the precorrected-FFT method with the block diagonal method

The comparison in terms of accuracy between the precorrected-FFT and block diagonal methods has been described in Section 3.3.1. In this section, comparisons in terms of memory consumption and speed between the precorrected-FFT and the block diagonal methods are carried out for structures of different wire lengths. The lengths of the signal wires in different experiments are set to $900\mu\text{m}$, $1800\mu\text{m}$, $3600\mu\text{m}$, $4500\mu\text{m}$ and $5400\mu\text{m}$. In the block diagonal method, the partition size is chosen to be $180\mu\text{m} \times 150\mu\text{m}$ ($180\mu\text{m}$ in the x direction and $150\mu\text{m}$ in the y direction). For the precorrected-FFT method, a two-dimensional grid is imposed with $p=2$, and the first nearest neighbors are considered for the precorrection step. The cell size is set to $30\mu\text{m}$. Figure 3.9 shows the waveforms computed by the two methods at the receiver end of the middle wire for wire lengths of $900\mu\text{m}$ and $5400\mu\text{m}$. The accuracy, memory requirements and speed for different wire lengths for the block diagonal and precorrected-FFT methods are listed in Table 3.2. For the wire lengths of $900\mu\text{m}$ and $1800\mu\text{m}$, the results of the precorrected-FFT and block diagonal methods are similar to each other, and the block diagonal method is faster. However, as the wire length increases, the differences in the 50% delay and oscillation magnitude become larger. For example, the 50% delays calculated by the precorrected-FFT and block diagonal methods are 95ps and 100ps respectively for a wire

length of $3600\mu\text{m}$, which is a difference of about 5%. The difference increases to 8% when the wire length is $4500\mu\text{m}$ and 12.5% when the wire length is $5400\mu\text{m}$. For wire lengths that exceed $1800\mu\text{m}$, the precorrected-FFT and block diagonal methods perform their computations at approximately the same speed, but the former has nearly half the memory requirements as the latter since the partition size for the block diagonal method is much larger than the direct interaction region in the precorrected-FFT, i.e., the number of inductances per wire segment to be calculated by the block diagonal method is much larger than that for the precorrected-FFT approach. Moreover, as the circuit size increases, the setup time and memory consumption are seen to increase at a faster rate for the block diagonal method.

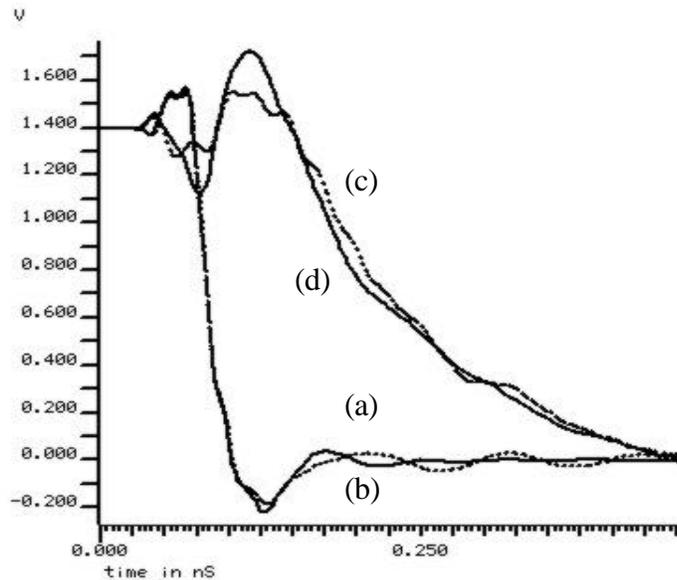


Figure 3.9: Simulation results at the receiver side of the middle wire from the precorrected-FFT and block diagonal methods for different wire lengths. (a) $900\mu\text{m}$, precorrected-FFT (b) $900\mu\text{m}$, block diagonal (c) $5400\mu\text{m}$, precorrected-FFT (d) $5400\mu\text{m}$, block diagonal.

	Total CPU time (s)		Setup time (s)		Memory consumption (Mb)		Relative differences	
	BD	PCFFT	BD	PCFFT	BD	PCFFT	50% delay	Over/Undershoot
900 μm	578	683	334	450	66	43	<0.1%	14%
1800 μm	1056	1097	571	630	95	56	1%	0.5%
3600 μm	1993	1991	1042	1010	153	89	5%	10%
4500 μm	2516	2555	1285	1150	184	97	8%	19%
5400 μm	3235	2917	1522	1220	210	110	12.5%	>50%

Table 3.2: A tabulation of the accuracy, memory requirements and CPU time for different circuit sizes using the block diagonal (BD) and precorrected-FFT (PCFFT) methods. The total CPU time corresponds to the time for the entire simulation, including the time required by the block diagonal or precorrected-FFT methods.

Similar trends are seen for the differences in the oscillation magnitude as for 50% delay. For example, if the wire length is 4500 μm with a 210mV overshoot, the difference is 40mV. If the wire length is increased to 5400 μm , the block diagonal method calculates a larger overshoot of about 300mV, which is about 150mV different from that computed by the precorrected-FFT approach. The precorrected-FFT predicts a more reasonable trend in the overshoot magnitude for different wire lengths: the overshoot increases as the wire length is increased from 900 μm to 1800 μm , and then decreases gradually as the wires grow longer. When the wire length reaches 5400 μm , the output has a smaller overshoot compared with the cases when wires are 4500 μm , 3600 μm and 1800 μm long. However, the trend predicted by the block diagonal method is different: the overshoot magnitude increases from 900 μm to 1800 μm long wires, and then decreases if the wire length increases from 1800 μm to 4500 μm , as in the case of the precorrected-FFT method. However, when the wire length increases from 4500 μm to the largest tested length of 5400 μm , the overshoot is not reduced but is increased in the block diagonal method, which is clearly inconsistent. We observe that the difference between the results from the block diagonal method and those from the precorrected-FFT is larger for longer wires.

Table 3.3 lists the overshoots and the run time of the responses at the receiver side of the 5400 μm wire calculated by the precorrected-FFT and block diagonal methods, with different partition sizes of 30 μm \times 30 μm , 180 μm \times 150 μm , 330 μm \times 150 μm , 330 μm \times 300 μm , 330 μm \times 600 μm and 330 μm \times 900 μm . It is clear that the overshoots given by the block diagonal method do not easy to converge.

	PCFFT	BD					
		30 μm \times 30 μm	180 μm \times 150 μm	330 μm \times 150 μm	330 μm \times 300 μm	330 μm \times 600 μm	330 μm \times 900 μm
Overshoot	151mV	120mV	300mV	120mV	123mV	142mV	161mV
Run time	2917s	681s	3235s	5032s	9700s	6hrs.	12hrs.

Table 3.3: Overshoots and run times at the receiver side of the middle wire with the length of 5400 μm from the precorrected-FFT method (PCFFT) and the block diagonal method (BD) with different partition sizes: 30 μm \times 30 μm , 180 μm \times 150 μm , 330 μm \times 150 μm , 330 μm \times 300 μm , 330 μm \times 600 μm , 330 μm \times 900 μm .

When the partition width increases from 180 μm to 330 μm , the 300mV bump disappears: the reason may be that more power/ground wires are included in each partition, and the inductance effect is greatly reduced. If the partition length is increased from 150 μm to 300 μm and then to 600 μm and 900 μm , with a 330 μm partition width, the overshoot increases and nears the result from the precorrected-FFT method. It is impractical to increase the partition size further because the simulation time for 330 μm \times 600 μm partition is 6hrs, and includes 26.6M mutual inductances, while the simulation time for 330 μm \times 900 μm partition is 12hrs, and uses up about 3Gb memory. On the contrary, the precorrected-FFT method produces a similar overshoot within an hour and only 110Mb memory. We also test the same circuit with a higher level of accuracy in the precorrected-FFT method with the fifth nearest cells included in the precorrection step and the overshoot is only 2mV different. The trends in the overshoots and run time from the precorrected-FFT and block diagonal methods indicate that the precorrected-FFT converges easily, and therefore is a better candidate for fast simulation of large inductive circuits for higher accuracy.

The problem faced here by the block-diagonal method is common to most of the existing algorithms in on-chip inductance extraction. As the circuit size is increased, the local interaction region should be larger to maintain the same accuracy in the simulation. However, it is hard to predict this interaction region *a priori*, and for large circuits, increasing the interaction region gradually is impractical as it could result in very long simulation times. The precorrected-FFT method, on the other hand, overcomes this difficulty by including the calculation of far away inductance interactions using the grid representation.

3.3.3 Application of precorrected-FFT on a large clock net

An experiment is carried out on a large global clock net of a giga-hertz microprocessor, whose layout is shown in Figure 3.10. The clock net has 4 ports, 12sinks and 121065 inductors, which corresponds to 7.3G inductance terms. With the optimization to the implementation of precorrected-FFT, the run time for PRIMA to generate the reduced order model is 21mins using a three-dimensional grid. It can be estimated that 2D precorrected-FFT could be even faster. The responses from the simulation in RC model, the precorrected-FFT and block diagonal methods are shown in Figure 3.11 and the layout and experimental parameters are listed in Table 3.4. On-chip inductance has a strong effect on the clock net responses. The 50% delay from the precorrected-FFT method is 130ps, compared with 86ps delay from the response with RC model. Relative to the 0.5V_{dd} point in the far end response under an RC-only model, the corresponding points from the precorrected-FFT has a shift of 17ps, while the shift in the block diagonal is only 6ps, almost one-third of the result of the precorrected-FFT. In addition, the differences between the 10%-90% transition time at the near and far end responses under an RC simulation and under the precorrected-FFT based simulation are 53ps and 70ps respectively, while the corresponding results from the block diagonal method are 20ps and 90ps. Therefore, in this example, compared with the precorrected-FFT results, the block diagonal method underestimates the inductance effect on the transition time at the near end by 62% and overestimates the effect on the transition time at the far end by 28.5%. The partition size in the block diagonal method and the direct interaction region in the precorrected-FFT procedure are both 150 μm \times 150 μm . The errors in the responses

calculated by the block diagonal method arises from dropping of a large number of far away mutual inductance terms.

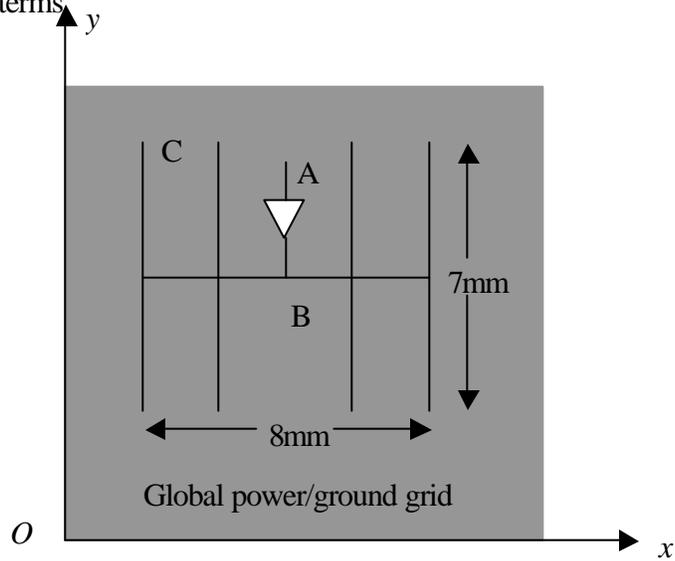


Figure 3.10: Top view of the layout structure of a global clock net.

(A: driver input, B: driver output, C: receiver input)

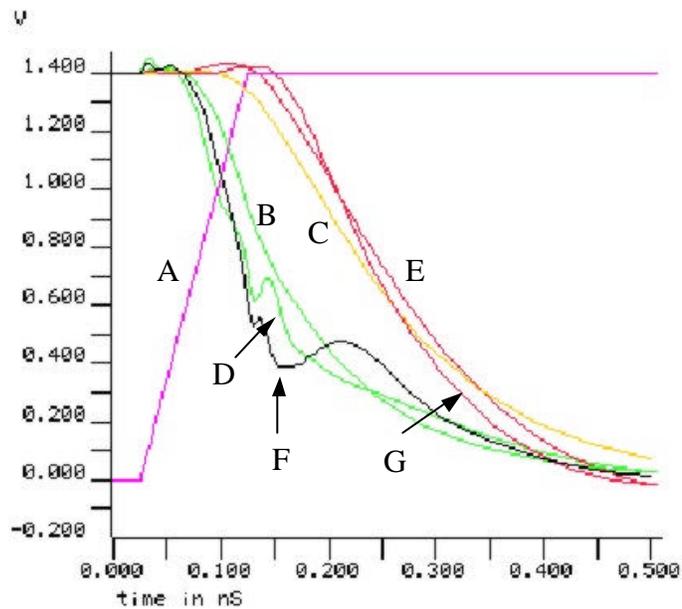


Figure 3.11: Responses from simulation under an RC-only model, the precorrected-FFT method and the block diagonal method for the near and far ends. A: driver input waveform, B and C: driver output and receiver input, waveform, respectively, under an RC-only model, D and E: driver output and receiver input waveform, respectively, calculated using the precorrected-FFT method, F: driver output and receiver input waveform, respectively, calculated by the block diagonal method.

No. of sinks	12
No. of ports	4
No. of inductors	121K
No. of resistances	160K
No. of capacitances	400K
No. of mutual inductance terms	7.3G
Run time	21mins
No. of nodes	245780
No. of moments per port	10
X/Y/Z dimension (μm)	4798/4768/4.14
No. of wire segments in X/Y	47058/74007
Max length of wire segments in X/Y (μm)	120.96/120.96
No. of cells in X/Y	64/64
Cell size in X/Y/Z	74.97/74.50/4.968
No. of grid points in X/Y/Z per cell	3/3/2
Grid pitch in X/Y/Z	37.485/37.25/4.968
No. of grid points in X/Y/Z	129/129/2
Relative radius of collocation sphere	1.2
No. of collocation points	144
No. of cells in direct interaction region	9

Table 3.4: Layout and experimental parameters
(X, Y, Z: x, y and z directions in Figure 3.10)

3.4 Conclusion

A precorrected-FFT algorithm for fast and accurate simulation of inductive systems is proposed, in which long-range components of the magnetic vector potential are approximated by grid currents, while nearby interactions are calculated directly. A comparison with the block diagonal algorithm showed that the precorrected-FFT method results in more accurate waveforms and less run time with much smaller memory consumption. Experiments carried out on large industrial circuits demonstrate that the precorrected-FFT method is a fast and highly accurate approach for on-chip inductance simulation in large circuits.

Chapter 4

Efficient Inductance Extraction using Circuit-Aware Techniques

4.1 Proposed sparsification method

The motivation for the circuit-aware algorithm can be illustrated by considering the circuit equation:

$$V_i = Z_i I_i + \sum_j L_{ij} (dI_j / dt)$$

where V_i and I_i are the voltage across and the current flowing through line segment i , respectively; Z_i is the impedance of line segment i , not counting the inductance; L_{ij} is the self-inductance (if $i = j$) or mutual inductance (if $i \neq j$) between segment i and j ; dI_j / dt is the rate at which the current in segment j changes with time. The significance of the inductance effect of an aggressor line segment j on a victim line segment i depends on $L_{ij} (dI_j / dt)$ of the aggressor line segment and $Z_i I_i$ of the victim line segment, or in other words, on the relative magnitudes of the terms in the above equation. Qualitatively speaking, strong inductance effects originate from the line segments that have “large” dI_j / dt and take effect on line segments that are “not far away” and with a “large” value of L_{ij} as well as a “small” value of $Z_i I_i$. As an illustration of this, it can be seen that until recently, when on-chip inductances were insignificant, RC modeling was adequate for all

on-chip lines since the RC elements overwhelmed any inductive coupling. The circuit-aware algorithm starts by finding ID lines that have a large value of dI_j/dt through ID line criterion and then groups nearby lines that have large values of L_{ij} and small value of $Z_i I_i$ into a cluster, so that a specified accuracy criterion is satisfied. The ID line criterion, the concept of a cluster, and the detailed circuit-aware algorithm will be explained in the next several sections.

4.1.1 ID line criterion

A very simple but important observation for developing circuit-aware algorithms is that inductance-dominant lines typically have a small transition time and a large oscillation magnitude and/or high frequency oscillation, so that they are the best candidate lines (due to their large value of dI_j/dt) to cause mutual inductance effects on other lines. To demarcate ID lines from RD lines, we use a relative criterion to define ID lines, called the *ID criterion*, described as follows. This criterion is applied individually to one line at a time to determine whether it can be classified as ID or not; recall that the line is divided into segments.

ID Criterion: A line is ID if the behavior of the output waveform in the presence of inductances (partial self-inductances and mutual inductances only between any two segments on that line) is significantly different, according to a specified metric, from the waveform when a pure RC model is used and inductances associated with the line are ignored.

One such metric, used in this work, states that if the percentage variation in the oscillation magnitude is larger than a specified ϵ , or the delay of the output response is larger than a specified δ , then the line is ID. RD lines include all those lines that are not inductance-dominant. In this way, we separate all the on-chip lines into three categories: ID switching lines, RD switching lines and supply lines.

We use these ideas of RD and ID lines to identify clusters. Formally, we define a cluster as a group of on-chip interconnects for which mutual inductances must be calculated between any pair of line segments in this group. A cluster can be seen as a small independent inductive system, and corresponds to a full inductance submatrix. There is no mutual inductance between line segments within and outside a cluster. Any

lines that are not contained in any cluster are eventually modeled as RC lines. Once these clusters have been formed, each cluster is approximated by a sparsified K submatrix that is guaranteed to be symmetric and positive semidefinite. *Therefore, by construction, the resulting sparse K matrix for the whole circuit is positive semidefinite and symmetric.*

4.1.2 Foundations for the algorithm

We have performed a series of experiments to create a set of foundations on which the proposed extraction procedures are based. The objective here is to develop criteria to draw conclusions on whether the inductance coupling between lines is strong or not, based on mutual inductances between lines. Therefore, the experiments in Sections 4.1.2.1 and 4.1.2.2 are designed to compare the effects of including mutual inductances between the two groups of lines, to excluding them⁴.

We define an operation CMI (choose mutual inductance) between any two clusters, or between one cluster and supply and/or switching line(s) (which are modeled as RC-only) to test the mutual inductance effects between them. As defined earlier, a cluster may contain one or more wires. The function of this operation is to decide whether consideration of the mutual inductance is important or not. Each CMI operation involves a pair of simulations, which are carried out using the K-PRIMA algorithm described in Section 4.3.

Operation CMI: CMI is applied to two situations:

(a) Given two clusters, we compare the response in two cases.

Case 1: The two separated clusters are grouped together into one cluster so that the mutual inductances between the two clusters are considered.

Case 2: The mutual inductances between two clusters are ignored.

(b) Given one cluster and supply/switching line(s) modeled as RC-only⁵, we compare the response in two cases.

Case 1: The line(s) is (are) added into the cluster so that the mutual inductance between the cluster and the line(s) as well the mutual inductances between segments on the line(s) are considered.

⁴ Since we work with partial inductances, we divide each line into multiple segments. The self-inductance of a line consists of the self-inductance of each segment and mutual inductances between segments of the same line [17].

⁵ Note that this differs from situation (a) above where, by definition, the lines consider mutual inductances within each cluster.

Case 2 The mutual inductances between the cluster and the line(s), as well as the mutual inductances between segments on the line(s), are ignored.

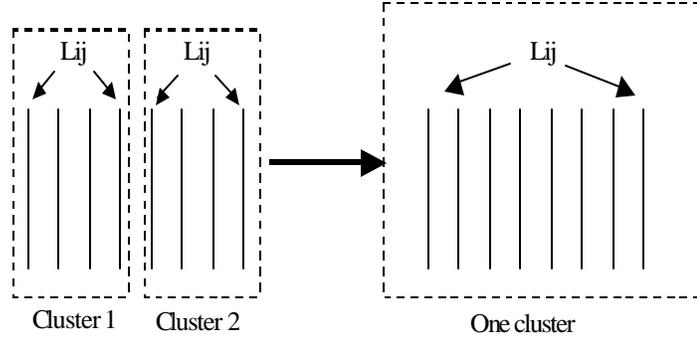


Figure 4.1: Schematic of situation (a) of operation CMI.

In each situation above, the operation proceeds by carrying out simulations for both cases and testing the delays and oscillation magnitudes of the outputs of switching lines in the two clusters or in the cluster and the switching line(s) added into the cluster. If the change in one of the oscillation magnitudes [delays] is larger than an ϵ [δ], we conclude that the mutual inductance between the clusters (or between the cluster and the supply and/or switching line(s)) is important, implying that the two clusters should be grouped into one cluster, or the supply and/or switching line(s) should be included into the cluster. A schematic CMI operation for situation (a) is shown in Figure 4.1. For two smaller clusters 1 and 2, if the mutual inductance effects between these two clusters are significant, the two small clusters should be grouped into one large cluster that includes the mutual inductance terms between cluster 1 and 2.

CMI in situation (b) can be used to test the relation between the cluster and the supply and/or switching line(s). For example, if the RC-only line is a supply line, CMI is used to test whether the supply line is a good return path of the cluster or not. If the RC-only line is a RD line, CMI determines whether the line is strongly influenced by the cluster. In situation (b), the ID criterion has eliminated the possibility that mutual inductances along the RD line could, on its own, cause significant inductive effects⁶. However, if the addition of mutual inductances with clusters may result in significant effects on the

cluster and/or the RD line, we should add the RD line into the cluster. In Sections 4.1.2.1 and 4.1.2.2, we perform a set of experiments to derive a set of foundations that guide the proposed approach.



(a) Cross-sectional view of the layout for the experiment showing upper metal level lines only. The lines marked gpg represent the grid supply lines, while those marked S are the switching lines.

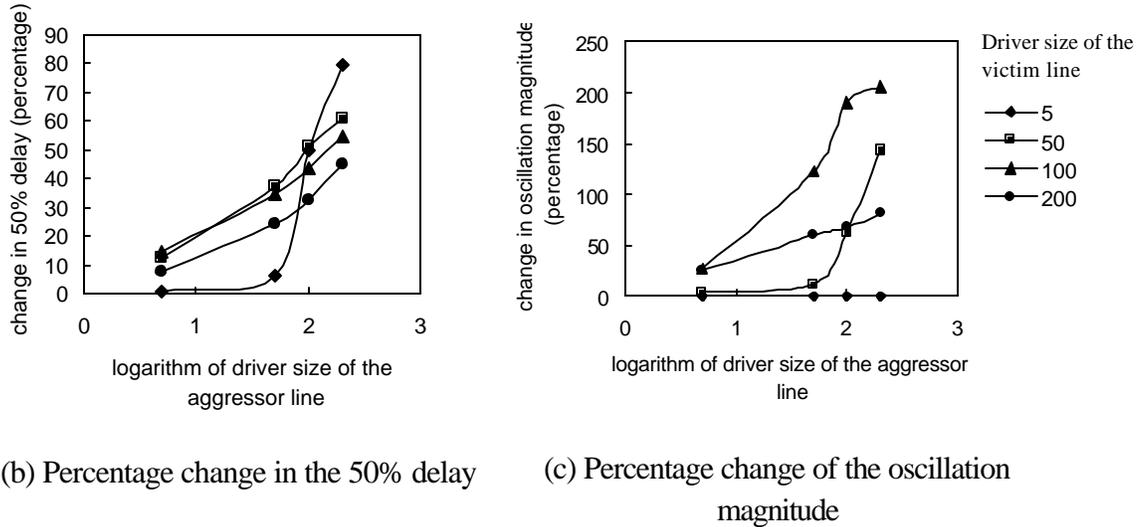


Figure 4.2: Mutual inductance effects between two switching lines

4.1.2.1 Coupling inductance between switching lines

For the first set of experiments, consider a three-metal-layer layout consisting of three switching lines, each marked S, that lie between grid supply lines, marked gpg, as shown in Figure 4.2 (a). The switching line in the middle is the victim line while the other two are aggressor lines. The victim line belongs to one cluster while the two aggressor lines belong to another. The driver sizes are set to 5 \times , 50 \times , 100 \times and 200 \times of the minimum driver size for both the aggressor lines and the victim line, and the two aggressors are driven by identically sized drivers. The line with the 200 \times driver represents a highly ID

⁶ However, if this line is merged into the cluster as a result of the CMI operation, all mutual inductances within the cluster, including those between segments on the same line, can be considered.

line while a line with the 5× driver represents a highly RD line. All other cases lie in between, and must be classified as ID or RD depending on the victim characteristics.

The change in the 50% delay and oscillation magnitude of the victim line before and after the application of the CMI operation between the two clusters are as shown in Figure 4.2 (b). Each line in the graph represents a fixed driver size for the victim line, and the aggressor drivers are varied along the x-axis. A log scale has been used to accommodate the wide range in the driver sizes. It is observed that for small drivers, the large driver resistance causes the behavior of a line to be RD in most cases. The smaller the resistance of the driver, the more likely it is that the line is ID. For very small drivers, all inductive effects are damped out in interactions with non-ID lines: for example in Figure 4, for a victim line with a 5× driver size, the delay as well as the oscillation magnitude are not easily influenced by the mutual inductance of non-ID aggressor lines. When the aggressor lines are highly ID, the delay of the victim line with the 5× driver changes significantly, though its oscillation magnitude remains zero.

Victim lines that are moderately or highly ID are significantly affected by aggressor lines, even when the aggressor lines are not highly ID. Highly RD lines have small effects on victim lines. It can be seen that when a 5× driver is used in the victim line, the delay and oscillation magnitude changes in the victim are negligible except when the driver size of the victim lines are larger than 100×. However, if the driver size of the aggressor line is changed from 5× to 50× or larger, it is seen that the mutual inductances can perceptibly affect the waveform of any victim line that is not highly RD, both in terms of the delay and the oscillation magnitude.

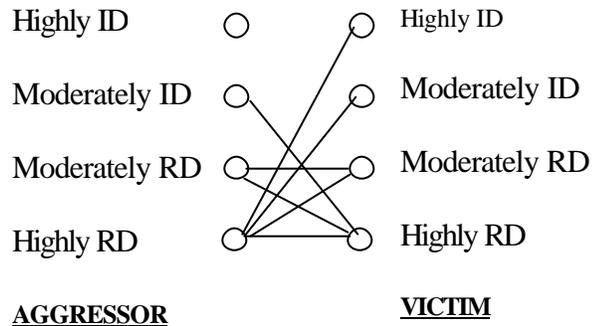


Figure 4.3: Significant interactions between aggressors and victims.

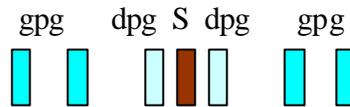
From the above simulation results, we can infer the first set of foundations:

Foundation 1: ID lines have strong mutual inductance effects on other ID lines. ID victim lines are easily influenced by aggressor lines. The more ID a switching line is, the more significant the effect is.

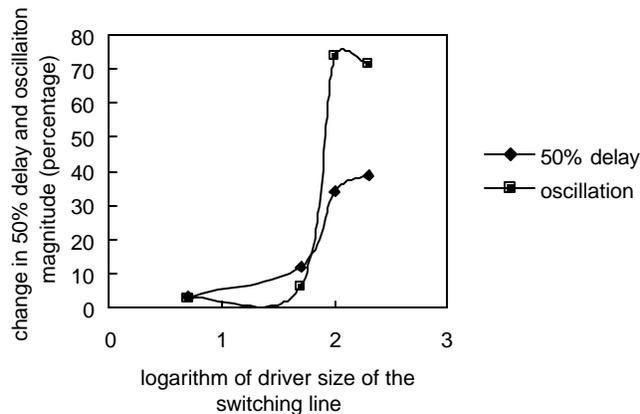
Foundation 2: RD lines, especially highly RD lines, have very little mutual inductance effects on other lines. Moreover, highly RD lines are not easily influenced by aggressor lines unless they are highly ID.

Foundation 3: Moderately ID lines may have mutual inductance effects on moderately RD lines.

These foundations can be summarized in the interaction graph in Figure 4.3. The vertices in this graph correspond to aggressor lines to the left and victim lines to the right, considering the possibilities of them being potentially ID, RD or intermediate. The edges between the vertices show the cases in which the interactions can be ignored.



(a) Cross-sectional view of the layout for the experiment showing the upper metal level lines only. The lines marked gpg and dpg represent the grid supply lines and dedicated supply lines, respectively, while the line marked S is the



(b) Percentage change in the 50% delay and oscillation magnitude

Figure 4.4: Mutual inductance effects of supply lines on switching lines

4.1.2.2 Coupling between switching lines and supply lines

In the next set of experiments, the experimental setup is similar to Section 4.1.2.1, except that there is only one switching line that lies between two dedicated supply lines, as shown in Figure 4.4 (a). Initially the switching line forms one cluster and the two dedicated supply lines are modeled as RC-only. The driver sizes of the switching line are set to 5×, 50×, 100× and 200× of the minimum driver size. After the application of CMI operations on the cluster and the two dedicated supply lines, the changes in the 50% delay and oscillation magnitude of the switching line are shown in Figure 4.4 (b).

It is observed that the RC model fails as the driver size is increased since inductive effects become prominent. The inclusion of mutual inductances between the switching line and the supply lines permits a nearby current return path for the switching lines and greatly reduces the inductance effect of the ID line, both in terms of delay and oscillations. The reason is that if there is a supply return path nearby (instead of, for example, at infinity as assumed by the PEEC model), the magnetic field vector \vec{B} and magnetic vector potential \vec{A} of the aggressor cluster are strongly weakened by the magnetic field induced by the supply return path. The magnetic vector potential drop along the victim line, as well as the inductance effect of the aggressor cluster on the victim line, is also greatly reduced. However, if the switching lines are highly RD lines (for example, a driver size of 5×), supply lines have little effect on these parameters. From the simulation results, we can infer the second set of foundations:

Foundation 4 Supply lines have significant mutual inductance effects on nearby ID lines, which greatly reduces the inductance effect of ID lines.

Foundation 5: Supply lines do not have significant mutual inductance effects on RD lines.

4.1.3 Formation of clusters

Based on the above foundations, we separate the six possible combinations of mutual inductance interactions between ID lines, RD lines and supply lines into two classes:

- 2 *Strong* mutual inductance interactions between
 - ID lines and nearby ID lines
 - ID lines and nearby supply lines
- 3 *Weak* mutual inductance interactions between

- ID lines and nearby RD lines
- Moderately RD lines and nearby supply lines
- Moderately RD lines and nearby moderately RD lines
- Supply lines and nearby supply lines

Since strong mutual inductance interactions are the most important, the proposed algorithm first identifies strong mutual inductance terms and forms clusters, and then adds weak mutual inductance terms into those clusters if necessary. In order to reduce as many of the mutual inductance terms as possible, the proposed algorithms always find the supply return paths for a cluster before we determine which other clusters or RD lines it will affect. On the other hand, if we consider the mutual inductance effect between the aggressor cluster and victim cluster/line without incorporating the effect of the supply return path, it is very possible that we may overestimate the inductance effect of the aggressor cluster and include more interactions than is necessary (and consequently reducing the sparsification).

BASIC STEPS: We proceed by selectively including a new set of inductive effects in each iterative step. There are four basic steps in the two algorithms in this work, and each of these steps is typically applied repeatedly, a number of times:

- 4 Use the ID criterion to check whether a switching line is an ID line or not and form a preliminary set of clusters, each of which consists of a single ID line.
- 5 Check whether a single supply line is one of the return paths for a cluster by applying CMI on the cluster and the supply line. If CMI shows a large mutual inductance effect, the supply line is an important current return path and should be included into the cluster. If the cluster only includes one ID line, only strong interactions are considered in this step; otherwise, both strong and weak interactions are considered.
- 6 Check whether a single RD line is greatly influenced by a cluster by applying CMI on the cluster and the RD line. If there is a large mutual inductance effect, the RD line should be included into the cluster. Only weak interactions are considered in this step.
- 7 Check if two clusters created so far have important mutual inductance effects between each other by applying CMI on these two clusters. If all lines in the two clusters are ID lines and their associated supply return paths, the interactions considered here are

strong interactions; otherwise, both strong and the weak interactions are taken into account in this step.

The above basic steps consider the circuit structure and interconnections between circuit elements and form the basis for the circuit-aware algorithms. A critical issue is to determine which supply lines, RD lines and other clusters on chip should be tested for the CMI operation with a given cluster. The following section describes a method to choose candidate lines and clusters, which greatly reduced the number of tests needed to be performed. The lines and clusters found by the method have a large possibility of having a significant mutual inductance interaction with the cluster in consideration.

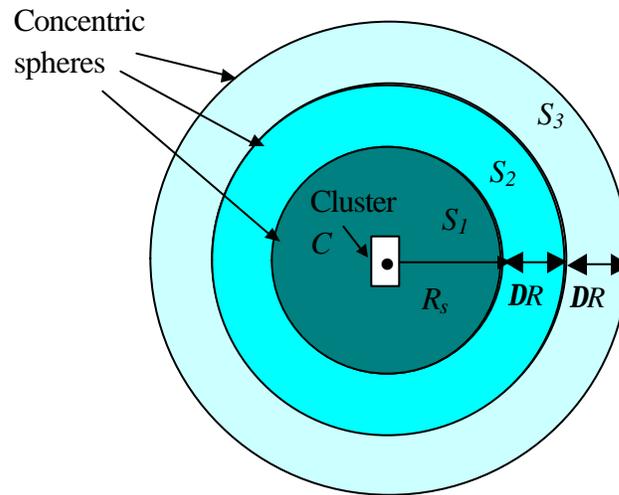


Figure 4.5: An example showing three concentric spheres, S_1 , S_2 and S_3 outside a cluster C . The darkness of each sphere represents the likely significance of inductance effect of lines in that sphere on the cluster.

4.1.4 Choosing candidate lines and clusters for the cluster in consideration

In basic steps 2, 3 and 4, the interaction between any given cluster C and supply lines, RD lines and other clusters must be checked to see any of them are coupled with C . The detailed process is described below for the case of supply lines as an example.

For the cluster C under consideration, we divide the region outside of the cluster into a set of concentric spheres S_i with inner radius R_{i_in} , outer radius R_{i_out} and thickness $DR = R_{i_out} - R_{i_in}$, as shown in Figure 4.5. The inner radius of sphere S_{i+1} is the same as the outer radius of sphere S_i and all of the spheres share the same thickness except the

innermost sphere. The innermost sphere with radius R_s is centered at the cluster, and is the only sphere that is not hollow inside.

Checking for supply return paths starts from the nearest supply line to the cluster in the smallest sphere. Suppose there are N_i supply lines in sphere S_i with the first one nearest to cluster C and the N_i^{th} farthest from the cluster, we start the checking with the first supply line by applying CMI on cluster C and the supply line. If the supply line has a strong effect on the cluster, then it is added into the cluster temporarily⁷ and CMI is then applied on the enlarged cluster and the next nearest supply line; otherwise, CMI is applied between cluster C and the next nearest supply lines. If we do not make this temporary addition to the cluster, it is possible that we will overestimate the number of supply lines needed by the cluster. If there is at least one supply line in sphere S_i that has a strong influence on the cluster C at the center, we test the next sphere S_{i+1} . If there is no supply line in S_i that is important, we conclude that no other supply lines in spheres larger than S_i are important and the check for supply return paths for cluster C is concluded.

This procedure uses an inherent assumption that the nearer the supply line is to the cluster, the larger its effect on the cluster is likely to be. The rationale for using this assumption is that nearer supply lines have larger values of mutual inductance with cluster C , so that they are most likely to influence the inductive behavior of the cluster. This is also empirically observed. This assumption may not always be correct since it is very possible that a supply line that is a little nearer to the cluster does not have a large effect, perhaps because of its large line resistance, while a supply line that is a little farther away has large effect on the cluster. To overcome this problem in a simple way, the above process with the concept of spheres with thickness DR is utilized. Therefore, even if in the extreme case, where only the farthest supply line in sphere S_i has a strong effect on cluster C while the other supply lines in that sphere have no large effect on C , the supply lines in sphere S_{i+1} just outside S_i will still be checked according to the process described above.

The effectiveness of this process depends on the value of R_s and DR . If R_s and DR are rather large, then all of the supply lines on the chip may be checked, so that this process

⁷ The reason why these additions are considered “temporary” is that whenever a new cluster is considered, even supply lines that were previously incorporated into another cluster are taken to be candidate return paths. As a result of this, the clusters that are formed do

brings us no error in the way of choosing supply lines. However, this is computationally expensive. On the other hand, if there is only one line in each sphere, then perhaps only one supply line may be checked, which is clearly an incorrect analysis for a design with poorly placed return paths. However, for a good design where supply lines are effective and the magnetic field is localized tightly at nearby region of a cluster, even one supply line per sphere may work well. The values of R_s and DR are user-specified.

The above process is used not only in the step of finding supply return paths, but also used in the steps that find RD lines and other clusters that cluster C influence. The only differences in the process for the latter two steps are that the candidates for addition to C are not supply lines, but RD lines and/or clusters, and if these have a strong interaction with cluster C , they are not temporarily grouped into C . The addition of RD lines and/or other clusters into cluster C will strengthen the cumulative magnetic field of cluster C , which in turn may need more supply return paths to be added to C to weaken this magnetic field; if we were to add RD lines and/or other clusters into cluster C without looking for more supply return paths before checking for inductance effect between this enlarged cluster and other RD lines and/or clusters, it is possible that we would overestimate the inductance effect of cluster C .

In the succeeding sections, we present two algorithms for creating clusters that use the above framework.

4.2 Circuit-aware Algorithm 1

4.2.1 Description of Algorithm 1

From the previous discussion, it is clear that the main idea in the circuit-aware algorithm is to find the most important inductance terms first, followed by heuristically adding weak inductance terms into clusters, so that the clusters increase in size until they do not grow any more. The algorithm always tries to drop off as many unimportant inductance terms as possible.

The oscillation on the supply lines because of the high pad impedance, the switching current drawn by the functional blocks connected to supply lines and the mutual inductance effects of nearby switching lines all serve to reduce the integrity of supply

not depend on the sequence in which the original clusters were processed and some supply lines may be temporarily assigned to more

lines, which can potentially impact the output response significantly. Therefore, if the objective is to obtain high accuracy modeling, we should realistically consider the RKC 's associated with the supply lines. Algorithm 1 is a circuit-aware algorithm that operates under such a model for supply lines, where the magnetic field of switching lines is considered to be capable of reaching infinity (or more realistically, the chip-size) and influencing the response of other switching lines and the integrity of faraway supply lines.

Algorithm 1 is a combination of the basic steps described in Section 4.1.3, as depicted in the flow chart in Figure 4.6. It is an iterative method in which the output response is brought closer to the accurate response in each iteration. The algorithm begins by using a RC model for all lines. After applying the ID criterion, each ID line forms a cluster, called an ID cluster, with only one line in it. It is worth pointing out that throughout the algorithm, each cluster includes at least one ID line.

Once this is done, we would like to attempt to combine clusters taking into account strong interactions between pairs, a pair of clusters at a time. However, as stated earlier, return paths through nearby supply lines may greatly reduce the inductive effects of a cluster as calculated from the partial inductances, and consequently, the strong interactions of the cluster with other clusters. Therefore, it is important to first consider interactions between a cluster with nearby supply lines⁸. We will refer to the set of clusters at the beginning of this step as the “original clusters.”

The method for finding the supply return paths⁹ is outlined as step 2 in Section 4.1.3 and in Section 4.1.4. The choice of the supply line to be included in the original cluster is heuristically made by selecting the nearest supply lines one at a time and applying step 2, possibly enlarging the cluster after each such line is considered.

Although this process potentially enlarges each cluster by adding to it a set of supply lines, these additions are considered “temporary”, i.e., before we find the supply lines for a new cluster, all of those supply lines which are temporarily added into the previous cluster are recorded and then released.

than one cluster.

⁸ If supply line interactions are not considered before other interactions, the algorithm will not result in incorrect results, but it may be unduly pessimistic and may create larger clusters than is necessary, leading to less sparse K matrices.

⁹ Note that this does not imply that these are the *only* return paths; other return paths are identified later.

Once all of the original clusters have been processed, new ID clusters are formed by first enlarging each ID cluster by adding to it the supply return paths determined above. Next, any two clusters that share a line are grouped into a larger cluster in order that all mutual inductances can be considered, and no inductance terms are truncated.

The next step after finding supply return paths is to check if two ID clusters have a strong mutual inductance interaction between them. The process of checking strong interaction between ID clusters is described in step 4 in Section 4.1.3 and Section 4.1.4. The clusters that have strong interactions are grouped into larger clusters. Again, to avoid the pitfalls associated with truncating inductance values, two clusters that have a strong interaction with at least one common cluster are combined into the same cluster, even if they do not mutually have a strong interaction. The above process of finding supply return paths and finding strong interactions are repeated until no new mutual inductance interactions are found and no new clusters are formed. At the end of this process, all of the strong mutual inductance interactions have been identified.

Next, we check for weak mutual inductance effects that correspond to the interaction between two nearby clusters or between one cluster and one nearby RD line. Before checking for this, additional return paths should be identified for each cluster using a technique that is similar to that used for the original clusters. To identify these weak mutual inductance interactions, we apply the method described in steps 3 and 4 in Section 4.1.3 along with the technique in Section 4.1.4. The above process of finding additional supply return paths and finding weak interactions among clusters and RD lines is repeated until no new mutual inductance interactions are found and no new clusters are formed.

In this way, all the important inductance terms are included in final clusters with a high sparsification.

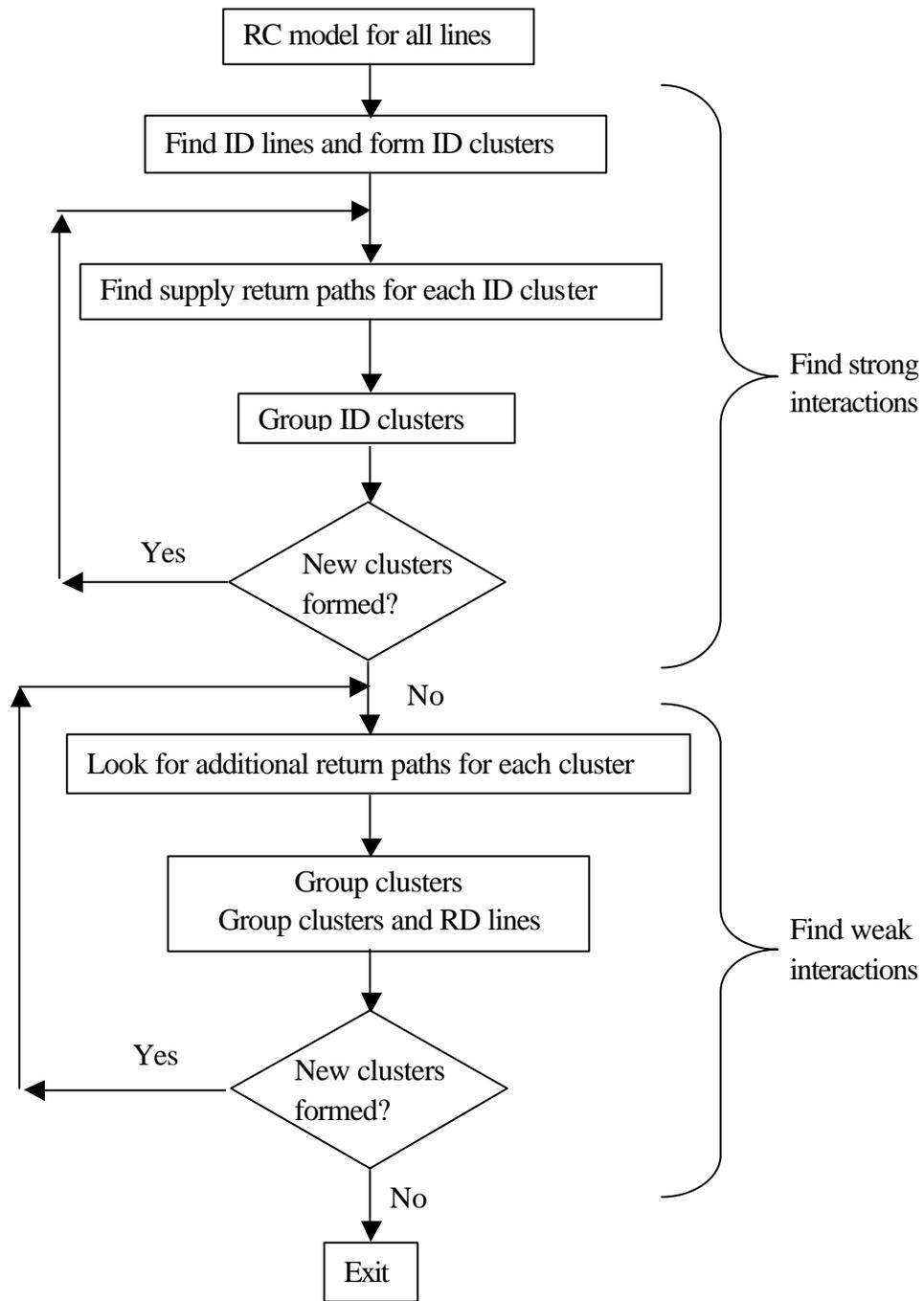


Figure 4.6: A flowchart that describes Algorithm 1.

4.2.2 Computational cost of the circuit-aware algorithms

To evaluate the computational cost of the proposed algorithms, consider a circuit with N lines, which have at most n_{seg} segments on each line. It can be seen in Figure 8 that there

are three main parts in the circuit-aware algorithm: finding ID lines, finding strong interactions and finding weak interactions. Since the first part processes each line individually, its cost is linear in the number of lines, and hence, the latter two parts are dominant in the total computational cost. We estimate their complexity under reasonable assumptions as follows.

In the worst case, all lines are initially identified as ID, and all of these lines eventually are added into the same cluster, with one line being added into the cluster in each iteration. Without loss of generality, let us assume that after the first iteration, the first and the second ID lines are grouped into an intermediate cluster with two lines in it, while all the other ID lines are kept alone in their own cluster; after the third iteration, the third ID line is added into the intermediate cluster, which now has three lines in it, while the other ID lines are alone as before, and so on. Therefore, after $N-1$ iterations all lines are grouped into one final cluster, and the upper bound of the total number of iterations is $O(N)$. Suppose n_{CMI} is the upper bound on the number of CMI operations for each cluster; practically, this is seen to be bounded by a constant.

The computational cost of one CMI operation between two original clusters is $O(n_{seg})$, so that the cost in the first iteration is $O(n_{CMI} \sim N \sim n_{seg})$. In the second iteration, there are $N-1$ clusters, of which one cluster is the enlarged intermediate cluster with at most $2 \sim n_{seg}$ segments in it, while the other clusters are still the lone ID lines, each with at most n_{seg} segments. One of these ID lines is now added to the cluster in the second iteration, with a computational cost of $O(n_{CMI} \sim (N-2) \sim n_{seg} + n_{CMI} \sim 2 \sim n_{seg}) = O(n_{CMI} \sim N \sim n_{seg})$, which is the same as the computational cost for the first step. The same conclusion can be derived for the third iteration, the fourth iteration, and so on. Therefore, the total complexity for N iterations is $O(n_{CMI} \sim N^2 \sim n_{seg})$.

In practice, the number of iterations is much smaller than N . If the total number of iterations can be bounded by a constant, the complexity will be $O(N \sim n_{CMI})$.

4.3 Implementation of K-PRIMA

As stated in Chapter 1, we use the K element [17] to represent the inductance system in the proposed algorithm. This is based on the idea of representing inductive effects using the inverse of the inductance matrix. We adapt the PRIMA algorithm [19] in order to

generate a simulator, K-PRIMA, which can work with K elements and guarantee the passivity of the reduced system. This simulator is used numerous times in the algorithm, twice in each CMI operation. Starting with the traditional inductance matrix M , simulation in each step of algorithm requires solving the following system of differential equations, which are formed using the Modified Nodal Analysis (MNA) approach:

$$(G + sC)x = B \quad (4.1)$$

$$G = \begin{bmatrix} N & E \\ -E^T & 0 \end{bmatrix} \quad C = \begin{bmatrix} Q & 0 \\ 0 & M \end{bmatrix} \quad x = \begin{bmatrix} v \\ i \end{bmatrix} \quad (4.2)$$

where $(G+sC)$ is the admittance matrix, x is a vector of unknown node voltages and unknown currents of inductors and voltage sources, B is a vector of independent time-varying voltage and current sources, and M is the traditionally used inductance matrix. In order to guarantee passivity, a sufficient condition [19] is to ensure that the off-diagonal submatrices have a negative transpose relation in the G matrix and that N , Q , and M be symmetric and positive definite. In order to introduce K matrix into (4) and at the same time satisfy the above requirement, the second set of equations implied by (4) are adapted as follows:

$$-E^T v + sMi = 0 \quad (4.3)$$

Since M is symmetric and positive definite, it can be Cholesky-factored as $M = L L^T$. Substituting this Cholesky factorization in (4.3) above, we obtain

$$-E^T v + sLL^T i = 0 \quad (4.4)$$

Premultiplying (4.4) by L^{-1} , we get

$$-L^{-1}E^T v + sL^T i = 0 \quad (4.5)$$

Now we define $L^T i = i_b$ and rewrite (4.5) as

$$-L^{-1}E^T v + s i_b = 0 \quad (4.6)$$

The first set of equations in (4.1) can then be rewritten as

$$Nv + E(L^T)^{-1}i_b + sQv = b \quad (4.7)$$

Therefore, from (4.6) and (4.7) the MNA matrix can be written as:

$$G = \begin{bmatrix} N & E(L^T)^{-1} \\ -L^{-1}E^T & 0 \end{bmatrix} \quad C = \begin{bmatrix} Q & 0 \\ 0 & I \end{bmatrix} \quad x = \begin{bmatrix} v \\ i_b \end{bmatrix} \quad (4.8)$$

It can be verified that the construction of (4.8) satisfies the requirements of preservation of passivity of PRIMA as described in [19], since the proof of passivity in [19] requires the off-diagonal blocks in G to be negative transposes of each other.

Since $K = M^{-1} = (LL^T)^{-1} = (L^T)^{-1}L^{-1}$, L^{-1} is also a factor of K matrix and both K and L^{-1} have the property of locality. The proposed approach to find the sparsified L^{-1} is adapted from the method to find K_{all} matrix described in [17]. A further simplification is possible: the K submatrix for each cluster is built independently of the other clusters since there are no mutual inductance terms between clusters. Therefore, in constructing the window for finding the submatrix of K for a given cluster, it is necessary only to consider wires within the cluster. This allows greater adaptability: the window sizes and shapes may be different for different clusters since the windowing operations are applied to different clusters independently.

The following is the approach to construct the sparsified L^{-1} matrix (the notation used here is similar to [17]):

- 8 For each aggressor line segment i , find a traditional inductance matrix M_{small} including the line segments that lie within the cluster that i belongs to and lie within in a small window size around i .
- 9 Cholesky-factorize M_{small} to find the Cholesky factor L_{small} , which is a lower triangular matrix.
- 10 Invert L_{small} .
- 11 Compose the large system L^{-1} by the column corresponding to the aggressor line segment in L_{small}^{-1} .

Using this approach, the K and L^{-1} matrices can be greatly sparsified and save a large amount of computational cost.

4.4 Circuit-Aware Algorithm 2

Algorithm 1 applies to the most realistic case with imperfect supply lines. However, for a very well designed supply grid or in cases where the requirement to the accuracy of modeling is not very high, the $\sum_j L_{ij}(dI_j/dt)$ drop on the supply grid can be assumed to be zero and the supply grid can be assumed to be perfect in this respect. However, we

point out that we do consider the RC drops in supply lines, and that we do not consider the supply lines to be perfect ground planes. Algorithm 2 is another version of the circuit-aware algorithm with such an assumption and is developed as an extension of Algorithm 1. Specifically, we assume that the currents return from the supply lines within a user-defined distance. Within this distance, we assume that the $\sum_j L_{ij}(dI_j/dt)$ drops on the supply lines are zero (but the RC drops could be nonzero), while outside this distance, the net magnetic field of the aggressor lines and the return currents is zero. A similar assumption was also made in the work in [23] and apart from the fact that [23] is not circuit-aware, a primary difference between the proposed work and theirs is that we allow currents to return from the supply lines beyond the nearest supply lines, so that the switching lines can have mutual inductance coupling with other switching lines beyond the nearest supply lines, unlike [23], which assumes that the currents return from the nearest supply lines and that the switching lines in different interaction regions defined by “halo rules” are completely decoupled. In reality, only a perfect, infinitely large conductor plate can fully decouple the magnetic field and an on-chip metal line only partially blocks the magnetic field. This weakened magnetic field can influence the switching lines outside the nearest supply lines, and except in a very good design, such an influence can reach far away.

For a good or reasonable design, we employ a user-defined distance to describe how far the magnetic field can still have strong effect. This distance is defined on the group of switching lines, called the *aggressor group*, between the nearest supply lines and used as an approximation order. Under the above assumption, Algorithm 2 generates a new and equivalent inductance system M_s by removing mutual inductance terms explicitly related to supply lines from the original system M and incorporating the effect of supply lines into the inductance values of M_s . By construction, we ensure that M_s is symmetric and positive semidefinite. Algorithm 1 is then applied to the new inductance system with a little adaptation. Figure 4.7 shows a schematic of a small example with two aggressor lines i and j . The aggressor groups they belong to and the corresponding user-defined distances up to which the influence of the magnetic field of the aggressor group can reach

are shown in the figure. For ease of identification, the supply lines are shown to be longer and thicker than the signal lines in the schematic.

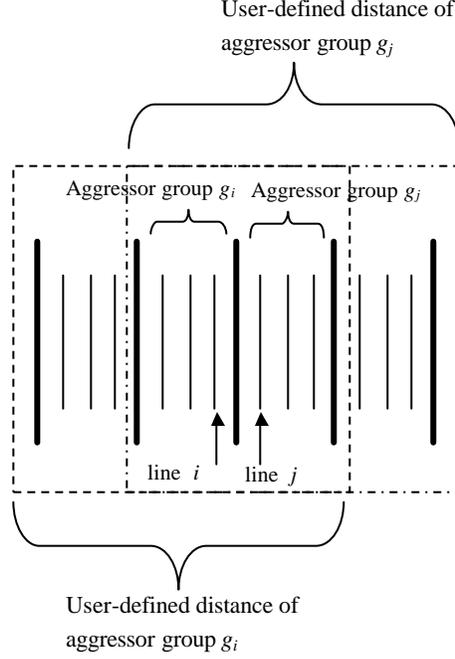


Figure 4.7: A schematic showing a set of aggressor lines, aggressor groups and the user-defined distances. The dashed line shows the user-defined distance for aggressor group g_i , while the dash-dot line is the user-defined distance for aggressor group g_j .

4.4.1. Definition and formation of the new matrix M_s

For a layout including both supply lines and switching lines, the device equation of inductors can be written as

$$\begin{bmatrix} V_{pg} \\ V_s \end{bmatrix} = s \begin{bmatrix} M_{11} & M_{12} \\ M_{12}^T & M_{22} \end{bmatrix} \begin{bmatrix} I_{pg} \\ I_s \end{bmatrix} \quad (4.9)$$

where V_{pg} and V_s represent the voltages difference across line segments on supply lines and switching lines, respectively, I_s and I_{pg} are the currents in these line segments on the switching and supply lines, respectively, and M_{11} , M_{12} and M_{22} are inductance submatrices. For ease of exposition, we will work with the inductance matrices here instead of the K matrices, although the implementation uses the K matrix representation.

Since the supply lines are assumed to have no $\sum_j L_{ij}(dI_j/dt)$ drop, V_{pg} should be the zero vector. Therefore, the first set of equations can be written as:

$$I_{pg} = -M_{11}^{-1}M_{12}I_s \quad (4.10)$$

Substituting (4.10) into the second set of equations yields

$$V_s = s(M_{22} - M_{12}^T M_{11}^{-1} M_{12})I_s = sM_s I_s \quad (4.11)$$

The calculation of M_s can be very efficient since M is symmetric and positive semidefinite and can be Cholesky factored as:

$$M = \begin{bmatrix} M_{11} & M_{12} \\ M_{12}^T & M_{22} \end{bmatrix} = \begin{bmatrix} L_{11} & 0 \\ L_{21} & L_{22} \end{bmatrix} \begin{bmatrix} L_{11}^T & L_{21}^T \\ 0 & L_{22}^T \end{bmatrix} = LL^T$$

A few algebraic manipulations lead to the result

$$\begin{aligned} M_s &= M_{22} - M_{12}^T M_{11}^{-1} M_{12} \\ &= L_{21}L_{21}^T + L_{22}L_{22}^T - L_{21}L_{11}^T(L_{11}L_{11}^T)^{-1}L_{11}L_{21}^T \\ &= L_{22}L_{22}^T \end{aligned} \quad (4.12)$$

Since L_{22} and L_{22}^T are triangular matrices, the computation for (4.11) is greatly reduced.

It is easy to prove that the new inductance matrix M_s is symmetric and positive definite. We can think of M_s as a partial inductance matrix for a new inductance system, and as a substitute of the original system M , but with better locality properties. This locality provides further sparsification above and beyond that obtained by dropping the inductance terms explicitly related to the supply lines.

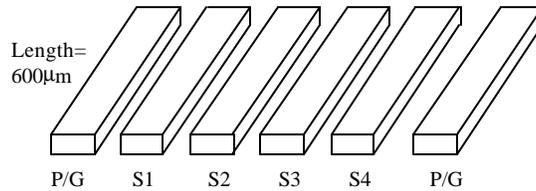


Figure 4.8: A layout example of six 600μm -long lines. The lines marked P/G represent the power/ground (supply) lines, while those marked S1 through S4 are the switching lines.

4.4.2 Locality of matrix M_s

We now present an example to demonstrate the locality of the M_s matrix. The layout includes six parallel lines as shown in Figure 4.8. Both the width and the spacing of each line are 0.9μm and the height of each line is 0.5μm. Each line is cut into ten line

segments with 60 μ m per segment. The first and sixth lines, marked P/G, are supply lines, while the other four lines, S1 through S4, are switching lines.

The mutual inductance matrix M , a 60 \times 60 matrix, is calculated using GMD formulae for partial inductances. Here we only show a part of M to demonstrate how the value of mutual inductance is changed under the assumption of zero inductive drops on the supply lines. The columns of M correspond to the first three consecutive line segments of S1, followed by the first line segment of S2, S3 and S4, respectively. The first line segment on each line faces the first line segment on its nearest lines. The matrix M_s is obtained using the procedure described above.

$$M = \begin{bmatrix} 59.4 & 8.24 & 3.06 & 38.9 & 30.8 & 26.2 \\ 8.24 & 59.4 & 8.24 & 8.07 & 7.89 & 7.72 \\ 3.06 & 8.24 & 59.4 & 3.06 & 3.06 & 3.06 \\ 38.9 & 8.07 & 3.06 & 59.4 & 38.9 & 30.8 \\ 30.8 & 7.89 & 3.06 & 30.8 & 59.4 & 30.8 \\ 26.2 & 7.72 & 3.06 & 30.8 & 30.8 & 59.4 \end{bmatrix} \quad \text{pH} \quad (4.13)$$

$$M_s = \begin{bmatrix} 32.1 & 0.69 & 0.07 & 15.8 & 9.55 & 5.39 \\ 0.69 & 32.1 & 0.68 & 0.72 & 0.63 & 0.45 \\ 0.07 & 0.68 & 32.1 & 0.09 & 0.09 & 0.07 \\ 15.8 & 0.73 & 0.09 & 38.7 & 18.7 & 9.54 \\ 9.55 & 0.64 & 0.09 & 18.7 & 38.7 & 15.8 \\ 5.39 & 0.45 & 0.07 & 9.54 & 15.8 & 32.1 \end{bmatrix} \quad \text{pH} \quad (4.14)$$

From (4.13) and (4.14) we can see that the value of M_{11} in M_s matrix, the self-inductance of the first line segment on S1, is only 54% of that in M matrix. M_{12} in the M_s matrix, the mutual inductance between the first line segment and its nearest neighbor segment on the same line, is 2% of M_{11} in the M_s matrix, while this value is 13.8% in the M matrix. M_{16} , the mutual inductance between the first line segments on S1 and S4 are 44% and 16.8% of M_{11} in M and M_s matrix, respectively. The large reduction in the self and mutual inductance of line segments is due to the effect of supply lines as current return paths on the magnitude of the magnetic field of the switching lines. However, the great reduction of inductance values in this example does not mean that the nearest supply lines are enough to block the magnetic field of the aggressor lines in any circuit environment. Such an assumption is only accurate when the circuit is very well designed with excellent return paths and/or when the desired accuracy is not so high.

4.4.3 Description of Algorithm 2

Algorithm 2 is summarized in Figure 4.9 and is actually a more computationally efficient version of Algorithm 1. Unlike Algorithm 1, this algorithm do not work with the supply lines to add return paths to the cluster, because all of the important supply return paths are assumed to lie within the user-defined distance of an aggressor group. These supply lines are removed from the M matrix by the technique described in Section 4.4.1, with the effect of supply return paths being incorporated during the calculation of the M_s matrix. All of the other steps in Algorithm 1 are used here except that each inductance value comes not from the original system M , but from the M_s matrix.

- 12 Use the new values of self and mutual inductance in M_s to find ID lines, and form ID clusters using the ID criterion.
- 13 Check all ID clusters to see if any two of them should be grouped into one larger cluster. At the end of this process, if any two of the newly formed clusters have common lines, group them into one cluster. Repeat step 2 until no new cluster is formed.
- 14 Test to see if any two clusters, or one cluster and one RD line, should be combined into one cluster. At the end of this process, if any two of the newly formed clusters have common lines, group them into one cluster. Repeat step 3 until no new cluster is formed.

Figure 4.9: Outline of Algorithm 2

4.5 Experimental results

We have carried out a set of experiments to examine the correctness of the assumptions and the effectiveness of the proposed algorithms. Specifically, we study the effect of dedicated supply lines on reducing inductive effects, compare the results of Algorithm 1 and 2, compare Algorithm 1 with the shift-and-truncate method and demonstrate the effect of altering the user-defined distance in Algorithm 2. We also analyze the results to outline techniques for optimizing inductance effects. All of the experiments carried out in this work are on a 0.1 μ m technology, and the corresponding parameters are extrapolated from [60]. These parameters are summarized as follows:

Minimum line width= 0.1 μm

Driver resistance for minimum buffer size=23.9 $\text{K}\Omega$

Minimum line spacing=0.14 μm

Driver input capacitance for minimum buffer size=0.07 fF

The circuit topologies correspond to the top three metal layers, M5, M4 and M3, of a five layer metal structure, with wide and long switching lines being routed on the uppermost metal layer. Supply lines in the vertical direction are routed in M5 and M3, while those in the orthogonal direction are on M4. The circuit topologies used in this section are based on the models and layer assignments described in Chapter 2, and in all cases, a voltage swing of 1V is used.

4.5.1 Comparison of the accuracy of Algorithms 1 and 2 with the exact response

Two sets of experiments are performed in this section on two different configurations to compare the effectiveness of Algorithms 1 and 2 with each other. The cross sections of the layouts of Circuit 1 and 2 are as shown in Figure 4.10. In Circuit 1, there are 10 vertical grid supply lines in M5, with 8 switching lines and 3 dedicated supply lines between the 5th and 6th grid supply lines. There are 10 vertical grid supply lines on M3 and 21 horizontal grid supply lines on M4. The driver sizes of the 8 switching lines named, from left to right, S1 through S8, are 100 \times , 200 \times , 10 \times , 100 \times , 100 \times , 5 \times , 50 \times , and 200 \times , respectively. The three dedicated supply lines are positioned, respectively, to the left of the first switching line, between the fourth and fifth switching lines, and to the right of the eighth switching line. Circuit 2 is identical to Circuit 1 in all respects, except that all dedicated supply lines are removed, so that it is a “worse” design than Circuit 1.

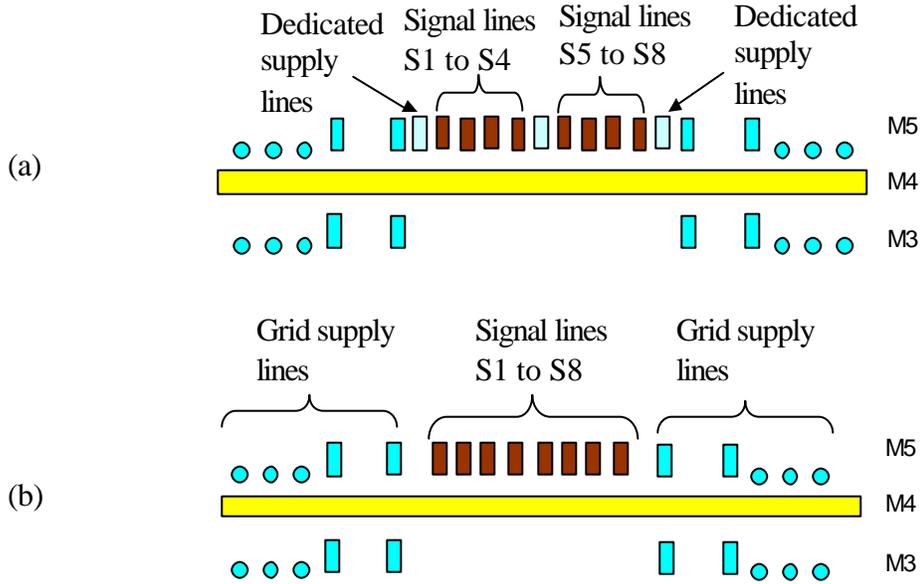


Figure 4.10: Cross sectional views (not drawn to scale) of the layouts of (a) Circuit 1 (b) Circuit 2.

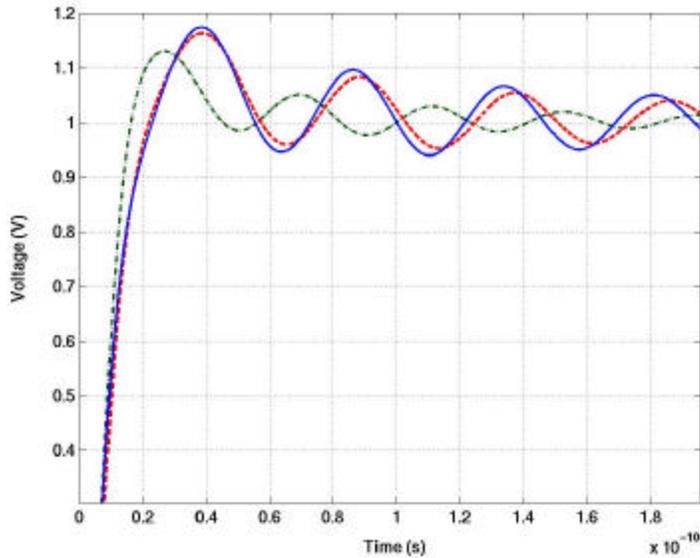


Figure 4.11: Comparison of the output response with the accurate response for Circuit 1.

The solid line shows the accurate response, the dashed line the response after applying Algorithm 1 and the dash-dot line the response after applying Algorithm 2 with the user-defined distance set to be the second nearest supply lines.

In Circuit 1, the simulation results for the second switching line, which is one of the farthest switching lines from the dedicated supply lines and shows the largest inductance effect, are displayed in Figure 4.11. The waveforms shown correspond to the accurate response that considers all the inductance terms, to Algorithm 1, and to Algorithm 2. For the latter, two sets of user-defined distances are tested: in the first, this is set to be until the second nearest supply lines, i.e., all of the three dedicated supply lines are within the user-defined distance of each aggressor group, while in the second, the limit is set to be the nearest supply lines. The errors in the 50% delay and oscillation magnitudes in all cases are summarized in Table 4.1. The ϵ for the oscillation magnitude and the δ for the 50% delay used in CMI operations are 10% and 5% respectively.

	Accurate response	Algorithm 1		Algorithm 2			
				Nearest supply lines		Second nearest supply lines	
50% delay (ps)	9.4	9.8	3.7%	8.5	9.5%	8.8	6.3%
Oscillation magnitude (mV)	170	160	5.8%	110	35%	130	23.5%

Table 4.1: Oscillation magnitudes and 50% delays from the accurate response, from Algorithm 1, and from Algorithm 2 with the user-defined distances set to be the nearest supply lines or the second nearest supply lines. The relative errors are obtained from the comparison with the corresponding values in the accurate waveform.

The accurate waveform in Figure 4.11 is shown by the solid curve and yields a delay of 9.4ps and an oscillation magnitude of 170mV. Compared with the accurate response, the error in the 50% delay obtained by Algorithm 2 with the second nearest supply lines as the user-defined distance is only 6.3% but the error in the oscillation magnitude can reach 40mV, which is about 23% of the accurate value. In comparison, Algorithm 1 is more accurate in the oscillation magnitude with the error within 10mV. As a compromise to the higher accuracy, the sparsification of Algorithm 1 is a little lower.

The larger error in the oscillation magnitude between the accurate waveform and that from Algorithm 2 implies that its underlying assumptions about the supply lines may not be good if a high accuracy in oscillation magnitude is desired in this circuit; however, it

is acceptable if the objective is to find the delay rather than the entire waveform, and these assumptions result in a higher sparsification. The results are consistent with the observations in [23], which sets the user-defined distance to be the nearest supply lines. The error in overshoot shown in [23] is about 45% (which is higher than the numbers that we observe), but the 50% delay is matched very well. Therefore, if the aim of the simulation is to obtain the correct delay in this circuit, Algorithm 2 is sufficiently accurate; however, if the purpose is to obtain accuracy on both the delay and the oscillation magnitude, Algorithm 1 can be applied.

From Table 4.1, it is very clear that the larger user-defined distance improves the accuracy of Algorithm 2. The reason is that the ideal supply line assumption with zero $\sum_j L_{ij} (dI_j / dt)$ drop will not fully block the magnetic field of the aggressor group, but only weaken the coupling between the two aggressor groups. Therefore, ignoring the magnetic coupling between the two aggressor groups may cause a large error in the oscillation magnitude. It is expected that if there are more aggressor groups nearby, this error may be even larger and the necessary user-defined distance would be accordingly larger.

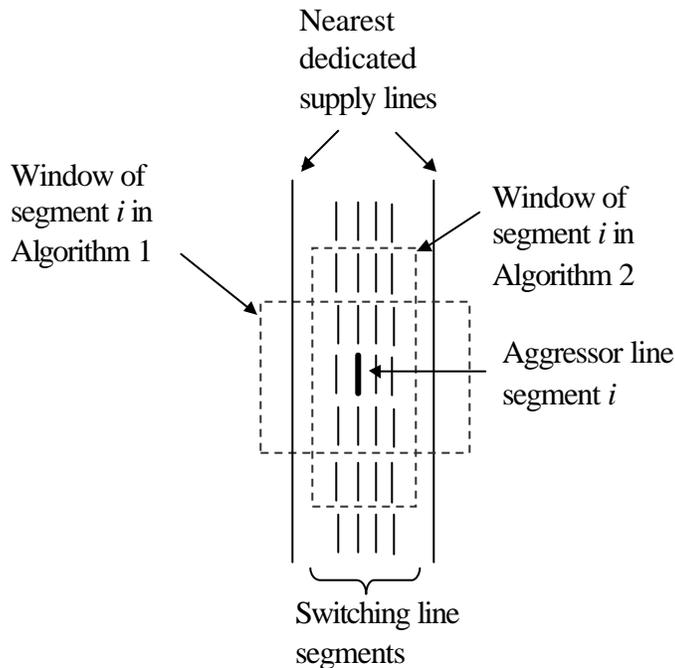


Figure 4.12: Schematic diagram showing the highlighted aggressor line segment i , and line segments in its window for Circuit 1 in Algorithms 1 and 2.

As stated in Section 5.1, the sparsified L^{-1} matrix is constructed by finding the inductance matrix in a small window for each aggressor line segment. Figure 4.12 is a schematic showing the line segments, all of equal length, that are included in the window of the aggressor line segment i in Algorithm 1 and Algorithm 2 for Circuit 1. R_s , the radius of the smallest sphere (defined in Section 3.4) when we choose the candidate lines and clusters, is $30\mu\text{m}$ and ΔR , the sphere thickness, is chosen to be $60\mu\text{m}$. The window size for segment i found by applying Algorithm 1 on Circuit 1 is such that in the direction of the lines, each segment only has a mutual inductance with the line segments nearest to it, while in the perpendicular direction, the window size is $25\mu\text{m}$ (i.e., the line segment has mutual inductance with other segments whose distance to segment i is less than $25\mu\text{m}$). On the other hand, the application of Algorithm 2 finds that the mutual inductances of the nearest line segments and the second nearest line segments on the same line must be included in the window size for higher accuracy in the oscillation magnitude.

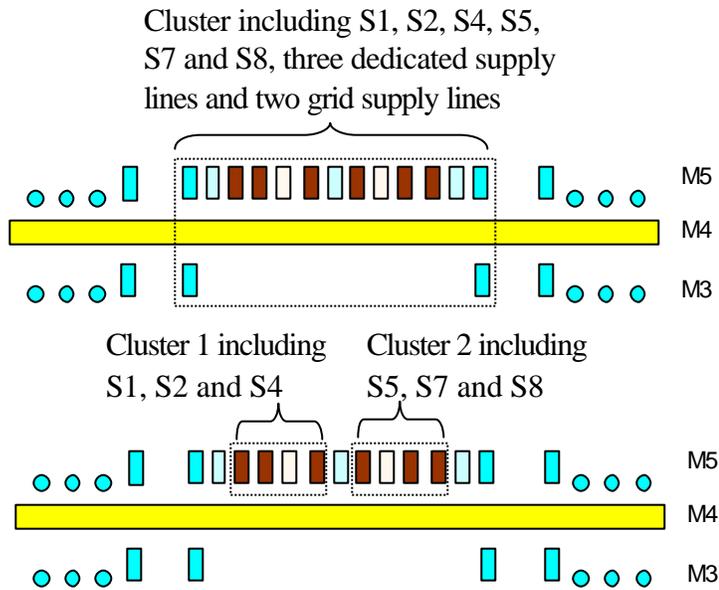


Figure 4.13: Cluster formations for Circuit 1 in Algorithm 1 (upper) and 2 (lower).

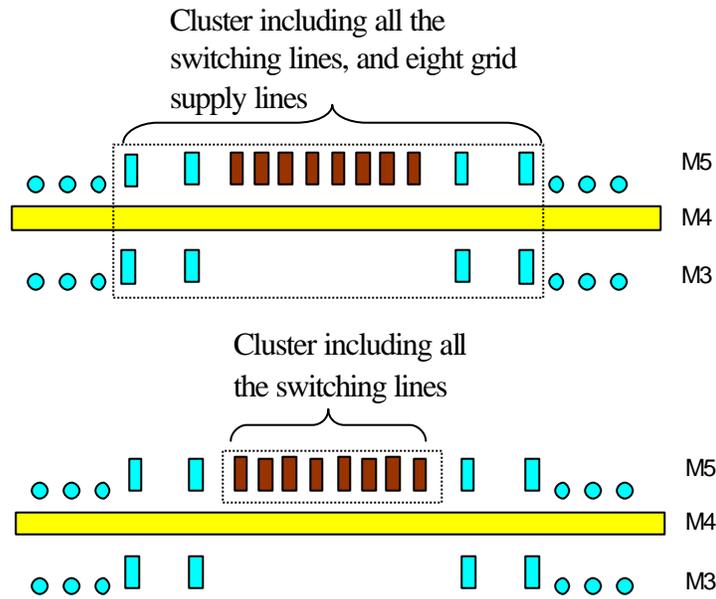


Figure 4.14: Cluster formations for Circuit 2 in Algorithm 1 (upper) and 2 (lower).

Two basic clusters for Circuit 1 in Algorithm 2 are formed as shown in Figure 4.13, with S1, S2 and S4 (with driver sizes of 100 \times , 200 \times and 100 \times , respectively) between the first and second dedicated supply lines being placed in one cluster, and S5, S7 and S8 (with driver sizes 100 \times , 50 \times and 200 \times , respectively) between the second and third dedicated supply lines in the second cluster. Lines S3 and S6, driven by 5 \times and 10 \times drivers, respectively, are modeled using RC only. For Algorithm 1, all of the switching lines, except lines S3 and S6, as well as the three dedicated supply lines and the nearest grid supply lines are included in one basic cluster, because the dedicated supply lines are shared by these switching lines.

It should be pointed out that imperfect integrity obtained from, for example, providing inadequate return paths, plays a significant role both in the inductance effects in a circuit and in the sparsity that can be obtained. To observe this, consider Circuit 2, which is a worse design of Circuit 1 due to the removal of all three dedicated supply lines (but not the grid supply lines). The inductance effects of the ID lines cannot be effectively reduced by supply lines. The oscillation magnitude of the second switching line jumps to 371mV and the 50% delay increases to 14.2ps. For Algorithm 1, if the same level of accuracy is maintained, the window size in the direction of the lines increases to

two (i.e., each segment has a mutual inductance with the line segments nearest to and the next nearest to it), and in the perpendicular direction it is $70\mu\text{m}$. The clusters formed by Algorithm 1 and 2 for Circuit 2 are shown in Figure 4.14. Even the mutual inductance with lines that would have been expected to be highly RD (such as lines S3 and S6) must be considered for the accurate modeling of the response of RD lines, and a larger number of grid supply lines must be included into clusters.

4.5.2 Sparsification comparisons

In this section, we compare the sparsification obtained from Algorithm 1 and the shift-and-truncate method under the same accuracy for four circuit Circuit 1, 2 3 and 4, summarized in Table 4.2, which also includes the results from Algorithm 2.

	Circuit 1	Circuit 2	Circuit 3	Circuit 4
Algorithm 1	97%	87%	97%	83%
Algorithm 2	99%	98%	98.4%	97%
Shift-and-truncate	92.5%	75%	90%	68%

Table 4.2: Sparsification from Algorithm 1, Algorithm 2 and the shift-and-truncate method in Circuit 1, 2 3 and 4.

For a good design such as Circuit 1, Algorithm 2 achieves 99% sparsification, while the corresponding figure for Algorithm 1 is 97%, which is expectedly lower since the latter is the more accurate algorithm. It was found that for both of the circuit-aware algorithms, the sparsifications for Circuit 2 are worse than those for Circuit 1. For Algorithm 2, if the sparsification is still relatively high at 98%, the error in the 50% delay reaches 12% and the error in the oscillation magnitude is larger than 150mV. For Algorithm 1, if we still obtain 15% error in the oscillation magnitude and 10% error in delay, the sparsification is found to be 87%. Under the same accuracy, the corresponding sparsification for the shift-and-truncate method was found to be lower, at 75%.

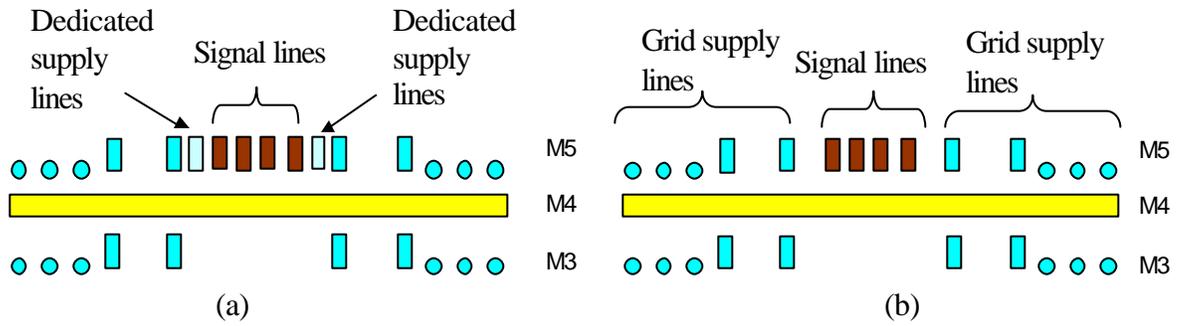


Figure 4.15: Cross sectional views of (a) Circuit 3 and (b) Circuit 4.

A further comparison was performed on two more circuits. Circuits 3 and 4 are a pair of layouts illustrated in Figure 4.15, of which Circuit 3 is good design and Circuit 4 is a poor design without the dedicated supply lines to effectively reduce inductance effect of ID lines. Circuit 4 has 16 vertical grid supply lines in M5, with 4 switching lines between the 8th and 9th grid supply lines. There are 7 horizontal grid supply lines on M4 and 16 vertical grid supply lines on M3. The driver sizes for the 4 switching lines named, from left to right, S1 through S4 are 220 \times , 150 \times , 200 \times , 5 \times times the minimum size, respectively. There is no dedicated supply line near the switching lines in Circuit 4, while Circuit 3, which is an optimized version of Circuit 4, has one dedicated supply line each on the left and right sides of the four switching lines. For Circuit 3, Algorithm 1 yields a sparsification of 97% while the shift and truncate method has a sparsification of less than 90%. In Circuit 4, the sparsification of Algorithm 1 is 83% and that for shift and truncate method is 68% with the same accuracy. Both of the algorithms yield much lower sparsifications on Circuit 4, and this is inherently due to the fact that the design has poor return paths. The sparsification from Algorithm 2 is still rather high. For Circuits 3 and 4, these sparsifications can reach 98.4% and 97%.

4.5.3 Interpretation of the results

From the experimental results, we can reach several conclusions. Firstly, for more accurate modeling, the influence of supply lines should be considered and Algorithm 1 serves as a better method than Algorithm 2 in the aspect of accuracy; however, for delay estimation purposes only, the latter is adequate. Secondly, under the same accuracy, we have shown that the shift-and-truncate method yields a lower sparsification compared

with that of Algorithm 1. The major reason is that Algorithm 1 makes effective use of the circuit-aware method and discards all the inductance terms related to highly RD lines, such as the 5× and 10× driven lines in Circuit 1, and the terms related to some supply lines which do not have significant inductive interactions with the switching lines. In contrast, the shift-and-truncate method computes all of these interactions. Another contributing factor is that the K element representation provides a higher sparsification with the same accuracy, as compared to an M element representation. On an average, we found that roughly 80% of the improvements in sparsity were due to the use of circuit-aware methods, and 20% to the use of the K matrix instead of the M matrix.

The circuit-aware method also provides pointers on how to optimize inductance effects in a system. During the procedure, if two clusters are to be grouped into one cluster, the mutual inductance between these two clusters, especially between ID lines in each cluster, have strong mutual inductance effect. One way to reduce their inductance effect is to add some dedicated supply lines next to the ID lines. In this circuit, perhaps Algorithm 2 can be used to describe this system because the more localized the magnetic field of ID lines is, the more accurate the results of Algorithm 2 would be. An interesting conclusion is that reducing inductance effects is not only useful in a circuit context but also in the ease of analysis.

4.6 Conclusion

Two circuit-aware based sparsification methodologies for fully coupled PEEC K -element representations for an inductive system are proposed by analyzing the circuit characteristics and clustering the inductances according to their relative importance to the circuit. The experimental results show the effectiveness of the circuit-aware method compared with the shift-and-truncate method. Algorithm 2 works well in a good design where supply lines behave more perfectly and often gives a high sparsification but a relatively low accuracy. Algorithm 1 is designed for any circuit and provides a high accuracy but with a lower sparsification than that of Algorithm 2. The circuit-aware method helps to determine current return paths for a design and identifies the most critical inductance terms for optimization.

Chapter 5

Table Look-up Based Compact Modeling for On-chip Interconnect Timing and Noise Analysis

5.1 Background

5.1.1 The hybrid ladder model

An RL ladder circuit can be used to model the impact of frequency dependencies on the resistance and inductance due to the proximity effect and the skin effect. A commonly used model was proposed in [39] and is shown in Figure 5.1(a). It has been demonstrated [38] that this model can be synthesized by knowledge of the equivalent resistance and inductance at high and low frequencies. The simple RL ladder model was further developed in that work into a more complex hybrid ladder model as shown in Figure 5.1(b). In addition to the ladder model elements R_0 , L_0 , R_l and L_l from Figure 5.1(a), a shunt circuit of R_2 and L_2 in parallel with the high-frequency inductance L_0 helps to compensate for the additional reduction of the loop inductance at extremely high frequencies.

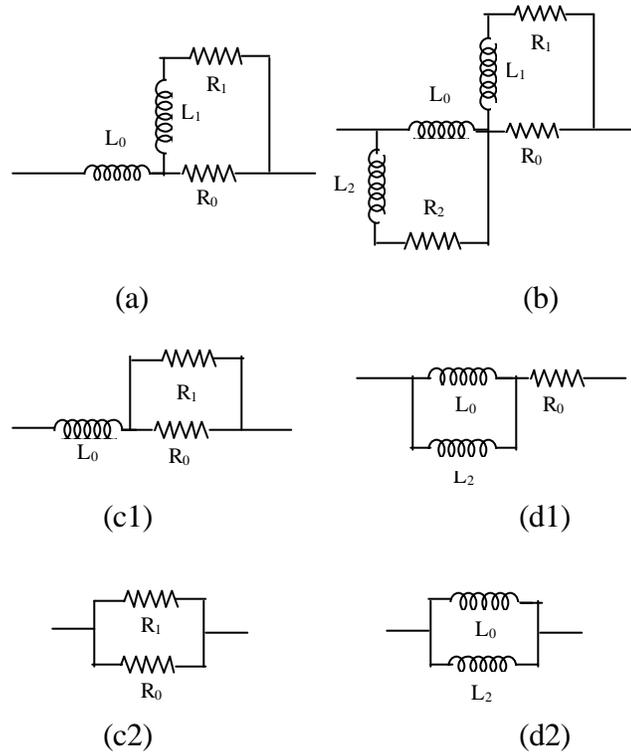


Figure 5.1: (a): The RL ladder circuit. (b): The hybrid ladder model [22].

(c1) and (c2): A simplified ladder model at low frequencies.

(d1) and (d2): A simplified ladder model at high frequencies.

At low frequencies f when $R_2 \gg 2\mathbf{p} fL_2$, $R_2 \gg 2\mathbf{p} fL_0$ and $R_1 \gg 2\mathbf{p} fL_1$, the hybrid ladder model is simplified to L_0 connected in series with the parallel connection of resistances R_0 and R_1 , as shown in Figure 5.1 (c1). This can be further simplified to Figure 5.1 (c2) at extremely low frequencies, where the circuit reduces to just R_0 in parallel with R_1 . Similarly, at high frequencies, when $R_1 \ll 2\mathbf{p} fL_1$, $R_0 \ll 2\mathbf{p} fL_1$ and $R_2 \ll 2\mathbf{p} fL_2$, the hybrid ladder model is simplified to R_0 connected in series with the parallel connection of the inductances L_0 and L_2 , as shown in Figure 5.1 (d1). This can be further simplified to Figure 5.1 (d2) so that the equivalent circuit at extremely high frequencies consists of the inductances L_0 and L_2 in parallel.

The synthesis procedure in [38] can be summarized as follows. The low-frequency inductance and resistance, the high-frequency inductance and the cross-over frequency (where $R=2\mathbf{p} f_cL$) are calculated using an RL-only technique that neglects capacitive

effects. The model parameters R_0 , L_0 , R_1 , and L_1 are then calculated by forcing the low-frequency inductance and resistance, high-frequency inductance and the crossover frequency of the model to match the calculated values above. Next, R_2 and L_2 are obtained from the resistance and inductance of parallel plate return conductors, if they exist.

5.1.2 Current distribution patterns

An overview of current distribution patterns and the impact of different circuit elements on the current return paths have been described in detail in [16]. The model points to the fact that real current distribution patterns are too complex to be captured by an RL-only model and depend greatly on the nature of the power grid: in particular, neglecting the decoupling capacitances and current patterns in the power grid entirely can result in large inaccuracies for the compact model. To overcome this, we utilize in the characterization procedure a detailed PEEC based model that includes power grid decoupling capacitances and power pad placements.

5.2 Outline of the approach

The compact modeling procedure in this work finds circuit parameter values for a two-path ladder model, described in Section 5.3. This is performed using a nonlinear optimizer that fits the parameter values to match an exact response from the comprehensive PEEC model described in Chapter 2 for a set of characterization structures, under a range of conditions as described in Section 5.4. By performing this optimization for a variety of circuit topologies, representative structures are characterized and stored in a table. Subsequently, a compact model for a given structure may be found by looking up entries in the table, perhaps using interpolation if the stored values do not exactly match the query to the table. The structure of this table is described in Section 5.2.2.

The proposed approach requires a single characterization step for each design using a model for the power grid. It has been shown in Table 1 of [61] that for a reasonable design, even significant changes in the structure of the power grid do not noticeably influence the response characteristics of the logic. We utilize this fact to work with a

representative power grid, under the assurance that to the first order, the proposed model will remain reasonable even if the actual grid is perturbed from the assumptions under which the characterizations are performed.

5.2.1 Circuit model for the accurate responses

All of the circuits in this work are four metal layer conductor structures on layers M6, M7, M8 and M9 of a nine-layer chip. The thickness of these structures is $5\mu\text{m}$ several different test structures are characterized, with different signal line lengths, widths and spacings to the nearest supply line. The power/ground wires are distributed densely in the four layers. The signal wires are on M8 but the clock nets are distributed on M6, M7 and M8. A comprehensive PEEC model, described in Chapter 2, is used in order to accurately estimate the current return paths and inductance effects. In addition to the interconnect net under consideration, the circuit model includes supply lines, drivers and receivers of various widths, vias, pads and functional blocks connected to supply lines.

5.2.2 Constructing the look-up table

The model parameters computed by the synthesis procedure are stored in a table. Each entry of the table corresponds to a set of parameters for the two-path ladder model corresponding to a specific layout structure. Since a real layout consists of rather complicated structures, there could be a large number of table parameters in the construction of the table, such as the number of switching lines, the metal layers the switching lines are on, the width, length, spacing of these switching lines, the spacing between the switching lines to the nearest power/ground grid lines or shields, width and spacing of power/ground grid lines, the width of shields, the spacing between the shields and the nearest grid lines and the pad positions. To overcome this problem, we restrict our attention in this work to building table look-up based compact models for layouts under the following assumptions:

15 For now, we focus our attention to building a model for a single line, such as a signal line or clock net. This restriction still yields useful solutions to important problems (for example, to a critical signal line, or a clock network structure) and we demonstrate a set of results on realistic circuits in Section 5.6. The line may be

parameterized by factors such as its width, its length, its distance to the nearest supply line, whether it is shielded or not, etc. In future work, we expect to extend this work to multiple-line buses.

16 A high level structure for the power grid is provided to us, including parameters such as the pitches and widths of power lines in a regular grid. It has been demonstrated in [61] that a small deviation from the regular power/ground topology will not cause a significant change in the response characteristics. Due to regularity, the widths and spacings of power/ground grid lines on different metal layers for a certain technology are known, and once the spacing from a signal line or shield to the nearest power/ground lines is given, the power/ground environment for that signal line is well determined. A regular topology for pad locations is also assumed, with a fixed spacing for a given technology. Once the relative position between one end of the signal line and the nearest pad are found, the pad environment for the line is determined and unaffected by small perturbations [61].

Once the above restrictions have been imposed, the remaining parameters take on discrete values for the table. The table entries are spaced out so that the application of interpolation between table entries can be used for fast and accurate analysis for a variety of layouts.

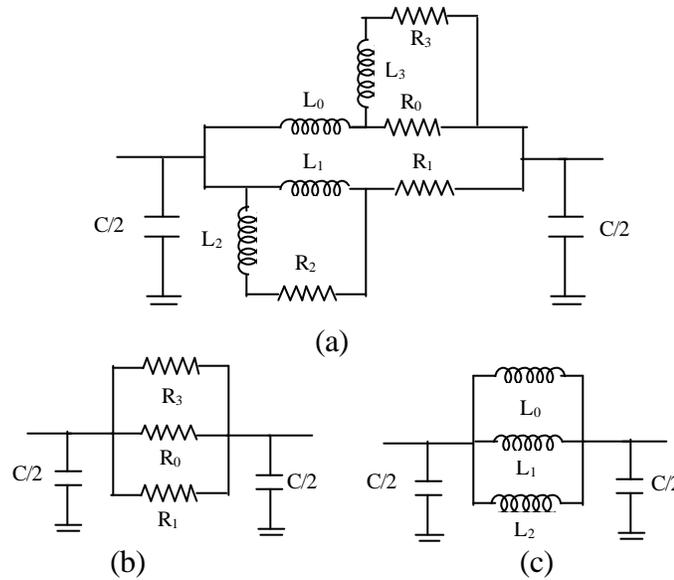


Figure 5.2: (a) Two-path ladder model. (b) Simplified model at low frequencies.
 (c) Simplified model at high frequencies.

5.3 The two-path ladder model

A signal making a logic transition can be conceptualized as consisting of a sum of components at various frequencies, and each of these components will choose a different return path that corresponds to the lowest impedance at that frequency. Current components corresponding to different frequencies choose different paths through the power grid and must be modeled correctly.

We propose a compact model, a two-path ladder model as shown in Figure 5.2 (a), that is constructed to clearly separate the different paths through which the currents for different frequency components would flow. The two paths are composed of the branch with R_0 , L_0 , R_3 and L_3 , which correspond to the current flow for low-frequency components, and that with R_1 , L_1 , R_2 and L_2 , which represent the current flow for high-frequency components. R_2 and L_2 form a branch to compensate for the change in the loop inductance at high frequencies, while R_3 and L_3 compensate for the change of the loop resistance at low frequencies.

The intuition behind the approach may be explained as follows. The structure shown in Figure 5.1 (a) is known to be adequate for lower frequencies, and forms the upper path in Figure 5.2 (a). The structure in [38], shown in Figure 5.1 (b), attempts to perform high-frequency compensation through R_2 and L_2 , but R_0 and L_0 are required to be involved in both the high-frequency and low-frequency behavior. We remove this constraint by creating the lower high-frequency path in parallel with the upper low-frequency path. In doing so, we use a larger number of parameters, which enables a better fit to the accurate response. Note that at extremely high and extremely low frequencies, both the two-path ladder model and [38] behave similarly: respectively, as a pure inductor and a pure resistor. It is at intermediate frequencies that the proposed approach provides a greater flexibility, and this is demonstrated in the results.

At extremely high frequencies the two-path model is simplified to three parallel inductances L_0 , L_1 , and L_2 , while at extremely low frequencies it is simplified to three parallel resistances R_0 , R_1 , and R_3 , as shown in Figures 5.2 (b) and 5.2 (c), respectively. Notice that the parameters R_2 and L_3 do not appear in either the high- or low-frequency reductions, so that they may be tuned to capture the circuit response at intermediate frequencies. The increased number of tunable parameters over [38] is expected lead to a

higher accuracy for a complicated layout structure that incorporates the complex effects arising from the power grid.

A second reason for the enhanced accuracy is that the current return paths and the frequency dependent resistance and inductance explicitly consider factors such as the decoupling capacitance between power and ground grid, the coupling capacitance between any two adjacent line segments, and the pad and package models.

5.4 Synthesis procedure

In order to estimate the current return paths accurately, the responses at the near and far ends of the switching lines are determined under a comprehensive PEEC model. The synthesis is implemented by matching the response characteristics of the compact model to the accurate response over the ranges of interest for the gate sizes and transition times, using a nonlinear optimization procedure.

The proposed compact model is tailored towards capturing the response characteristics of the line. Specifically, we match the gate delay, interconnect delay, transition times at the near and far ends of the switching line and the peak overshoot for a transition, so that the response characteristics are captured.

A switching line that is driven by a driver and loaded with a receiver is impacted by the driver size, the receiver size and the transition time at the near end. However, for a given line, only two of these three parameters are independent. Here, we choose receiver size and the transition time at the near end of the signal line as the independent parameters to represent the gate information. Given these, the driver size can be calculated using a procedure that requires a few iterations to converge. Let the ranges of interest for the receiver sizes and transition times consist, respectively, of the sets of discrete points:

$$W = \{w_1, w_2, \dots, w_m\}$$

$$S = \{s_1, s_2, \dots, s_n\}$$

which are sets of cardinality m and n , respectively. For each w_i , one of the s_j 's corresponds to the transition time at the near end for a feasible value of a driver size. The compact model is required to be accurate over for all mn combinations of gate parameters.

It is desirable for the compact model to be independent of the gate parameters, so that it can be utilized under any value of the gate sizes and input transition time. Fortunately, we find that it is practically possible to generate interconnect models of this type due to the weak relationship between the behavior of the compact model and the gate parameters, and the nonlinear optimizer finds the best fit over the range of possible values.

5.4.1 Synthesis for the two-path ladder model

A constrained nonlinear optimization technique is used to fit the values of the variable parameters in the two-path ladder model over a range of characterized values. Given the receiver size along with the transition time and its corresponding driver size, a specified interconnect structure is simulated for the accurate values of 5 responses: the interconnect delay, the gate delay, the transition times at the near and far ends of the switching lines, and the overshoot at the far ends of the switching line. For a fixed interconnect structure, under p distinct combinations of receiver sizes, slopes and driver sizes, there will therefore be $5p$ responses to be matched in order to ensure that the difference between the response characteristics from an accurate simulation and from the compact model are minimized. The formulation of the non-linear optimization problems for the set of objective circuits:

minimize Error

subject to all model parameters ≥ 0

Since the problem is one of multiobjective optimization, where we wish to simultaneously minimize errors in a number of responses, we use a standard transformation of the multiple objectives to a single objective function through a weighted minmax objective. Specifically, the error is calculated as a weighted maximum of the percentage errors in all $5p$ responses. In practice, we choose the weights to emphasize low errors in the delay and the overshoot at transition.

Thus, in summary, each entry in the look-up table requires the solution of a constrained nonlinear optimization problem. Setting up the problem involves a first step of simulating the objective circuits for accurate responses, followed by a second step of fitting the parameter values to the compact model.

It has been demonstrated in [38] that accurate RL ladder models valid over a frequency range can be synthesized merely from the knowledge of the high- and low-frequency behavior. In this work, this idea has been extended to build the two-path ladder model that is valid (and more accurate) across a range of transition times *and* a range of loads, synthesizing it from information related to not only the behavior under a high and low transition time (which is related to the frequency), but also under heavy and light loads (in the form of receiver sizes). In other words, the model parameters are fitted by simultaneously matching the model responses to exact responses of the circuits under an RLC model for all four combinations of heavy/light receiver sizes and high/low transition times using constrained nonlinear optimization. The optimization procedure requires a good initial guess for rapid convergence, and a heuristic procedure for generating such a guess is described in the following section.

5.5 Experimental results

A set of experiments is carried out on a 400MHz Sun UltraSparc-II computer server to test the accuracy of the response from the proposed compact modeling, and to compare accuracy with hybrid ladder model. The accurate waveforms are obtained by performing simulations in PRIMA using an inductance matrix sparsified with the block diagonal approximation [8] for larger circuits, or using the full inductance matrices for small circuits.

The transition time measurements correspond to the time required by the waveform to go from 10%-to-90% of V_{dd} . The ranges of the receiver sizes and transition times are set to be:

$$W = \{15, 30, 90, 150, 210, 270, 330, 390\} \mu\text{m}, \text{ and}$$

$$S = \{1000, 800, 600, 400, 200, 100, 80, 60\} \text{ ps},$$

respectively. Each signal line is modeled by a cascade of hybrid ladder models to improve the frequency response as compared to using just one. The characterization is tested on all 64 combinations of W and S above, and the accuracy results are summarized in Table 5.1. The detailed experiments will be explained in the following subsections, but a quick overview of the table shows that the errors are generally small.

A multidimensional table may be constructed for a $0.18\mu\text{m}$ technology, where the minimum line width and spacing are both $0.36\ \mu\text{m}$. Each entry of the table corresponds to a value for the following parameters.

1. The metal layers on which the signal line lies, which may correspond to M6, M7, M8 and M9 of a nine-layer chip.
2. The presence or absence of a nearby shield, which is a binary parameter.
3. The width of the switching lines.
4. The length of switching lines.
5. The distance to the nearest supply grid line.

Therefore, the lookup table can be conceived of as a three-dimensional table, characterized by the width of the line, the length of the line and distance from the nearest ground line. For each metal layer, we build two such tables: one each for the shielded and unshielded cases. This results in eight such three-dimensional tables, which corresponds to a reasonable overhead. If we have five values for each parameter in the three-dimensional table, then each table will have 125 entries.

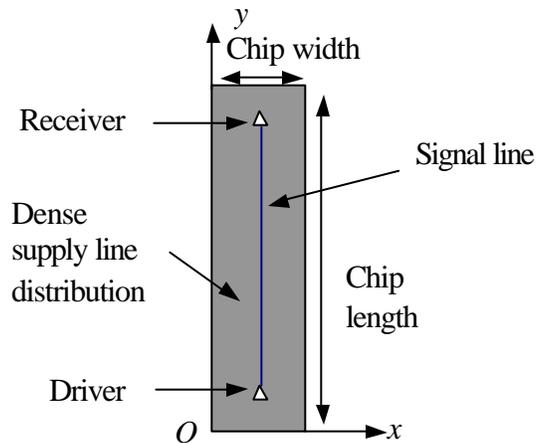


Figure 5.3: Top view of the layout of a three metal layer structure.

5.5.1. Accuracy of responses from signal lines with uniform width

A set of experiments is carried out to test the accuracy of the responses of a signal lines. The layout structure of this set of experiments is shown in Figure 5.3 and uses the three uppermost metal layers in a nine-layer structure. The circuit under consideration contains one signal line and is connected to a model for the full-chip supply grid. A driver and a

receiver are connected to the signal line and a range of receiver sizes and transition times is applied to the circuit.

Experiments are performed on various lengths of signal lines: 300 μm , 600 μm , 900 μm , 1200 μm , 1500 μm and 1800 μm , corresponding to six circuits S_{300} , S_{600} , S_{900} , S_{1200} , S_{1500} and S_{1800} respectively. Each circuit is modeled by a cascade of three two-path ladder model segments.

Experimental results are shown in Table 5.1, and it is seen that for all six circuits, the timing characteristics, including the gate delay (or the near end delay), the interconnect delay (the difference between the far end and near end delays), the transition times at the near and far ends, and the overshoots ($>50\text{mV}$) at the far ends of the signal lines are matched well. For example, although the maximum error for interconnect delay can reach 11% for the six circuits, the average value is between 2% and 5%.

Circuit	Relative error of Interconnect delay		Relative error of Gate delay		Relative error of Transition time at the far end		Relative error of Transition time at the near end		Relative error of $>50\text{mV}$ overshoot at the far end	
	mean	max	mean	max	mean	max	mean	max	mean	max
S_{300}	2.5%	9.3%	1.2%	3.4%	2.3%	8.1%	2.0%	5.0%	15%	30%
S_{600}	3.5%	10%	0.7%	1.3%	2.6%	7.2%	2.5%	7.0%	10%	21%
S_{900}	2.3%	10%	0.9%	1.3%	3.3%	6.9%	3.5%	6.9%	12%	25%
S_{1200}	3.4%	11%	1.6%	2.6%	4.0%	8.5%	2.3%	7.2%	11%	35%
S_{1500}	4.0%	9.6%	1.1%	3.1%	3.7%	7.9%	3.6%	6.3%	10%	20%
S_{1800}	4.2%	8.6%	1.5%	3.6%	5.0%	10%	3.4%	8.0%	11%	30%
S_{3600}	3.7%	11%	2.7%	6.8%	7.3%	37%	6.6%	31%	20%	26%
S_{4100}	4.2%	8.8%	1.1%	5.4%	5.1%	34%	7.6%	45%	24%	28%
CLK_H	4.1%	5.6%	0.7%	2.6%	2.1%	5.7%	4.0%	15%	-	-
CLK_{HBF}	1.2%	4.0%	1.2%	4.2%	2.5%	11%	3.3%	5.8%	-	-
CLK	5.0%	11%	3.0%	6.7%	7.4%	15%	5.3%	21%	-	-

“-” implies that there was no overshoot for this case

Table 5.1: Mean and maximum relative errors for all the response characteristics in a set of test circuits.

For the circuit S_{900} with a 900 μm long signal line, the value of the 50% interconnect delay over a range of transition times is shown in Figure 5.4. Two cases are considered: when the receiver size is set to 15 μm and to 390 μm , and both the accurate delay and the

characterized delay from the compact model are plotted. The difference between these is the error, which is seen to be small for both values of the receiver size. Two observations can be made: (a) as expected, the 50% interconnect delay is not significantly affected by the transition time (b) the errors for the larger load are somewhat larger than for the smaller load, ranging from 1% for a slow transition to 10% for a faster transition. Even the worst-case errors are acceptable for the accuracy requirements in current timing analysis tools. A histogram of the distribution of the transition times at the far end for the 64 possible combinations of W and S for S_{900} are shown in Figure 5.5, and are seen to be acceptable.

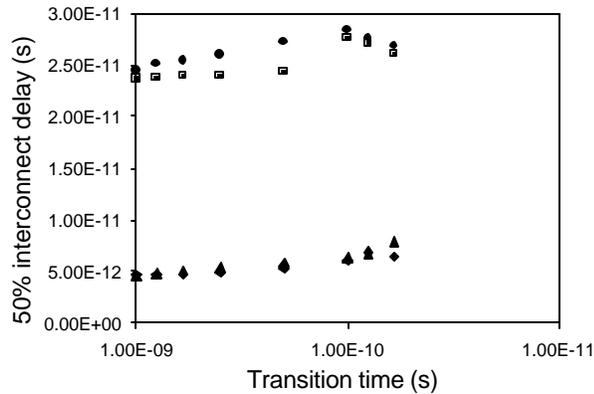


Figure 5.4: The change in the 50% interconnect delay over a range of transition times for a 900 μm long signal line. Diamond: accurate delay for a 15 μm receiver size. Square: accurate delay for a 390 μm receiver size. Triangle: delay from the compact model for a 15 μm receiver size. Circle: delay from the compact model for a 390 μm receiver size.

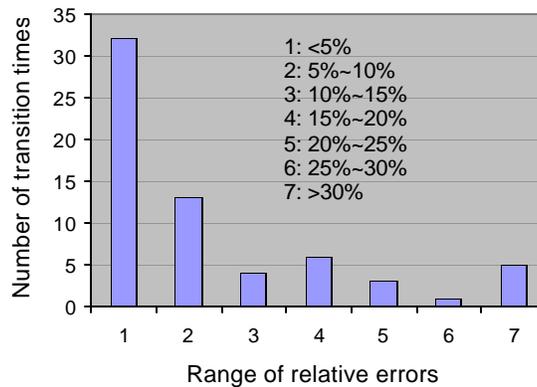


Figure 5.5: A histogram showing the distribution of errors in the far end transition time for the 64 combinations of W and S for circuit S_{900} . For example, the bar labeled “1” corresponds to the fact that 32 of the 64 combinations showed errors of < 5%.

A comparison between the accuracy of the two-path ladder model and the hybrid ladder model is also carried out. Figure 5.6 includes the responses from both of these models, as well as the accurate responses using the full inductance matrix, for the circuit S_{900} under an 80ps input transition time to the driver and 150 μm receiver size. The responses from the two-path model are almost indistinguishable from the accurate response. Since the effects of capacitance on the current return path estimation are ignored in the synthesis procedure in hybrid ladder model, the responses from that model are seen to overestimate the inductance effects.

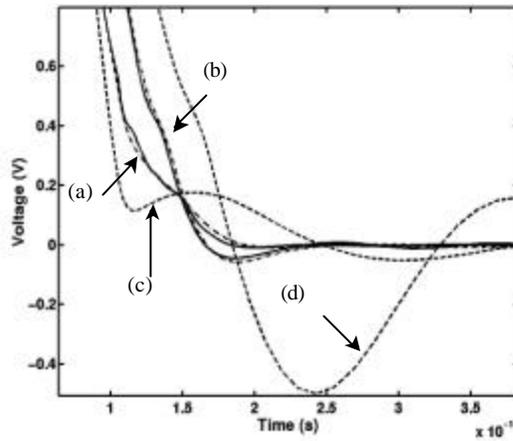


Figure 5.6: Comparison of the responses from the two-path ladder model, from the hybrid ladder model [9] and the accurate waveform. (a) near end response under the accurate model and the two-path model (almost identical). (b) far end response under the accurate model and the two-path model (almost identical). (c) near end and (d) far end response for the hybrid ladder model.

5.5.2 Accuracy of responses from signal lines with non-uniform width

Two experiments are carried out to test the accuracy of the circuits that has signal lines with non-uniform width. The layout structure of this set of experiments is the same as described in Section 5.5.1, except that the three segments of the signal lines have different widths, as shown in Figure 5.7. The power/ground grid spacing is uniform along the length of the signal lines, and therefore the distances from the signal lines to their nearest power/ground lines are different for the three line segments. The total lengths of the signal lines are 3600 μm and just over 4100 μm in circuits S_{3600} and S_{4100} ,

respectively. The length of each segment in circuit S_{4100} is chosen to test the accuracy of interpolation for the model parameters. Each of the three line segments is modeled by a cascade of three two-path ladder model segments.

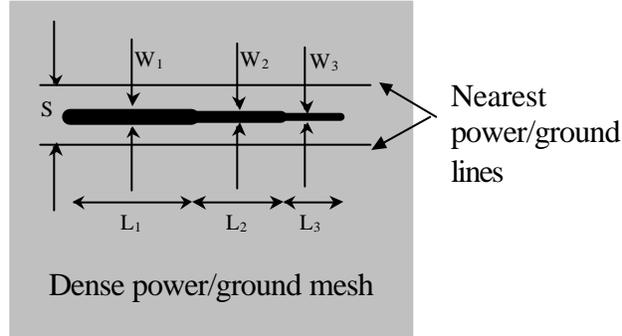


Figure 5.7: Top view of the structure of signal lines in circuits S_{3600} and S_{4100} .

$$(W_1/W_2/W_3=3.6/2.88/1.8\mu\text{m}, S_{3600}: L_1/L_2/L_3=1500/1200/900\mu\text{m}, \\ S_{4100}: L_1/L_2/L_3= 1670.4/1275/1194 \mu\text{m}, S=12\mu\text{m})$$

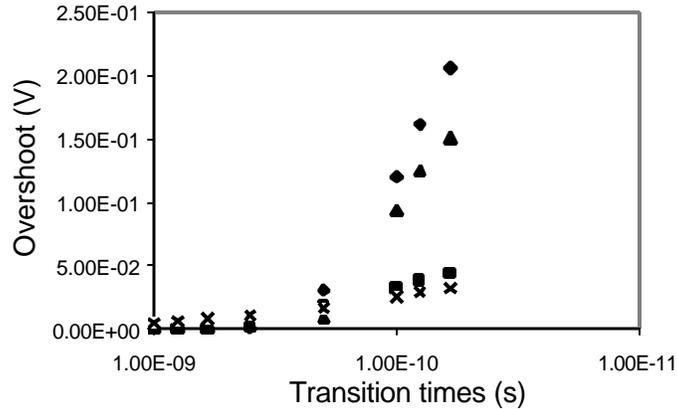


Figure 5.8: The change of errors for overshoots in the range of transition times for circuit S_{4100} . Diamond: accurate overshoot with $30 \mu\text{m}$ receiver size. Square: accurate overshoot with $330 \mu\text{m}$ receiver size. Triangle: approximate overshoot with $30 \mu\text{m}$ receiver size. Cross: approximate overshoot with $330 \mu\text{m}$ receiver size.

For circuit S_{3600} , the accumulated error from the series connection of model segments with different width, length and spacing to power/ground grids are small, with 5% mean error and 37% maximum error in timing characteristics and 26% maximum error and 20% mean error in the overshoot larger than 50 mV. In circuit S_{4100} , the model

parameters for the three line segments are obtained by interpolation. For example, the model parameters for the segment with 1670.4 μm length can be interpolated from the entries in the table corresponding to model parameters for two line segments that have the same width and have the same supply network background as line segment I , but have lengths of 1500 μm and 1800 μm respectively. The accumulated errors caused by the interpolation are small. The mean error in timing characteristics and overshoot are 7% and 24% respectively. The errors of overshoot larger than 50 mV for circuit S_{4100} are shown in Figure 5.8. The errors at high transition times are larger than those at low transition times, but the maximum errors of 25% in overshoot is acceptable to the requirements of most of the current on-chip noise analysis.

5.5.3 Accuracy of responses from a clock net

Three experiments are carried out to test the accuracy of three clock nets that have multiple switching line segments with non-uniform width, non-uniform spacing to the nearest power/ground grid lines and are on different metal layers. The layout region that is considered in the simulation for the accurate responses includes one column of power and ground pads on both sides of each switching line segments. Circuit CLK_H , as shown in Figure 5.9, is a clock H-tree with one source and sixteen sinks. There are 31 line segments distributed on three metal layers M6, M7 and M8. The responses are measured at the output of the source and the input of the sink at node C, while the sizes of the other sinks are identical and are set to be 100 μm or 900 μm . The length of the path from the source to sink at C is 3900 μm with five line segments that are modeled by fifteen model segments are on this path. Circuit CLK_{HBF} is an optimized version of circuit CLK_H with buffers inserted at all nodes marked D and E .

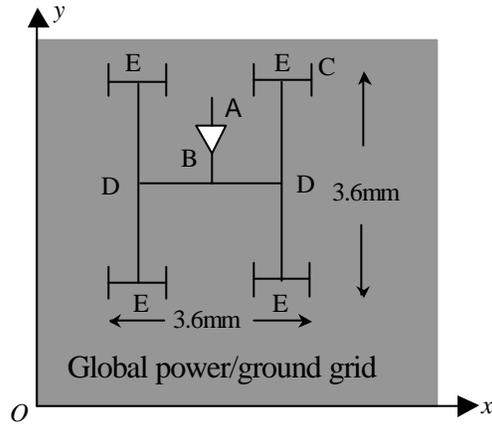


Figure 5.9: Top views of the structures of circuits CLK_H . (A: driver input, B: driver output, C: receiver input, D and E: buffer position in circuit CLK_{HBF} .)

The maximum and mean errors of timing characteristics for circuit CLK_H with 900 μm receiver sizes at all sinks except the one at C are 15% and 4%, while those for circuit CLK_{HBF} with the same sink sizes are 11% and 2% respectively. The overshoots in both the circuits are smaller than 50 mV. It is reasonable that the errors for circuit CLK_{HBF} are smaller than those for circuit CLK_H because the buffers are intended to reduce the inductance effects and this also has the side effect of making the modeling easier and more accurate.

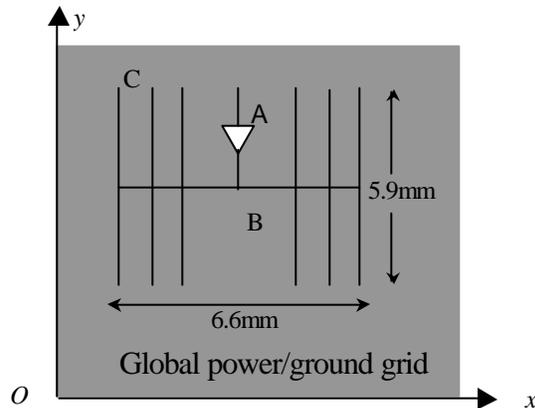


Figure 5.10: Top view of the layout structure of a global clock net (A: driver input, B: driver output, C: receiver input)

The last and the largest circuit in the set of experiments is a clock net *CLK* whose dimension is determined according to the layout shown in Figure 5.10. *CLK* has one source and twelve sinks. There are 19 line segments distributed on two metal layers M7 and M8. The responses are measured at the output of the source and the input of the sink at C, while the sizes of the other sinks are identical and are set to be 100 μm or 900 μm . The length of the path from the source to sink at C is 3800 μm with five line segments that are modeled by fifteen model segments are on this path. The model parameters for each line segment are interpolated as was done in Section 5.5.2.

The maximum and mean errors of timing characteristics for circuit *CLK* with 900 μm receiver sizes at all the sinks except node C are 21% and 5%. Figure 5.11 shows a set of responses from the two-path ladder model and from the accurate responses under both RC and RLC models for a typical circuit setup with a 90 μm receiver size at node C, 270 μm receiver size at the other sinks and a 100ps transition time at the driver input. The responses at the near end are almost the same for the three simulations. The results from the two-path ladder model match those of the accurate simulation well in terms of the 50% interconnect delay, the 50% gate delay, and the transition times at near and far ends. Therefore, we have demonstrated that the proposed compact model can be used to replace complicated layout structures to rapidly estimate their responses.

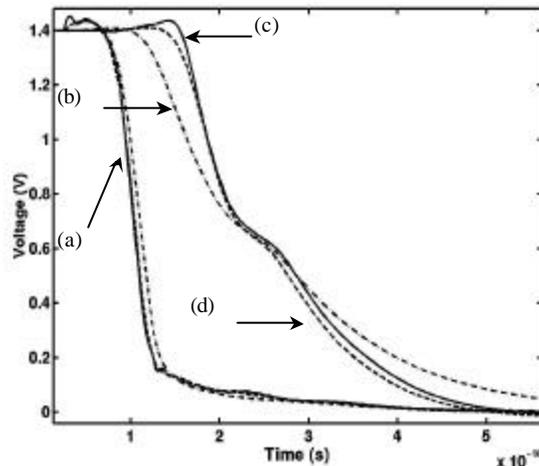


Figure 5.11: Comparison of the responses from the two-path ladder model and the accurate responses. (a) near ends in RC, RLC and two-path model.

(b)-(d) far ends in RC, RLC and two-path model.

5.6 Conclusion

A two-path ladder model for compact modeling of on-chip interconnect timing and noise analysis is proposed in this work to accurately approximate the proximity effect in high speed circuits. The synthesis procedure uses constrained nonlinear optimization to match the response characteristics of the model to those under an accurate simulation, which are calculated using a comprehensive PEEC model and include the effects of capacitances on the current return path estimation. A comparison with the hybrid ladder modeling shows that the proposed modeling in this work results in more accurate responses.

Chapter 6

Conclusion

This thesis work develops three algorithms, corresponding to simulation, extraction and modeling of on-chip inductance issues.

A precorrected-FFT algorithm for fast and accurate simulation of inductive systems is proposed, in which long-range components of the magnetic vector potential are approximated by grid currents, while nearby interactions are calculated directly. All inductance interactions are considered in computing the product of the inductance matrix with a given vector, so that the waveforms at the nodes of interest are calculated accurately. A comparison with the block diagonal algorithm showed that the precorrected-FFT method results in more accurate waveforms and less run time with much smaller memory consumption. Different approximations in the precorrected-FFT method, including using a two-dimensional grid structure, were tested and showed that the lower order of approximation greatly increases the speed and reduces the memory consumption without much loss in accuracy. Experiments carried out on large industrial circuits demonstrate that the precorrected-FFT method is a fast and highly accurate approach for on-chip inductance simulation in large circuits.

Two circuit-aware based sparsification methodologies for fully coupled PEEC K -element representations for an inductive system are proposed by analyzing the circuit characteristics and clustering the inductances according to their relative importance to the circuit. In both algorithms, all of the switching lines are classified as ID or RD lines. Strong couplings are resolved first and weak couplings are then added to the clusters. Algorithm 2 works with the assumption of zero $\sum_j L_{ij}(dI_j/dt)$ drop on the supply lines while Algorithm 1 has no such limitation. The experimental results in this work show the effectiveness of the circuit-aware method compared with the shift-and-truncate method. Algorithm 2 works well in a good design where supply lines behave more perfectly and often gives a high sparsification but a relatively low accuracy. Algorithm 1 is designed for any circuit and provides a high accuracy but with a lower sparsification than that of Algorithm 2. The circuit-aware method helps to determine current return paths for a design and identifies the most critical inductance terms for optimization.

A two-path ladder model for compact modeling of on-chip interconnect timing and noise analysis is proposed to accurately approximate the proximity effect in high speed circuits. The paths for both the high and low frequency currents are explicitly included in the model. The synthesis procedure uses constrained nonlinear optimization to match the response characteristics of the model to those under an accurate simulation, which are calculated using a comprehensive PEEC model and include the effects of capacitances on the current return path estimation. A comparison with the hybrid ladder modeling shows that the proposed modeling in this work results in more accurate responses. Extensive experiments are carried out on single signal lines and clock nets to test the accuracy of the two-path ladder model. Experiments on several circuits demonstrate that the proposed table look-up based compact modeling is a highly accurate and fast approach for on-chip interconnect timing and noise analysis in large circuits. The compact modeling in this work is especially suitable for single switching lines. The future work aims at developing compact models for circuits with multiple switching lines.

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